MC - 53

HSS PARALLEL SHANK TWIST DRILLS — **Standard: IS 5101 - 1991**

JOBBER SERIES — **BS 328 (PART 1) 1986**

SIZE		WG / LG	Price Per Ten(₹)						MOQ(Nos)
			ROLL FORGED	GROUND					
			M2	M2			M35	M42	
MM	INCH		STANDARD	STANDARD	GOLD- COATED	TIN-COATED	SUPER SHINE	SPECIAL SHINE	
0.3				6,019	6,121				100
0.4				6,019	6,121				100
0.5				6,019	6,121				100
0.6				6,019	6,121				100
0.7				3,443	3,495				100
0.8				3,443	3,495				100
0.9				3,443	3,495				100
1.0			790	844	866	1,471			100
(1.02)		60	790	844	866	1,471			100
(1.04)		59	790	844	866	1,471			100
(1.07)		58	790	844	866	1,471			100
(1.09)		57	790	844	866	1,471			100
1.10			790	844	855	1,471			100
(1.18)		56	790	844	855	1,471			100
(1.19)	3/64		790	844	855	1,471			100
1.20			790	844	866	1,471			100
1.30			790	844	855	1,471			100
(1.32)		55	790	844	855	1,471			100
1.40		54	790	844	866	1,459			100
1.50			740	798	821	1,459			100
(1.51)		53	740	798	821	1,459			100
(1.59)	1/16		740	798	821	1,459			100
1.60			740	798	821	1,460			100
(1.61)		52	800	866	878	1,460			100
1.70			800	866	878	1,539			100
(1.70)		51	800	866	878	1,539			100
(1.78)		50	800	866	878	1,539			100
1.80			800	866	878	1,539			100
(1.85)		49	800	866	878	1,539			100
1.90			800	866	878	1,573			100
(1.93)		48	800	866	878	1,573			100
(1.98)	5/64		800	866	878	1,573			100
(1.99)		47	800	866	878	1,573			100
2.00			800	866	878	1,539	874	2,691	100
(2.06)		46	800	866	878	1,539			100
(2.08)		45	800	866	878	1,539			100
2.10			800	866	878	1,653	874	3,044	100
(2.18)		44	800	866	878	1,653			100
2.20			800	866	878	1,653	889	3,044	100
(2.26)		43	800	866	878	1,653			100
2.30			800	866	878	1,653	874	3,044	100
(2.37)		42	800	866	878	1,653			100
(2.38)	3/32		800	866	878	1,653			100
2.40			800	866	878	1,653	874	3,044	100
(2.44)		41	800	866	878	1,653			100
(2.49)		40	800	866	878	1,653			100
2.50			800	866	878	1,653	874	2,691	100
(2.53)		39	800	866	878	1,653			100
(2.58)		38	800	866	878	1,653			100
2.60			800	866	878	1,653	874	3,046	100
(2.64)		37	800	866	878	1,653			100
2.70			800	866	878	1,653	874	3,305	100
(2.71)		36	800	866	878	1,653			100
(2.78)	7/64		800	866	878	1,653			100
(2.79)		35	870	935	958	1,744			100

WG/LG generally refer to specific rake and relief angles measured in a particular plane, though they are often used interchangeably with other notations depending on the standard.

ADDSONIC DRILLS - Below 3mm willbe supplied without split point

Jobber upto 3mm not recommended for Tin-Coating as price performance ratio does not suits. However if application demands we can supply. We can also supply TiAlN ,Black oxidised and other coating on request.

We also supply ROLL FORGED M2 GOLD- COATED, ROLL FORGED M2 TIN-COATED, ROLL FORGED M35 and ROLL FORGED M42 in this range against firm order. For prices, minimum quantities and delivery, please contact our sales team or your authorised dealer.

HSS PARALLEL SHANK TWIST DRILLS
JOBBER SERIES

Standard: IS 5101 - 1991
BS 328 (PART 1) 1986

SIZE		WG / LG	Price Per Ten(₹)						MOQ(Nos)
			ROLL FORGED	GROUND					
			M2	M2			M35	M42	
MM	INCH		STANDARD	STANDARD	GOLD- COATED	TIN-COATED	SUPER SHINE	SPECIAL SHINE	
2.80			870	935	958	1,744	889	3,283	100
(2.82)		34	870	935	958	1,744			100
(2.87)		33	870	935	958	1,744			100
2.90			870	935	958	1,744	855	3,280	100
(2.95)		32	870	946	958	1,744			100
3.00			870	935	958	1,744	845	3,283	100
(3.05)		31	1,040	1,117	1,140	1,801	1,060		100
3.10			1,040	1,117	1,140	1,801	1,051	3,409	100
(3.17)	1/8		1,040	1,117	1,140	1,801			100
3.20			1,080	1,163	1,186	1,847	1,078	3,409	100
(3.26)		30	1,080	1,163	1,186	1,847			100
3.30			1,080	1,163	1,186	1,847	1,078	3,409	100
3.40			1,080	1,163	1,186	1,847	1,078	3,409	100
(3.45)		29	1,080	1,163	1,186	1,847			100
3.50			1,080	1,163	1,186	1,847	1,078	3,409	100
(3.57)	9/64		1,080	1,163	1,186	2,337			100
3.60			1,520	1,642	1,664	2,337	1,610	3,929	100
(3.66)		27	1,520	1,642	1,664	2,337			100
3.70			1,520	1,642	1,664	2,337	1,610	3,929	100
(3.73)		26	1,520	1,642	1,664	2,337			100
(3.80)		25	1,520	1,642	1,664	2,337	1,610	3,929	100
3.80			1,520	1,642	1,664	2,337			100
(3.86)		24	1,520	1,642	1,664	2,337			100
3.90			1,520	1,642	1,664	2,337	1,610	3,929	100
(3.91)		23	1,520	1,642	1,664	2,337			100
(3.97)	5/32		1,520	1,642	1,664	2,337			100
(3.99)		22	1,520	1,642	1,664	2,337			100
4.00			1,520	1,642	1,664	2,337	1,610	3,929	100
(4.04)		21	1,860	1,995	2,041	2,713			100
(4.09)		20	1,860	1,995	2,041	2,713			100
4.10			1,860	1,995	2,041	2,713	1,938	4,537	100
4.20			1,860	1,995	2,041	2,713	1,938	4,537	100
(4.22)		19	1,860	1,995	2,041	2,713			100
4.30			1,860	1,995	2,041	2,713	1,938	4,537	100
(4.30)		18	1,860	1,995	2,041	2,713			100
(4.37)	11/64		1,860	1,995	2,041	2,713			100
(4.39)		17	1,860	1,995	2,041	2,713			100
4.40			1,860	1,995	2,041	2,713	1,938	4,537	100
(4.50)		16	2,440	2,622	2,656	3,352			100
4.50			2,440	2,622	2,656	3,352	2,547	4,537	100
(4.57)		15	2,440	2,622	2,656	3,352			100
4.60			2,440	2,622	2,656	3,352	2,547	4,740	100
(4.62)		14	2,440	2,622	2,656	3,352			100
4.70		13	2,440	2,622	2,656	3,352	2,547	4,740	100
(4.76)	3/16		2,440	2,622	2,656	3,352			100
4.80		12	2,440	2,622	2,668	3,352	2,547	4,740	100
(4.85)		11	2,630	2,839	2,896	3,568			100
4.90			2,630	2,839	2,896	3,568	2,797	4,740	100
(4.92)		10	2,630	2,839	2,896	3,568			100
(4.98)		9	2,630	2,839	2,896	3,568			100
5.00			2,630	2,839	2,896	3,568	2,797	4,740	100
(5.06)		8	2,420	2,575	2,620	3,230			50
5.10			2,420	2,575	2,620	3,230	2,602	5,188	50
(5.11)		7	2,420	2,575	2,620	3,230			50

WG/LG generally refer to specific rake and relief angles measured in a particular plane, though they are often used interchangeably with other notations depending on the standard.

We also supply ROLL FORGED M2 GOLD- COATED, ROLL FORGED M2 TIN-COATED, ROLL FORGED M35 and ROLL FORGED M42 in this range against firm order. For prices, minimum quantities and delivery, please contact our sales team or your authorised dealer.

HSS PARALLEL SHANK TWIST DRILLS
JOBBER SERIES

Standard: IS 5101 - 1991
BS 328 (PART 1) 1986

SIZE		WG / LG	Price Per Ten(₹)						MOQ(Nos)
			ROLL FORGED	GROUND					
			M2	M2			M35	M42	
MM	INCH		STANDARD	STANDARD	GOLD-COATED	TIN-COATED	SUPER SHINE	SPECIAL SHINE	
(5.16)	13/64		2,420	2,575	2,620	3,230			50
(5.18)		6	2,420	2,575	2,620	3,230			50
5.20			2,420	2,575	2,620	3,230	2,602	5,188	50
(5.22)		5	2,600	2,742	2,786	3,397			50
5.30			2,600	2,742	2,786	3,397	2,816	5,188	50
(5.31)		4	2,600	2,742	2,786	3,397			50
5.40			2,600	2,742	2,786	3,397	2,816	5,188	50
(5.41)		3	2,600	2,742	2,786	3,397			50
5.50			2,600	2,742	2,786	3,397	2,816	5,188	50
(5.56)	7/32		2,600	2,742	2,786	3,397			50
5.60			2,600	2,742	2,786	3,397	2,816	5,766	50
(5.61)		2	2,930	3,086	3,130	3,752			50
5.70			2,930	3,086	3,130	3,752	3,133	5,766	50
(5.79)		1	2,930	3,086	3,130	3,752			50
5.80			2,930	3,086	3,130	3,752	3,133	5,766	50
5.90			2,930	3,086	3,130	3,752	3,133	5,766	50
(5.94)		A	2,930	3,086	3,130	3,752			50
(5.95)	15/64		2,930	3,086	3,130	3,752			50
6.00			2,930	3,086	3,130	3,752	3,133	5,766	50
(6.04)		B	3,180	3,352	3,408	4,218			50
6.10			3,180	3,352	3,408	4,218	3,432	6,296	50
(6.15)		C	3,180	3,352	3,408	4,218			50
6.20			3,180	3,352	3,408	4,218	3,432	6,296	50
(6.25)		D	3,180	3,352	3,408	4,218			50
6.30			3,180	3,352	3,408	4,218	3,432	6,296	50
(6.35)	1/4	E	3,180	3,352	3,408	4,218			50
6.40			3,180	3,352	3,408	4,218	3,432	6,296	50
6.50			4,060	4,285	4,362	5,239	4,384	6,296	50
(6.53)		F	4,060	4,285	4,362	5,239			50
6.60			4,060	4,285	4,362	5,239	4,384	6,544	50
(6.63)		G	4,060	4,285	4,362	5,239			50
6.70			4,060	4,285	4,362	5,239	4,384	6,544	50
(6.75)	17/64	H	4,060	4,285	4,362	5,239			50
6.80			4,060	4,285	4,362	5,239	4,384	6,544	50
6.90			4,460	4,695	4,773	5,661	4,793	6,544	50
(6.90)		I	4,460	4,695	4,773	5,661			50
7.00			4,460	4,695	4,773	5,661	4,793	6,544	50
(7.03)		J	4,460	4,695	4,773	5,661			50
7.10			4,460	4,695	4,773	5,661	4,793	7,912	50

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HSS PARALLEL SHANK TWIST DRILLS
JOBBER SERIES

Standard: IS 5101 - 1991
BS 328 (PART 1) 1986

SIZE		WG / LG	Price Per Ten(₹)						MOQ(Nos)
			ROLL FORGED	GROUND					
			M2	M2			M35	M42	
MM	INCH		STANDARD	STANDARD	GOLD-COATED	TIN-COATED	SUPER SHINE	SPECIAL SHINE	
(7.14)		K	4,460	4,695	4,773	5,661			50
(7.14)	9/32		4,460	4,695	4,773	5,661			50
7.20			4,460	4,695	4,773	5,661	4,793	7,912	50
7.30			4,690	4,940	5,028	5,916	5,068	7,912	50
(7.37)		L	4,690	4,940	5,028	5,916			50
(7.40)			4,690	4,940	5,028	5,916	5,068	7,912	50
(7.49)		M	4,690	4,940	5,028	5,916			50
7.50			4,690	4,940	5,028	5,916	5,068	7,912	50
7.54	19/64		5,080	5,350	5,450	6,593			50
7.60			5,080	5,350	5,450	6,593	5,503	8,596	50
(7.67)		N	5,080	5,350	5,450	6,593			50
7.70			5,080	5,350	5,450	6,593	5,503	8,596	50
7.80			5,080	5,350	5,450	6,593	5,503	8,596	50
7.90			5,080	5,350	5,450	6,593	6,012	8,596	50
(7.94)	5/16		5,580	5,872	5,972	7,126			50
8.00			5,580	5,872	5,972	7,126	6,012	8,596	50
(8.03)		O	5,580	5,872	5,972	7,126			50
8.10			5,580	5,872	5,972	7,126	5,905	9,480	50
8.20			5,580	5,872	5,972	7,126	5,905	9,480	50
(8.20)		P	5,580	7,126	7,248	8,425			50
8.30			6,770	7,126	7,248	8,425	7,143	9,480	50
(8.33)	21/64		6,770	7,126	7,248	8,425			50
8.40			6,770	7,126	7,248	8,425	7,143	9,480	50
(8.43)		Q	6,770	7,126	7,248	8,425			50
8.50			6,770	7,126	7,248	8,425	7,143	9,480	50
8.60			6,770	7,126	7,248	8,924	7,143	10,787	50
(8.61)		R	6,770	7,126	7,248	8,924			50
8.70			6,770	7,126	7,248	8,924	7,143	10,787	50
(8.73)	11/32		7,130	7,493	7,626	9,324			50
8.80			7,130	7,493	7,626	9,324	7,616	10,787	50
(8.84)		S	7,130	7,493	7,626	9,324			50
8.90			7,130	7,493	7,626	9,324	7,616	10,787	50
9.00			7,130	7,493	7,626	9,324	7,616	10,787	50
(9.09)		T	7,440	7,826	7,959	9,646			50
9.10			7,440	7,826	7,959	9,646	7,865	14,757	50
(9.13)	23/64		7,440	7,826	7,959	9,646			50
9.20			7,440	7,826	7,959	9,646	7,865	14,757	50
9.30			7,440	7,826	7,959	9,646	7,865	14,757	50
(9.34)		U	7,440	7,826	7,959	9,646			50
9.40			7,440	7,826	7,959	9,646	7,865	14,757	50
9.50			7,440	7,826	7,959	9,646	7,865	14,757	50
(9.52)	3/8		8,420	8,858	9,013	10,967			50
(9.58)		V	8,420	8,858	9,013	10,967			50
9.60			8,420	8,858	9,013	10,967	8,949	15,843	50
9.70			8,420	8,858	9,013	10,967	8,949	15,843	50
9.80			8,420	8,858	9,013	10,967	8,949	15,843	50
9.90			9,420	9,912	10,090	12,055	9,971	15,843	50
(9.92)	25/64		9,420	9,912	10,090	12,055			50

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HSS PARALLEL SHANK TWIST DRILLS **Standard: IS 5101 - 1991**
JOBBER SERIES **BS 328 (PART 1) 1986**

SIZE		WG / LG	Price Per Ten(₹)						MOQ(Nos)
			ROLL FORGED	GROUND					
			M2	M2			M35	M42	
MM	INCH		STANDARD	STANDARD	GOLD-COATED	TIN-COATED	SUPER SHINE	SPECIAL SHINE	
10.00			9,420	9,912	10,090	12,055	9,971	15,843	50
(10.08)		X	9,420	9,912	10,090	12,920			50
10.10			9,420	9,912	10,090	12,920	9,971	18,714	50
10.20			9,420	9,912	10,090	12,920	9,971	18,714	50
(10.26)		Y	10,220	10,756	10,945	12,920			50
10.30			10,220	10,756	10,945	12,920	10,848	18,714	50
(10.32)	13/32		10,220	10,756	10,945	12,920			50
10.40			10,220	10,756	10,945	12,920	10,848	18,714	50
(10.49)		Z	10,220	10,756	10,945	12,920			50
10.50			10,220	10,756	10,945	12,920	10,848	18,714	50
10.60			10,220	10,756	10,945	13,720	10,848	20,812	50
10.70			10,820	11,378	11,588	13,720	11,466	20,812	30
(10.72)	27/64		10,820	11,378	11,588	13,720			30
10.80			10,820	11,378	11,588	13,720	11,466	20,812	30
10.90			10,820	11,378	11,588	13,720	11,466	20,812	30
11.00			10,820	11,378	11,588	13,720	11,466	20,812	30
11.10			12,070	12,698	12,932	15,795	12,799	23,134	30
(11.11)	7/16		12,070	12,698	12,932	15,795			30
11.20			12,070	12,698	12,932	15,795	12,799	23,134	30
11.30			12,070	12,698	12,932	15,795	12,799	23,134	30
11.40			12,070	12,698	12,932	15,795	12,799	23,134	30
11.50			12,740	13,398	13,631	15,795	13,484	23,134	30
(11.51)	29/64		12,740	13,398	13,631	16,739			30
11.60			12,740	13,398	13,631	16,739	13,484	23,896	30
11.70			12,740	13,398	13,631	16,739	13,484	23,896	30
11.80			12,740	13,398	13,631	16,739	13,484	23,896	30
11.90			13,600	14,319	14,563	16,741	14,414	23,896	30
(11.91)	15/32		13,600	14,319	14,563	16,741			30
12.00			13,600	14,319	14,563	16,741	14,414	23,896	30
12.10			13,600	14,319	14,563	17,638	14,414	28,590	30
12.20			13,600	14,319	14,563	17,638	14,414	28,590	30
12.30			14,430	15,196	15,462	17,644	15,285	28,590	30
(12.30)	31/64		14,430	15,196	15,462	17,644			30
12.40			14,430	15,196	15,462	17,644	15,285	28,590	30
12.50			14,430	15,196	15,462	17,644			30
12.60			14,430	15,196	15,462	18,914	15,285	36,243	30
(12.70)	1/2		15,240	16,028	16,317	18,914	16,133		30
12.80			15,240	16,028	16,317	18,914	16,133	36,243	30
12.90			15,240	16,028	16,317	18,914	16,133	36,243	30
13.00			15,240	16,028	16,317	18,914	16,133	36,243	30
(13.10)	33/64		19,290	19,920	20,280	24,751			10
13.10			19,290	19,920	20,280	24,751			10
13.20			19,290	19,920	20,280	24,751			10
13.30			19,290	19,920	20,280	24,751			10
13.40			19,290	19,920	20,280	24,751			10
(13.49)	17/32		20,550	21,220	21,599	24,766			10
13.50			20,550	21,220	21,599	24,766			10
13.60			20,550	21,220	21,599	24,766			10
13.70			20,550	21,220	21,599	24,766			10

We also supply ROLL FORGED M2 GOLD- COATED, ROLL FORGED M2 TIN-COATED, ROLL FORGED M35 and ROLL FORGED M42 in this range against firm order. For prices, minimum quantities and delivery, please contact our sales team or your authorised dealer.

HSS PARALLEL SHANK TWIST DRILLS
JOBBER SERIES

Standard: IS 5101 - 1991
BS 328 (PART 1) 1986

SIZE		WG / LG	Price Per Ten(₹)					MOQ(Nos)
			ROLL FORGED		GROUND			
			M2		M2			
MM	INCH		STANDARD	GOLD- COATED	STANDARD	GOLD-COATED	TIN-COATED	
13.80			20,550		21,220	21,599	26,621	10
(13.89)	35/64	X	22,300		23,020	23,431	26,613	10
13.90			22,300		23,020	23,431	26,613	10
14.00			22,300		23,020	23,431	26,613	10
14.25		Y	22,300		23,020	23,431	27,770	10
(14.29)	9/16		23,390		24,150	24,581	27,774	10
14.50			23,390		24,150	24,581	27,774	10
(14.68)	37/64		25,200		26,020	26,485	29,694	10
14.75		Z	25,200		26,020	26,485	29,694	10
15.00			25,200		26,020	26,485	29,694	10
(15.08)	19/32		25,200		26,020	26,485	32,264	10
15.25			25,200		26,020	26,485	32,264	10
(15.48)	39/64		27,320		28,210	28,714	32,273	10
15.50			27,320		28,210	28,714	32,273	10
15.75			27,320		28,210	28,714	32,273	10
(15.87)	5/8		27,320		28,210	28,714	32,273	10
16.00			27,320		28,210	28,714	32,273	10
16.50			28,200		29,120	29,640	34,584	10
(16.67)	21/32		28,200		29,120	29,640	35,300	10
17.00			28,890		29,840	30,370	35,304	10
(17.46)	11/16		28,890		29,840	30,370	37,564	10
17.50			30,670		31,680	32,246	37,562	10
18.00			31,250		32,280	32,856	38,178	10
(18.26)	23/32		31,250		32,280	32,856	39,740	10
18.50			32,740		33,810	34,414	39,731	10
19.00			33,060		34,140	34,750	40,067	10
(19.05)	3/4		33,060		34,140	34,750	44,437	10
19.50			37,180		38,410	39,096	44,454	10
(19.84)	25/32		37,180		38,410	39,096	46,897	10
20.00			39,480		40,780	41,508	46,886	10
(20.64)	13/16		39,480		40,780	41,508	46,886	10
(21.43)	27/32		41,994		43,369	44,143	46,882	10
(22.22)	7/8		41,994		43,369	44,143	46,882	10

For more dimensional details please refer our Drills Catalogue Pages 7 to 22

Set Rate for Roll Forged Drills
1mm to 13mm in steps of 0.5mm

25 PiEces with Metal Box	₹ 15,807/-
25 Pieces set with Telescopic Box 1mm to 13mm in steps of 1mm	₹ 14,369/-
13 Pieces Set Telescopix Box	₹ 7,573/-

Set Rate for Ground Drills
1mm to 13mm in steps of 0.5mm

25 PiEces with Metal Box	₹ 16603/-
25 Pieces set with Telescopic Box 1mm to 13mm in steps of 1mm	₹ 15114/-
13 Pieces Set Telescopix Box	₹ 7965/-

Set Rate for FFD
1/16" to 1/2" in steps of 1/64"

29 Pices with Metal Box	₹ 18,655/-
29 Pieces set with Telescopic Box	₹16,956/-

Set Rate for GD
1/16" to 1/2" in steps of 1/64"

29 Pices with Metal Box	₹ 19,565/-
29 Pieces set with Telescopic Box	₹ 17,844/-

We also supply ROLL FORGED M2 TIN-COATED, ROLL FORGED M35, ROLL FORGED M42, GROUND M35 SUPER SHINE and GROUND M42 SPECIAL SHINE in this range against firm order. For prices, minimum quantities and delivery, please contact our sales team or your authorised dealer.

HSS PARALLEL SHANK TWIST DRILLS
STUB SERIES

Standard: IS 5100 - 1969
BS 328 (PART 1) 1986

SIZE		Price Per Ten(₹)	MOQ(Nos)	SIZE		Price Per Ten(₹)	MOQ(Nos)	SIZE		Price Per Ten(₹)	MOQ(Nos)
		M2				M2				M2	
MM	INCH	STANDARD		MM	INCH	STANDARD		MM	INCH	STANDARD	
3.00		935	100	(10.72)	27/64	10,989	25	19.75		26,829	25
(3.17)	1/8	1,097	100	10.80		10,989	25	(19.84)	25/32	26,829	25
3.20		1,140	100	11.00		10,989	25	20.00		27,540	25
3.50		1,140	100	(11.11)	7/16	11,455	25	20.25		27,343	25
(3.57)	9/64	1,140	100	11.20		11,455	25	20.50		27,100	25
3.80		1,573	100	11.50		12,232	25	(20.64)	13/16	27,100	25
(3.97)	5/32	1,573	100	(11.51)	29/64	12,232	25	20.75		28,721	25
4.00		1,573	100	11.80		12,232	25	21.00		28,200	25
4.20		1,756	100	(11.91)	15/32	12,954	25	21.25		28,802	25
(4.37)	11/64	1,756	100	12.00		12,954	25	(21.43)	27/32	28,802	25
4.50		2,337	100	12.20		12,954	25	21.50		29,510	25
(4.76)	3/16	2,337	100	(12.30)	31/64	14,075	25	21.75		30,153	25
4.80		2,337	100	12.50		14,075	25	22.00		29,880	25
5.00		2,485	100	(12.70)	1/2	14,386	25	(22.22)	7/8	30,153	25
(5.16)	13/64	2,242	50	12.80		14,386	25	22.25		32,068	25
5.20		2,242	50	13.00		14,386	25	22.50		31,770	25
5.50		2,420	50	13.20		16,828	25	22.75		32,507	25
(5.56)	7/32	2,420	50	(13.49)	17/32	16,828	25	23.00		32,210	25
5.80		2,731	50	13.50		17,938	25	(23.02)	29/32	32,507	13
(5.95)	15/64	2,731	50	13.80		17,938	25	23.25		34,387	13
6.00		2,731	50	14.00		19,536	25	23.50		34,387	13
6.20		3,053	50	14.25		19,536	25	23.75		34,387	13
(6.35)	1/4	3,053	50	(14.29)	9/16	19,536	25	(23.81)	15/16	34,387	13
6.50		3,741	50	14.50		20,335	25	24.00		37,680	13
(6.75)	17/64	3,741	50	14.75		22,000	25	24.25		37,680	13
6.80		3,741	50	15.00		22,000	25	24.50		37,680	13
7.00		4,107	50	(15.08)	19/32	22,000	25	(24.61)	31/32	37,680	13
(7.14)	9/32	4,107	50	15.25		22,000	25	24.75		46,870	13
7.20		4,107	50	15.50		23,810	25	25.00		41,340	13
7.50		4,262	50	15.75		23,810	25	25.25		41,340	13
(7.54)	19/64	4,695	50	(15.87)	5/8	23,810	25	(25.40)	1	41,939	13
7.80		4,695	50	16.00		23,810	25	25.50		46,890	13
7.94	5/16	5,261	50	16.25		24,209	25	26.00		46,890	13
8.00		5,261	50	16.50		24,209	25	(26.19)	1.1/32	48,418	13
8.20		5,261	50	(16.67)	21/32	24,209	25	26.50		47,970	13
(8.33)	21/64	6,438	50	16.75		24,686	25	(26.99)	1.1/16	48,981	13
8.50		6,438	50	17.00		24,686	25	27.00		51,140	13
(8.73)	11/32	6,704	50	17.25		25,130	25	27.50		51,140	13
8.80		6,704	50	(17.46)	11/16	25,130	25	(27.78)	1.3/32	54,618	13
9.00		6,704	50	17.50		25,130	25	28.00		54,110	13
(9.13)	23/64	7,093	50	17.75		25,463	25	28.50		54,530	13
9.20		7,093	50	18.00		25,463	25	(28.57)	1.1/8	55,040	13
9.50		7,093	50	18.25		25,919	25	29.00		57,230	13
(9.52)	3/8	7,415	50	(18.26)	23/32	25,919	25	(29.37)	1.5/32	63,592	13
9.80		7,415	50	18.50		25,919	25	29.50		63,592	13
(9.92)	25/64	9,069	50	18.75		26,385	25	30.00		63,840	13
10.00		9,069	50	19.00		26,400	25	(30.16)	1.3/16	63,840	13
10.20		9,069	50	(19.05)	3/4	26,400	25	30.50		72,514	13
(10.32)	13/32	9,757	50	19.25		26,829	25	(30.96)	1.7/32	72,514	13
10.50		9,757	50	19.50		26,829	25	31.00		72,514	13

HSS PARALLEL SHANK TWIST DRILLS
STUB SERIES

Standard: IS 5100 - 1969
BS 328 (PART 1) 1986

SIZE		Price Per Ten(₹)	MOQ(Nos)	SIZE		Price Per Ten(₹)	MOQ(Nos)	SIZE		Price Per Ten(₹)	MOQ(Nos)
		M2				M2				M2	
MM	INCH	STANDARD		MM	INCH	STANDARD		MM	INCH	STANDARD	
31.50		74,952	13	(34.92)	1.3/8	80,949	5	(38.10)	1.1/2	1,10,919	5
(31.75)	1.1/4	74,952	5	35.00		80,949	5	38.50		1,23,849	5
32.00		77,273	5	35.50		83,455	5	39.00		1,23,849	5
32.50		78,960	5	(35.72)	1.13/32	85,277	5	39.50		1,25,996	5
(32.54)	1.9/32	78,960	5	36.00		98,910	5	40.00		1,25,996	5
33.00		78,960	5	36.50		85,277	5				
(33.34)	1.5/16	78,960	5	(36.51)	1.7/16	85,277	5				
33.50		83,055	5	37.00		89,699	5				
34.00		83,827	5	(37.31)	1.15/32	90,533	5				
(34.13)	1.11/32	91,156	5	37.50		98,448	5				
34.50		91,156	5	38.00		98,448	5				

HSS PARALLEL SHANK TWIST DRILLS
LONG SERIES

Standard: IS 5102 - 1969
BS 328 (PART 1) 1986

SIZE		FL (mm)	OAL (mm)	Price Per Ten(₹)				MOQ(Nos)	SIZE		FL (mm)	OAL (mm)	Price Per Ten(₹)				MOQ(Nos)
MM	INCH			M2	M35	M35 TIN-Coated	M35 TIALN-Coated		MM	INCH			M2	M35	M35 TIN-Coated	M35 TIALN-Coated	
1.00		33	56	380	537	653	692	30	3.50		73	112	487	613	653	692	30
1.10		37	60	380	537	653	692	30	(3.57)	9/64	73	112	487	660	698	740	30
(1.19)	3/64	41	65	380	537	653	692	30	3.80		78	119	523	660	698	740	30
1.20		41	65	380	537	653	692	30	(3.97)	5/32	78	119	523	660	698	740	30
1.30		41	65	380	537	653	692	30	4.00		78	119	523	660	698	740	30
1.40		45	70	380	537	653	692	30	4.20		78	119	523	660	698	740	30
1.50		45	70	380	537	653	692	30	(4.37)	11/64	82	126	523	660	698	740	30
(1.59)	1/16	50	76	380	537	653	692	30	4.50		82	126	523	660	698	740	30
1.60		50	76	380	537	653	692	30	(4.76)	3/16	87	132	523	660	698	740	30
1.70		50	76	380	537	653	692	30	4.80		87	132	523	778	823	867	30
1.80		53	80	380	537	653	692	30	5.00		87	132	617	778	823	867	30
1.90		53	80	380	537	653	692	30	(5.16)	13/64	87	132	617	893	937	982	30
(1.98)	5/64	56	85	380	537	653	692	30	5.20		87	132	617	893	937	982	30
2.00		56	85	380	537	653	692	30	5.50		91	139	708	893	937	982	30
2.10		56	85	380	609	653	692	30	(5.56)	7/32	91	139	708	963	1,017	1,062	30
2.20		59	90	380	609	653	692	30	5.80		91	139	772	963	1,017	1,062	30
2.30		59	90	482	609	653	692	30	(5.95)	15/64	91	139	772	963	1,017	1,062	30
(2.38)	3/32	62	95	482	609	653	692	30	6.00		91	139	772	963	1,017	1,062	30
2.40		62	95	482	609	653	692	30	6.20		97	148	878	1,011	1,080	1,150	30
2.50		62	95	482	609	653	692	30	(6.35)	1/4	97	148	879	1,011	1,080	1,150	30
2.60		62	95	482	609	653	692	30	6.50		97	148	1,120	1,410	1,480	1,552	30
2.70		66	100	482	609	653	692	30	(6.75)	17/64	102	156	1,348	1,702	1,820	1,937	30
(2.78)	7/64	66	100	482	609	653	692	30	6.80		102	156	1,348	1,702	1,820	1,937	30
2.80		66	100	482	609	653	692	30	7.00		102	156	1,348	1,702	1,820	1,937	30
2.90		66	100	482	609	653	692	30	(7.14)	9/32	102	156	1,348	1,702	1,820	1,937	30
3.00		66	100	487	609	653	692	30	7.20		102	156	1,348	1,702	1,820	1,937	30
(3.17)	1/8	69	106	487	613	653	692	30	7.50		102	156	1,348	1,702	1,820	1,937	30
3.20		69	106	487	614	653	692	30	(7.54)	19/64	109	165	1,348	1,754	1,882	2,009	30

HSS PARALLEL SHANK TWIST DRILLS
LONG SERIES

Standard: IS 5102 - 1969
BS 328 (PART 1) 1986

SIZE		FL (mm)	OAL (mm)	Price Per Ten(₹)				MOQ(Nos)	SIZE		FL (mm)	OAL (mm)	Price Per Ten(₹)				MOQ(Nos)
MM	INCH			M2	M35	M35 TIN-Coated	M35 TIALN-Coated		MM	INCH			M2	M35	M35 TIN-Coated	M35 TIALN-Coated	
7.80		109	165	1,348	1,754	1,882	2,009	30	(15.08)	19/32	149	227	3,485	4,567	4,869	5,171	13
(7.94)	5/16	109	165	1,390	1,754	1,882	2,009	30	15.25		149	227	3,620	4,567	4,869	5,171	13
8.00		109	165	1,390	1,754	1,882	2,009	30	(15.48)	39/64	149	227	3,954	4,567	4,869	5,171	13
8.20		109	165	1,390	1,752	1,895	2,024	30	15.50		149	227	3,620	4,567	4,869	5,171	13
(8.33)	21/64	109	165	1,390	1,752	1,895	2,024	30	15.75		149	227	3,620	4,567	4,869	5,171	13
8.50		109	165	1,402	1,752	1,895	2,024	30	(15.87)	5/8	149	227	3,620	4,567	4,869	5,171	13
(8.73)	11/32	115	175	1,472	1,952	2,079	2,207	30	16.00		149	227	3,679	4,640	4,941	5,244	13
8.80		115	175	1,780	1,952	2,079	2,207	30	16.25		154	235	3,679	4,725	5,046	5,366	13
9.00		115	175	1,547	1,952	2,079	2,207	30	(16.27)	41/64	154	235	4,090	4,725	5,046	5,366	13
(9.13)	23/64	115	175	1,749	1,952	2,079	2,207	30	16.50		154	235	3,745	4,725	5,046	5,366	13
9.20		115	175	1,780	1,952	2,079	2,207	30	(16.67)	21/32	154	235	3,745	4,841	5,159	5,479	13
9.50		115	175	1,547	1,952	2,079	2,207	30	16.75		154	235	3,837	4,841	5,159	5,479	13
(9.52)	3/8	121	184	1,547	1,952	2,079	2,207	20	17.00		154	235	3,837	4,841	5,159	5,479	13
9.80		121	184	1,789	2,044	2,214	2,387	20	(17.07)	43/64	158	241	4,169	4,841	5,159	5,479	13
(9.92)	25/64	121	184	1,789	2,044	2,214	2,387	20	17.25		158	241	3,837	4,841	5,159	5,479	13
10.00		121	184	1,620	2,044	2,214	2,387	20	(17.46)	11/16	158	241	3,837	4,841	5,159	5,479	13
10.20		121	184	1,789	2,452	2,624	2,794	20	17.50		158	241	4,090	5,161	5,479	5,799	13
(10.32)	13/32	121	184	1,620	2,452	2,624	2,794	20	17.75		158	241	4,090	5,261	5,581	5,901	13
10.50		121	184	1,944	2,452	2,624	2,794	20	(17.86)	45/64	158	241	4,524	5,261	5,581	5,901	13
(10.72)	27/64	128	195	2,209	2,565	2,737	2,909	20	18.00		158	241	4,169	5,261	5,581	5,901	13
10.80		128	195	2,209	2,565	2,737	2,909	20	18.25		162	247	4,169	5,477	5,847	6,216	13
11.00		128	195	2,034	2,565	2,737	2,909	20	(18.26)	23/32	162	247	4,169	5,477	5,847	6,216	13
(11.11)	7/16	128	195	2,034	2,565	2,737	2,909	20	18.50		162	247	4,342	5,477	5,847	6,216	13
11.20		128	195	2,364	2,639	2,810	2,982	20	(18.65)	47/64	162	247	4,377	5,579	5,947	6,314	13
11.50		128	195	2,092	2,639	2,810	2,982	20	18.75		162	247	4,422	5,579	5,947	6,314	13
(11.51)	29/64	128	195	2,364	2,719	2,899	3,079	20	19.00		162	247	4,422	5,579	5,947	6,314	13
11.80		128	195	2,364	2,719	2,899	3,079	20	(19.05)	3/4	166	254	4,422	5,579	5,947	6,314	13
(11.91)	15/32	134	205	2,092	2,719	2,899	3,079	20	19.25		166	254	4,674	5,896	6,309	6,721	13
12.00		134	205	2,155	2,719	2,899	3,079	20	(19.45)	49/64	166	254	5,106	5,896	6,309	6,721	13
12.20		134	205	2,404	2,719	2,899	3,079	20	19.50		166	254	4,674	5,896	6,309	6,721	13
(12.30)	31/64	134	205	2,404	2,719	2,899	3,079	20	19.75		166	254	4,674	6,257	6,669	7,081	13
12.50		134	205	2,155	2,719	2,899	3,079	20	(19.84)	25/32	166	254	4,674	6,257	6,669	7,081	13
(12.70)	1/2	134	205	2,155	2,719	2,899	3,079	20	20.00		166	254	4,959	6,257	6,669	7,081	13
12.80		134	205	3,300	3,774	3,954	4,134	20	(20.24)	51/64	171	261	5,266	6,257	6,669	7,081	13
13.00		134	205	2,994	3,774	3,954	4,134	20	20.25		171	261	4,959	6,257	6,669	7,081	13
(13.10)	33/64	134	205	3,325	4,195	4,470	4,749	13	20.50		171	261	4,959	6,257	6,669	7,081	13
13.20		134	205	3,325	4,195	4,470	4,749	13	(20.64)	13/16	171	261	4,959	6,257	6,669	7,081	13
(13.49)	17/32	140	214	3,050	4,195	4,470	4,749	13	20.75		171	261	5,106	6,441	6,906	7,369	13
13.50		140	214	3,325	4,195	4,470	4,749	13	21.00		171	261	5,106	6,441	6,906	7,369	13
13.80		140	214	3,620	4,195	4,470	4,749	13	(21.03)	53/64	171	261	5,587	7,047	7,512	7,979	13
(13.89)	35/64	140	214	3,620	4,195	4,470	4,749	13	21.25		176	268	5,266	7,047	7,512	7,979	13
14.00		140	214	3,325	4,195	4,470	4,749	13	(21.43)	27/32	176	268	5,266	7,047	7,512	7,979	13
14.25		144	220	3,325	4,195	4,470	4,749	13	21.50		176	268	5,587	7,047	7,512	7,979	13
(14.29)	9/16	144	220	3,325	4,195	4,470	4,749	13									
14.50		144	220	3,485	4,397	4,699	5,002	13									
(14.68)	37/64	144	220	3,837	4,397	4,699	5,002	13									
14.75		144	220	3,485	4,397	4,699	5,002	13									
15.00		144	220	3,485	4,397	4,699	5,002	13									

HSS PARALLEL SHANK TWIST DRILLS
EXTRA LONG SERIES

Standard: IS:7823-2005

SIZE		M2 Price Per Piece(₹)							MOQ(Nos)
		Overall Length in Millimeter							
MM	INCH	150	175	200	225	250	300	350	
3.00	1/8	1,400	1,715	1,940	2,309	2,720	3,395		30
3.50		1,363	1,589	2,045	2,542	3,059	3,902		30
4.00	5/32	1,363	1,589	2,045	2,542	3,059	3,902	5,381	30
4.50		1,398	1,715	2,045	2,542	3,059	4,017	5,381	30
5.00	3/16	1,398	1,785	2,215	2,719	3,212	4,257	5,646	30
5.50	7/32	1,528	1,909	2,564	2,899	3,420	4,524	5,884	20
6.00		1,528	1,992	2,435	2,950	3,539	4,634	6,108	20
6.50	1/4			2,494		3,605	4,854	6,107	20
7.00				2,767		3,967	5,486	6,856	20
7.50	9/32			2,818		4,211	5,586	6,856	20
8.00	5/16			2,955		4,390	5,724	7,016	20
8.50	11/32			3,052		4,483	5,829	7,494	20
9.00				3,052		4,483	5,829	7,494	20
9.50	3/8			3,213		4,509	5,956	7,734	20
10.00				3,344		4,634	6,222	8,083	20
10.50	13/32			3,458		4,949	6,455	8,499	20
11.00						5,120	6,653	8,769	20
11.50	7/16					5,120	6,653	8,769	20
12.00	15/32					5,374	7,056	8,998	20
12.50	1/2					5,543	7,282	9,596	20

HSS TAPER SHANK TWIST DRILLS

Standard: IS 5103 - 1969
BS 328 (PART 1) 1986

SIZE		SHANK	Price Per Piece(₹)					MOQ(Nos)
			M2		M35		M42	
MM	INCH		STANDARD	CRANK SHAFT	STANDARD	CRANK SHAFT	STANDARD	
3.00		MT1	689	926	817	1,388	1,078	50
(3.17)	1/8	MT1	689	968	855	1,453	1,031	50
3.20		MT1	716	968	855	1,453	1,074	50
3.50		MT1	689	926	817	1,388	1,078	50
(3.57)	9/64	MT1	716	968	855	1,453	1,074	50
3.80		MT1	716	968	855	1,453	1,074	50
(3.97)	5/32	MT1	687	926	817	1,388	1,031	50
4.00		MT1	689	926	817	1,388	1,078	50
4.20		MT1	925	1,246	1,320	1,868	1,386	50
(4.37)	11/64	MT1	925	1,246	1,099	1,868	1,386	50
4.50		MT1	925	1,246	1,099	1,868	1,450	50
(4.76)	3/16	MT1	925	1,282	1,131	1,923	1,386	50
4.80		MT1	951	1,282	1,131	1,923	1,426	50
5.00		MT1	925	1,246	1,320	1,868	1,450	50
(5.16)	13/64	MT1	951	1,282	1,131	1,923	1,426	50
5.20		MT1	951	1,282	1,131	1,923	1,426	50
5.50		MT1	925	1,246	1,099	1,868	1,386	50
(5.56)	7/32	MT1	925	1,282	1,131	1,923	1,386	50
5.80		MT1	951	1,282	1,131	1,923	1,492	50
(5.95)	15/64	MT1	951	1,282	1,131	1,923	1,426	50
6.00		MT1	925	1,246	1,320	1,868	1,450	50
6.20		MT1	1,065	1,438	1,524	2,154	1,597	50
(6.35)	1/4	MT1	1,055	1,549	1,367	2,324	1,580	50
6.50		MT1	1,147	1,549	1,624	2,324	1,802	50
(6.75)	17/64	MT1	1,140	1,568	1,386	2,356	1,742	50
6.80		MT1	1,162	1,568	1,662	2,356	1,742	50
7.00		MT1	1,147	1,549	1,639	2,324	1,802	50
(7.14)	9/32	MT1	1,150	1,568	1,386	2,356	1,722	50
7.20		MT1	1,162	1,568	1,386	2,356	1,742	50
7.50		MT1	1,147	1,549	1,367	2,324	1,801	50
(7.54)	19/64	MT1	1,162	1,568	1,386	2,356	1,742	50
7.80		MT1	1,162	1,568	1,386	2,356	1,827	50
(7.94)	5/16	MT1	1,150	1,549	1,367	2,324	1,722	50
8.00		MT1	1,147	1,549	1,639	2,324	1,802	50
8.20		MT1	1,402	1,892	1,670	2,839	2,201	50
(8.33)	21/64	MT1	1,476	1,729	1,524	2,591	2,213	50
8.50		MT1	1,280	1,729	1,524	2,591	2,011	50
(8.73)	11/32	MT1	1,403	2,080	1,835	3,120	2,102	50
8.80		MT1	1,542	2,080	2,200	3,120	2,313	50
9.00		MT1	1,402	1,892	2,005	2,839	2,200	50
(9.13)	23/64	MT1	1,542	2,080	1,835	3,120	2,313	50
9.20		MT1	1,542	2,080	1,835	3,120	2,313	50
9.50		MT1	1,402	1,892	2,005	2,839	2,200	50
(9.52)	3/8	MT1	1,403	1,892	1,670	2,839	2,102	50
9.80		MT1	1,655	2,231	1,969	3,347	2,480	50
(9.92)	25/64	MT1	1,655	2,019	1,783	3,031	2,480	50
10.00		MT1	1,457	1,966	1,821	2,952	2,185	25
10.20		MT1	1,606	2,169	2,205	3,255	2,776	25
(10.32)	13/32	MT1	1,553	2,573	2,270	3,858	2,776	25
10.50		MT1	1,851	2,500	2,313	3,749	2,910	25
(10.72)	27/64	MT1	1,920	2,590	2,398	3,884	2,878	25
10.80		MT1	1,920	2,590	2,398	3,884	2,878	25
11.00		MT1	1,920	2,590	2,398	3,884	3,015	25
(11.11)	7/16	MT1	1,920	2,676	2,398	4,015	2,878	25
11.20		MT1	1,984	2,676	2,398	4,015	2,878	25

HSS TAPER SHANK TWIST DRILLS

Standard: IS 5103 - 1969
BS 328 (PART 1) 1986

SIZE		SHANK	Price Per Piece(₹)					MOQ(Nos)
			M2		M35		M42	
MM	INCH		STANDARD	CRANK SHAFT	STANDARD	CRANK SHAFT	STANDARD	
11.50		MT1	1,984	2,676	2,479	4,015	2,973	25
(11.51)	29/64	MT1	1,982	2,676	2,503	4,015	3,005	25
11.80		MT1	1,984	2,676	2,503	4,015	3,005	25
(11.91)	15/32	MT1	1,982	2,704	2,503	4,022	3,005	25
12.00		MT1	2,002	2,704	2,503	4,055	3,005	25
12.20		MT1	2,002	2,704	2,503	4,055	3,005	25
(12.30)	31/64	MT1	2,002	2,704	2,503	4,055	3,005	25
12.50		MT1	2,002	2,704	2,503	4,055	3,005	25
(12.70)	1/2	MT1	2,002	3,758	2,503	5,635	3,005	25
12.80		MT1	2,784	3,758	3,478	5,635	4,173	25
13.00		MT1	2,784	3,758	3,478	5,635	4,173	25
(13.10)	33/64	MT1	2,906	3,921	3,890	5,883	4,667	25
13.20		MT1	2,906	3,921	3,890	5,883	4,667	25
(13.49)	17/32	MT1	2,906	4,199	3,890	6,302	4,667	25
13.50		MT1	3,110	4,199	3,890	6,302	4,667	25
13.80		MT1	3,110	4,199	3,890	6,302	4,667	25
(13.89)	35/64	MT1	3,110	4,199	3,890	6,302	4,667	25
14.00		MT1	3,111	4,199	3,890	6,302	4,667	25
14.25		MT2	3,342	4,511	4,178	6,770	5,014	25
(14.29)	9/16	MT2	3,183	4,511	4,178	6,770	5,014	25
14.50		MT2	3,476	4,690	4,344	7,035	5,213	25
(14.68)	37/64	MT2	3,311	4,690	4,344	7,035	5,213	25
14.75		MT2	3,476	4,690	4,344	7,035	5,213	25
15.00		MT2	3,476	4,690	4,344	7,035	5,213	25
(15.08)	19/32	MT2	3,311	4,690	5,901	7,035	5,285	25
15.25		MT2	3,523	4,755	4,403	7,134	5,285	25
(15.48)	39/64	MT2	3,523	4,755	4,403	7,134	5,285	25
15.50		MT2	3,523	4,755	4,403	7,134	5,285	25
15.75		MT2	3,523	4,755	4,403	7,134	5,285	25
(15.87)	5/8	MT2	3,355	4,898	4,403	7,347	5,285	25
16.00		MT2	3,627	4,898	4,535	7,347	5,443	25
16.25		MT2	3,627	4,898	4,817	7,347	5,781	25
(16.27)	41/64	MT2	3,454	4,898	4,817	7,347	5,781	25
16.50		MT2	3,854	5,202	4,817	7,804	5,781	25
(16.67)	21/32	MT2	3,672	5,202	4,817	7,804	5,781	25
16.75		MT2	3,854	5,202	4,817	7,804	5,781	25
17.00		MT2	3,854	5,202	4,817	7,804	5,781	25
(17.07)	43/64	MT2	4,080	5,202	4,898	7,804	5,876	25
17.25		MT2	3,918	5,288	4,898	7,933	5,876	25
(17.46)	11/16	MT2	3,731	5,487	4,898	8,233	5,876	25
17.50		MT2	4,066	5,487	5,083	8,233	6,099	25
17.75		MT2	4,126	5,568	5,357	8,353	6,427	25
(17.86)	45/64	MT2	4,284	5,785	5,357	8,675	6,427	25
18.00		MT2	4,284	5,785	5,357	8,675	6,427	25
18.25		MT2	4,284	5,785	5,357	8,675	6,427	25
(18.26)	23/32	MT2	4,284	5,785	5,357	8,675	6,427	25
18.50		MT2	4,284	5,785	5,357	8,675	6,427	25
(18.65)	47/64	MT2	4,338	5,853	5,420	8,781	6,504	25
18.75		MT2	4,338	5,853	5,420	8,781	6,504	25
19.00		MT2	4,338	5,853	5,420	8,781	6,504	25
(19.05)	3/4	MT2	4,337	5,853	5,420	8,781	6,504	25
19.25		MT2	4,555	6,150	5,695	9,224	6,833	25
(19.45)	49/64	MT2	4,555	6,150	5,695	9,224	6,833	25
19.50		MT2	4,555	6,150	5,695	9,224	6,833	25
19.75		MT2	4,555	6,150	6,122	9,224	7,345	25
(19.84)	25/32	MT2	4,555	6,611	6,122	9,917	7,345	25
20.00		MT2	4,899	6,611	6,122	9,917	7,345	25

HSS TAPER SHANK TWIST DRILLS

Standard: IS 5103 - 1969
BS 328 (PART 1) 1986

SIZE		SHANK	Price Per Piece(₹)			MOQ(Nos)	SIZE		SHANK	Price Per Piece(₹)			MOQ(Nos)
			M2	M35	M42					M2	M35	M42	
MM	INCH		STANDARD	STANDARD	STANDARD		MM	INCH		STANDARD	STANDARD	STANDARD	
(20.24)	51/64	MT2	4,956	6,194	7,435	13	(27.38)	1.5/64	MT3	10,064	12,582	15,099	13
20.25		MT2	4,956	6,194	7,435	13	27.50		MT3	10,064	12,582	15,099	13
20.50		MT2	4,956	6,194	7,435	13	27.75		MT3	10,064	13,755	16,506	13
(20.64)	13/16	MT2	4,956	6,194	7,435	13	(27.78)	1.3/32	MT3	10,064	13,755	16,506	13
20.75		MT2	5,169	6,462	7,753	13	28.00		MT3	11,004	13,755	16,506	13
21.00		MT2	5,169	6,462	7,753	13	(28.18)	1.7/64	MT3	11,037	13,795	16,553	13
(21.03)	53/64	MT2	5,299	6,828	8,193	13	28.25		MT3	11,037	13,795	16,553	13
21.25		MT2	5,299	6,828	8,193	13	28.50		MT3	11,037	13,795	16,553	13
(21.43)	27/32	MT2	5,299	6,828	8,193	13	(28.57)	1.1/8	MT3	11,037	13,795	16,553	13
21.50		MT2	5,463	6,828	8,193	13	28.75		MT3	11,371	14,444	17,335	13
21.75		MT2	5,463	6,953	8,343	13	(28.97)	1.9/64	MT3	11,555	14,444	17,335	13
(21.83)	55/64	MT2	5,563	6,953	8,343	13	29.00		MT3	11,555	14,444	17,335	13
22.00		MT2	5,563	6,953	8,343	13	29.25		MT3	11,555	14,500	17,401	13
(22.22)	7/8	MT2	5,563	6,953	8,343	13	(29.37)	1.5/32	MT3	11,555	14,500	17,401	13
22.25		MT2	6,061	7,577	9,092	13	29.50		MT3	11,601	14,500	17,401	13
22.50		MT2	6,061	7,577	9,092	13	29.75		MT3	11,601	14,803	17,763	13
(22.62)	57/64	MT2	6,179	7,723	9,268	13	(29.77)	1.11/64	MT3	11,843	14,803	17,763	13
22.75		MT2	6,179	7,723	9,268	13	30.00		MT3	11,843	14,803	17,763	13
23.00		MT2	6,179	7,723	9,268	13	(30.16)	1.3/16	MT3	12,506	15,633	18,761	13
(23.02)	29/32	MT3	6,668	9,461	11,353	13	30.25		MT3	13,466	16,834	20,201	13
23.25		MT3	7,381	9,461	11,353	13	30.50		MT3	13,466	16,834	20,201	13
(23.42)	59/64	MT3	7,570	9,461	11,353	13	(30.56)	1.13/64	MT3	13,684	19,035	22,843	13
23.50		MT3	7,570	9,461	11,353	13	30.75		MT3	13,684	19,035	22,843	13
23.75		MT3	7,570	9,461	11,353	13	(30.96)	1.7/32	MT3	13,684	19,035	22,843	13
(23.81)	15/16	MT3	7,570	9,461	11,353	13	31.00		MT3	15,229	19,035	22,843	13
24.00		MT3	7,792	9,740	11,687	13	31.25		MT3	15,229	19,867	23,840	13
(24.21)	61/64	MT3	7,924	9,905	11,885	13	(31.35)	1.15/64	MT3	15,894	19,867	23,840	13
24.25		MT3	7,924	9,905	11,885	13	31.50		MT3	15,894	19,867	23,840	13
24.50		MT3	7,924	9,905	11,885	13	(31.75)	1.1/4	MT3	15,894	19,867	23,840	13
(24.61)	31/32	MT3	7,924	10,348	12,419	13	32.00		MT4	16,796			13
24.75		MT3	8,279	10,348	12,419	13	(32.15)	1.17/64	MT4	16,796			13
(25.00)	63/64	MT3	8,279	10,487	12,583	13	32.50		MT4	16,796			13
25.25		MT3	8,390	10,487	12,583	13	(32.54)	1.9/32	MT4	16,796			13
(25.40)	1	MT3	8,390	10,487	12,583	13	(32.94)	1.19/64	MT4	17,198			13
25.50		MT3	9,119	11,398	13,679	13	33.00		MT4	17,198			13
25.75		MT3	9,119	11,523	13,827	13	(33.34)	1.5/16	MT4	17,198			13
(25.80)	1.1/64	MT3	9,219	11,523	13,827	13	33.50		MT4	17,789			13
26.00		MT3	9,219	11,523	13,827	13	(33.73)	1.21/64	MT4	18,122			13
(26.19)	1.1/32	MT3	9,219	11,869	14,242	13	34.00		MT4	18,122			13
26.25		MT3	9,495	11,869	14,242	13	(34.13)	1.11/32	MT4	18,893			13
26.50		MT3	9,495	11,869	14,242	13	34.50		MT4	19,850			13
(26.59)	1.3/64	MT3	9,714	12,144	14,571	13	(34.53)	1.23/64	MT4	20,032			13
26.75		MT3	9,714	12,144	14,571	13	(34.92)	1.3/8	MT4	20,032			13
(26.99)	1.1/16	MT3	9,714	12,144	14,571	13	35.00		MT4	20,032			13
27.00		MT3	10,031	12,539	15,046	13	(35.32)	1.25/64	MT4	21,231			13
27.25		MT3	10,031	12,582	15,099	13	35.50		MT4	21,231			13

HSS TAPER SHANK TWIST DRILLS **Standard: IS 5103 - 1969**

BS 328 (PART 1) 1986

SIZE		SHANK	Price Per Piece(₹)	MOQ(Nos)	SIZE		SHANK	Price Per Piece(₹)	MOQ(Nos)
			M2					M2	
MM	INCH		STANDARD		MM	INCH		STANDARD	
(35.72)	1.13/32	MT4	21,231	8	(46.04)	1.13/16	MT4	35,290	5
36.00		MT4	21,543	8	(46.43)	1.53/64	MT4	37,070	5
(36.12)	1.27/64	MT4	21,985	5	46.50		MT4	37,071	5
36.50		MT4	21,985	5	(46.83)	1.27/32	MT4	37,071	5
(36.51)	1.7/16	MT4	21,985	5	47.00		MT4	37,071	5
(36.91)	1.29/64	MT4	21,985	5	(47.23)	1.55/64	MT4	37,844	5
37.00		MT4	22,528	5	47.50		MT4	37,845	5
(37.31)	1.15/32	MT4	22,528	5	(47.62)	1.7/8	MT4	37,845	5
37.50		MT4	23,992	5	48.00		MT4	41,266	5
(37.70)	1.31/64	MT4	24,368	5	(48.02)	1.57/64	MT4	41,266	5
38.00		MT4	24,368	5	(48.42)	1.29/32	MT4	41,267	5
(38.10)	1.1/2	MT4	24,368	5	48.50		MT4	41,570	5
(38.50)	1.33/64	MT4	25,126	5	(48.82)	1.59/64	MT4	41,570	5
38.50		MT4	25,127	5	49.00		MT4	41,570	5
(38.89)	1.17/32	MT4	25,127	5	(49.21)	1.15/16	MT4	41,570	5
39.00		MT4	26,609	5	49.50		MT4	42,016	5
(39.29)	1.35/64	MT4	26,609	5	(49.61)	1.61/64	MT4	42,016	5
39.50		MT4	26,609	5	50.00		MT4	42,016	5
(39.69)	1.9/16	MT4	26,609	5	(50.01)	1.31/32	MT4	42,350	5
40.00		MT4	27,296	5	(50.40)	1.63/64	MT4	44,251	5
(40.08)	1.37/64	MT4	27,745	5	50.50		MT4	44,251	5
(40.48)	1.19/32	MT4	27,746	5	(50.80)	2	MT4	44,251	5
40.50		MT4	28,856	5	51.00		MT5	60,079	3
(40.88)	1.39/64	MT4	28,856	5	51.50		MT5	60,079	3
41.00		MT4	28,856	5	(51.59)	2.1/32	MT5	60,079	3
(41.27)	1.5/8	MT4	28,856	5	52.00		MT5	60,079	3
41.50		MT4	29,988	5	(52.39)	2.1/16	MT5	60,079	3
(41.67)	1.41/64	MT4	29,988	5	52.50		MT5	78,193	3
42.00		MT4	29,988	5	53.00		MT5	78,193	3
(42.07)	1.21/32	MT4	29,988	5	(53.18)	2.3/32	MT5	78,193	3
(42.47)	1.43/64	MT4	30,754	5	53.50		MT5	78,193	3
42.50		MT4	30,754	5	(53.97)	2.1/8	MT5	78,193	3
(42.86)	1.11/16	MT4	31,130	5	54.00		MT5	78,193	3
43.00		MT4	31,863	5	54.50		MT5	82,141	3
(43.26)	1.45/64	MT4	31,863	5	(54.77)	2.5/32	MT5	82,141	3
43.50		MT4	31,863	5	55.00		MT5	82,141	3
(43.66)	1.23/32	MT4	31,863	5	55.50		MT5	82,141	3
44.00		MT4	32,989	5	(55.56)	2.3/16	MT5	82,141	3
(44.05)	1.47/64	MT4	32,988	5	56.00		MT5	85,593	3
(44.45)	1.3/4	MT4	32,989	5	(56.36)	2.7/32	MT5	85,593	3
44.50		MT4	32,989	5	56.50		MT5	85,593	3
(44.85)	1.49/64	MT4	33,761	5	57.00		MT5	85,593	3
45.00		MT4	33,761	5	(57.15)	2.1/4	MT5	85,593	3
(45.24)	1.25/32	MT4	33,761	5	57.50		MT5	93,411	3
45.50		MT4	35,290	5	(57.94)	2.9/32	MT5	93,410	3
(45.64)	1.51/64	MT4	35,290	5	58.00		MT5	93,411	3
46.00		MT4	35,290	5	58.50		MT5	93,411	3

HSS TAPER SHANK TWIST DRILLS

Standard: IS 5103 - 1969

BS 328 (PART 1) 1986

SIZE		SHANK	Price Per Piece(₹)	MOQ(Nos)	SIZE		SHANK	Price Per Piece(₹)	MOQ(Nos)
			M2					M2	
MM	INCH		STANDARD		MM	INCH		STANDARD	
(58.74)	2.5/16	MT5	93,411	3	75.50		MT5	1,61,747	2
59.00		MT5	95,195	3	76.00		MT5	1,61,747	2
59.50		MT5	95,195	3	(76.20)	3	MT5	1,61,747	2
(59.53)	2.11/32	MT5	95,195	3	(76.99)	3.1/32	MT6	2,21,277	1
60.00		MT5	95,195	3	77.00		MT6	2,21,278	1
(60.32)	2.3/8	MT5	95,195	3	(77.79)	3.1/16	MT6	2,21,277	1
60.50		MT5	1,01,185	3	78.00		MT6	2,21,278	1
61.00		MT5	1,01,185	3	(78.58)	3.3/32	MT6	2,25,690	1
(61.12)	2.13/32	MT5	1,01,184	3	79.00		MT6	2,25,691	1
61.50		MT5	1,01,185	3	(79.37)	3.1/8	MT6	2,31,680	1
(61.91)	2.7/16	MT5	1,01,184	3	80.00		MT6	2,31,682	1
62.00		MT5	1,01,185	3	(80.17)	3.5/32	MT6	2,47,803	1
62.50		MT5	1,01,185	3	(80.96)	3.3/16	MT6	2,47,803	1
(62.71)	2.15/32	MT5	1,02,888	3	81.00		MT6	2,47,804	1
63.00		MT5	1,02,887	3	(81.76)	3.7/32	MT6	2,54,245	1
(63.50)	2.1/2	MT5	1,02,887	3	82.00		MT6	2,54,246	1
64.00		MT5	1,13,716	3	(82.55)	3.1/4	MT6	2,54,246	1
(64.29)	2.17/32	MT5	1,13,716	3	83.00		MT6	2,59,496	1
64.50		MT5	1,13,716	3	(83.34)	3.9/32	MT6	2,59,496	1
65.00		MT5	1,13,716	3	84.00		MT6	2,59,496	1
(65.09)	2.9/16	MT5	1,13,716	3	(84.14)	3.5/16	MT6	2,63,810	1
65.50		MT5	1,14,562	3	(84.93)	3.11/32	MT6	2,63,810	1
(65.88)	2.19/32	MT5	1,14,562	3	85.00		MT6	2,63,811	1
66.00		MT5	1,14,562	3	(85.72)	3.3/8	MT6	3,00,916	1
66.50		MT5	1,14,562	3	86.00		MT6	3,00,917	1
(66.67)	2.5/8	MT5	1,14,562	3	(86.52)	3.13/32	MT6	3,00,916	1
67.00		MT5	1,17,356	3	87.00		MT6	3,00,917	1
(67.47)	2.21/32	MT5	1,25,974	2	(87.31)	3.7/16	MT6	3,07,207	1
67.50		MT5	1,25,975	2	88.00		MT6	3,07,208	1
68.00		MT5	1,25,975	2	(88.11)	3.15/32	MT6	3,07,207	1
(68.26)	2.11/16	MT5	1,25,975	2	(88.90)	3.1/2	MT6	3,07,208	1
68.50		MT5	1,35,146	2	89.00		MT6	3,07,208	1
69.00		MT5	1,36,545	2	90.00		MT6	3,13,473	1
(69.05)	2.23/32	MT5	1,36,546	2	(90.49)	3.9/16	MT6	3,25,164	1
69.50		MT5	1,36,545	2	91.00		MT6	3,25,164	1
(69.85)	2.3/4	MT5	1,36,545	2	92.00		MT6	3,25,164	1
70.00		MT5	1,36,545	2	(92.07)	3.5/8	MT6	3,35,781	1
70.50		MT5	1,45,683	2	93.00		MT6	3,35,781	1
(70.64)	2.25/32	MT5	1,47,267	2	(93.66)	3.11/16	MT6	3,48,480	1
71.00		MT5	1,47,267	2	94.00		MT6	3,48,480	1
(71.44)	2.13/16	MT5	1,47,267	2	95.00		MT6	3,48,480	1
71.50		MT5	1,47,267	2	(95.25)	3.3/4	MT6	3,48,480	1
72.00		MT5	1,50,114	2	96.00		MT6	3,60,149	1
(72.23)	2.27/32	MT5	1,50,113	2	(96.84)	3.13/16	MT6	3,60,148	1
72.50		MT5	1,50,114	2	97.00		MT6	3,60,149	1
73.00		MT5	1,50,114	2	98.00		MT6	3,66,519	1
(73.02)	2.7/8	MT5	1,50,114	2	(98.42)	3.7/8	MT6	3,71,750	1
73.50		MT5	1,58,088	2	99.00		MT6	3,71,750	1
(73.82)	2.29/32	MT5	1,59,758	2	100.00		MT6	3,71,750	1
74.00		MT5	1,59,759	2	(100.01)	3.15/16	MT6	3,78,118	1
74.50		MT5	1,59,758	2	101.00		MT6	3,76,638	1
(74.61)	2.15/16	MT5	1,59,759	2	(101.60)	4	MT6	3,78,118	1
75.00		MT5	1,61,747	2	102.00		MT6	3,78,118	1
(75.41)	2.31/32	MT5	1,61,747	2					

HSS TAPER SHANK TWIST DRILLS **Standard: IS 8305-1976**

LONG SERIES (Type N)

SIZE		FL (mm)	OAL (mm)	SHANK	Price Per Piece(₹)	MOQ(Nos)	SIZE		FL (mm)	OAL (mm)	SHANK	Price Per Piece(₹)	MOQ(Nos)
					M2							M2	
MM	INCH				STANDARD		MM	INCH				STANDARD	
5.00	(3/16)	74	155	MT1	1,837	13	17.25		165	263	MT2	8,076	13
5.20		74	155	MT1	1,837	13	17.50	(11/16)	165	263	MT2	8,076	13
5.50	(7/32)	80	161	MT1	2,045	13	17.75		165	263	MT2	8,094	13
5.80		80	161	MT1	2,045	13	18.00		165	263	MT2	8,094	13
6.00		80	161	MT1	2,045	13	18.25		171	269	MT2	8,223	13
6.20		86	167	MT1	2,277	13	18.50		171	269	MT2	8,223	13
6.50	(1/4)	86	167	MT1	2,277	13	18.75		171	269	MT2	8,354	13
6.80		93	174	MT1	2,455	13	19.00	(3/4)	171	269	MT2	8,354	13
7.00		93	174	MT1	2,455	13	19.25		177	275	MT2	8,583	13
7.20		93	174	MT1	2,535	13	19.50		177	275	MT2	8,583	13
7.50		93	174	MT1	2,535	13	19.75		177	275	MT2	8,726	13
7.80		100	181	MT1	2,679	13	20.00		177	275	MT2	8,726	13
8.00	(5/16)	100	181	MT1	2,679	13	20.25		184	282	MT2	8,871	13
8.20		100	181	MT1	2,735	13	20.50		184	282	MT2	8,871	13
8.50		100	181	MT1	2,735	13	20.75		184	282	MT2	9,034	13
8.80		107	188	MT1	2,964	13	21.00	(13/16)	184	282	MT2	9,034	13
9.00		107	188	MT1	2,964	13	21.25		191	289	MT2	10,494	13
9.20		107	188	MT1	3,035	13	21.50		191	289	MT2	10,494	13
9.50	(3/8)	107	188	MT1	3,035	13	21.75		191	289	MT2	10,704	13
9.80		116	197	MT1	3,445	13	22.00		191	289	MT2	10,704	13
10.00		116	197	MT1	3,445	13	22.25		191	289	MT2	11,433	13
10.20		116	197	MT1	3,544	13	22.50	(7/8)	198	296	MT2	11,433	13
10.50		116	197	MT1	3,544	13	22.75		198	296	MT2	11,981	13
10.80		125	206	MT1	3,620	13	23.00		198	296	MT2	11,981	13
11.00		125	206	MT1	3,620	13	23.25		198	319	MT3	14,638	13
11.20		125	206	MT1	3,754	13	23.50		198	319	MT3	14,638	13
11.50	(7/16)	125	206	MT1	3,754	13	23.75		206	327	MT3	14,638	13
11.80		125	206	MT1	3,754	13	24.00	(15/16)	206	327	MT3	14,638	13
12.00		134	215	MT1	4,452	13	24.25		206	327	MT3	15,278	13
12.20		134	215	MT1	4,692	13	24.50		206	327	MT3	15,278	13
12.50	(1/2)	134	215	MT1	4,692	13	24.75		206	327	MT3	15,835	13
12.80		134	215	MT1	4,692	13	25.00		206	327	MT3	15,835	13
13.00		134	215	MT1	4,692	13	25.25		214	335	MT3	15,835	13
13.20		134	215	MT1	4,692	13	25.50	(1)	214	335	MT3	15,835	13
13.50		142	223	MT1	5,141	13	25.75		214	335	MT3	16,468	13
13.80		142	223	MT1	5,347	13	26.00		214	335	MT3	16,468	13
14.00		142	223	MT1	5,347	13	26.25		214	335	MT3	16,945	13
14.25		147	245	MT2	6,674	13	26.50		214	335	MT3	16,945	13
14.50	(9/16)	147	245	MT2	6,674	13	26.75		222	343	MT3	20,080	13
14.75		147	245	MT2	6,821	13	27.00	(1.1/16)	222	343	MT3	20,080	13
15.00		147	245	MT2	6,821	13	27.25		222	343	MT3	20,722	13
15.25		153	251	MT2	6,979	13	27.50		222	343	MT3	20,722	13
15.50		153	251	MT2	6,979	13	27.75		222	343	MT3	21,359	13
15.75		153	251	MT2	7,156	13	28.00		222	343	MT3	21,359	13
16.00	(5/8)	153	251	MT2	7,156	13	28.25		230	351	MT3	22,047	13
16.25		159	257	MT2	7,282	13	28.50	(1.1/8)	230	351	MT3	22,047	13
16.50		159	257	MT2	7,282	13	28.75		230	351	MT3	22,666	13
16.75		159	257	MT2	7,437	13	29.00		230	351	MT3	22,666	13
17.00		159	257	MT2	7,437	13	29.25		230	351	MT3	23,292	13

HSS TAPER SHANK TWIST DRILLS **Standard: IS 8305-1976**

LONG SERIES (Type N)

SIZE		FL (mm)	OAL (mm)	SHANK	Price Per Piece(₹)	MOQ(Nos)	SIZE		FL (mm)	OAL (mm)	SHANK	Price Per Piece(₹)	MOQ(Nos)
					M2							M2	
MM	INCH				STANDARD		MM	INCH				STANDARD	
29.50		230	351	MT3	23,292	13	38.50		277	426	MT4	42,808	5
29.75		230	351	MT3	23,953	13	39.00		277	426	MT4	42,808	5
30.00	(1.3/16)	230	351	MT3	23,953	13	39.50		277	426	MT4	44,503	5
30.25		239	360	MT3	24,591	13	40.00		277	426	MT4	44,503	5
30.50		239	360	MT3	24,591	13	40.50		287	436	MT4	44,503	5
30.75		239	360	MT3	24,591	13	41.00	(1.5/8)	287	436	MT4	44,503	5
31.00		239	360	MT3	24,591	13	41.50		287	436	MT4	46,778	5
31.25		239	360	MT3	24,768	13	42.00		287	436	MT4	46,778	5
31.50		239	360	MT3	24,768	13	42.50		287	436	MT4	49,490	5
31.75	(1.1/4)	248	369	MT3	25,724	13	43.00		298	447	MT4	53,166	5
32.00		248	397	MT4	29,630	5	43.50		298	447	MT4	56,046	5
32.50		248	397	MT4	30,910	5	44.00		298	447	MT4	56,046	5
33.00	(1.5/16)	248	397	MT4	30,910	5	44.50		298	447	MT4	58,351	5
33.50		248	397	MT4	32,257	5	45.00	(1.3/4)	298	447	MT4	58,351	5
34.00		257	406	MT4	32,257	5	45.50		310	459	MT4	61,521	5
34.50		257	406	MT4	33,665	5	46.00	(1.13/16)	310	459	MT4	61,521	5
35.00	(1.3/8)	257	406	MT4	33,665	5	46.50		310	459	MT4	64,023	5
35.50		257	406	MT4	33,665	5	47.00		310	459	MT4	64,023	5
36.00		267	416	MT4	36,892	5	47.50		310	459	MT4	67,259	5
36.50		267	416	MT4	38,272	5	48.00	(1.7/8)	321	470	MT4	67,259	5
37.00	(1.7/16)	267	416	MT4	38,272	5	48.50		321	470	MT4	73,661	5
37.50		267	416	MT4	41,446	5	49.00	(1.15/16)	321	470	MT4	73,661	5
38.00	(1.1/2)	277	426	MT4	41,446	5	49.50		321	470	MT4	73,661	5
							50.00		321	470	MT4	77,458	5

HSS TAPER SHANK TWIST DRILLS — **Standard: IS 7822-2005**

EXTRA LONG SERIES — **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)										MOQ(Nos)
		Overall Length in Millimeter										
MM	INCH	200	225	250	275	300	315	325	350	375	400	
3.00	1/8	2,582	3,036	3,362	3,825	4,335		5,006				13
3.50		2,655	3,036	3,456	3,919	4,450		5,143				13
4.00	5/32	2,655	3,036	3,456	3,919	4,450		5,143				13
4.50		2,721	3,121	3,456	4,012	4,718		5,411				13
5.00	3/16	2,721	3,121	3,456	4,012	4,718		5,411				13
5.50	7/32	2,721	3,140	3,624	4,249	4,817		5,556				13
6.00		2,737	3,140	3,663	4,249	4,817	5,265	5,556				13
6.50	1/4	2,776	3,241	3,680	4,463	5,006	5,431	5,721				13
7.00		3,024	3,405	3,823	4,548	5,240	5,764	6,005				13
7.50		3,058	3,490	3,933	4,631	5,377	5,891	6,121				13
8.00	5/16	3,195	3,567	4,090	4,798	5,514	5,986	6,291				13
8.50		3,301	3,704	4,170	4,883	5,615	6,057	6,465				13
9.00		3,353	3,756	4,270	4,908	5,658	6,218	6,519				13
9.50	3/8	3,436	3,802	4,270	5,044	5,801	6,301	6,548				13
10.00		3,445	3,899	4,398	5,133	5,913	6,456	6,731	7,532	8,492	9,446	13
10.50		3,544	4,045	4,692	5,425	6,218	6,733	7,071	8,084	9,083	10,236	13
11.00		3,622	4,170	4,737	5,514	6,331	6,953	7,251	8,232	9,229	10,320	13
11.50	7/16	3,753	4,256	4,858	5,648	6,487	7,071	7,386	8,453	9,473	10,589	13
12.00			4,453	5,070	5,873	6,731	7,345	7,715	8,726	9,687	10,866	13
12.50	1/2		4,692	5,240	6,085	6,937	7,581	7,929	9,136	10,312	11,652	13
13.00				6,218	7,121	8,084	8,776	9,229	10,503	11,788	13,242	13
13.50				6,416	7,264	8,304	8,991	9,398	10,704	12,083	13,576	13
14.00				6,630	7,480	8,453	9,172	9,547	10,913	12,330	13,836	13

HSS TAPER SHANK TWIST DRILLS **Standard: IS 7822-2005**

EXTRA LONG SERIES

FL and OAL as per Addison Standard

SIZE		M2 Price Per Piece(₹)						MOQ(Nos)
		Overall Length in Millimeter						
MM	INCH	250	275	300	315	325	350	
14.50	9/16	6,673	7,583	8,578	9,221	9,687	11,123	13
15.00		6,821	7,749	8,787	9,418	9,922	11,345	13
15.50		6,978	7,928	8,871	9,601	10,059	11,516	13
16.00	5/8	7,156	8,060	9,049	9,738	10,241	11,683	13
16.50		7,282	8,168	9,221	9,922	10,401	11,902	13
17.00		7,437	8,365	9,318	10,043	10,540	12,083	13
17.50	11/16			9,547	10,236	10,745	12,315	13
18.00				9,687	10,464	10,913	12,513	13
18.50				9,840	10,589	11,111	12,623	13
19.00	3/4			10,017	10,904	11,276	12,830	13
19.50				10,141	10,866	11,385	13,062	13
20.00				10,312	11,044	11,604	13,213	13
20.50				10,503	11,245	11,766	13,433	13
21.00	13/16			10,692	11,463	11,964	13,722	13
21.50				10,913	11,652	12,165	13,963	13
22.00				11,153	11,963	12,513	14,223	13
22.50	7/8			11,448	12,216	12,781	14,464	13
23.00				11,982	12,789	13,254	14,944	13
23.50				13,164		14,638	16,040	13
24.00	15/16			13,164		14,638	16,200	13
24.50				13,576		15,278	16,941	13
25.00						15,835	17,563	13
25.50	1						18,108	13
26.00							18,844	13
26.50							19,407	13
27.00	1.1/16						20,081	13
27.50							20,722	13
28.00							21,359	13
28.50	1.1/8						22,047	13
29.00							22,666	13
29.50							23,293	13
30.00	1.3/16						23,952	13
31.00	1.1/4						24,590	13
32.00							24,767	5

HSS TAPER SHANK TWIST DRILLS — **Standard: IS 7822-2005**

EXTRA LONG SERIES — **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)							MOQ(Nos)
		Overall Length in Millimeter							
MM	INCH	375	400	425	450	475	500	525	
14.50	9/16	12,544	14,079	16,552	18,475	20,791	23,316		13
15.00		12,720	14,310	16,479	18,698	20,998	23,553		13
15.50		12,963	14,505	16,597	18,878	21,182	23,755		13
16.00	5/8	13,164	14,798	16,942	19,206	21,438	24,019		13
16.50		13,408	15,110	17,197	19,407	21,657	24,166		13
17.00		13,586	15,278	17,402	19,651	21,867	24,392		13
17.50	11/16	13,817	15,460	17,612	19,876	22,144	24,619		13
18.00		14,058	15,743	17,834	20,081	22,377	24,860	27,591	13
18.50		14,223	15,990	18,057	20,312	22,531	25,098	27,860	13
19.00	3/4	14,445	16,200	18,247	20,542	22,752	25,242	28,018	13
19.50		14,728	16,530	18,475	20,785	23,025	25,488	28,293	13
20.00		14,927	16,768	18,844	20,998	23,275	25,799	28,637	13
20.50		15,110	17,020	19,070	21,359	23,632	26,187	29,069	13
21.00	13/16	15,424	17,296	19,478	21,723	24,067	26,598	29,525	13
21.50		15,720	17,627	19,770	22,181	24,501	27,140	30,127	13
22.00		15,990	17,922	20,081	22,526	24,891	27,570	30,601	13
22.50	7/8	16,200	18,115	20,428	22,837	25,320	28,028	31,110	13
23.00		16,554	18,438	20,722	23,254	25,695	28,435	31,563	13
23.50		17,633	19,069	21,425	23,915	26,472	29,308	32,532	13
24.00	15/16	17,862	19,734	22,098	24,672	27,192	30,091	33,401	13
24.50		18,475	20,407	22,825	25,375	27,988	30,910	34,002	13
25.00		19,206	21,038	23,471	26,108	28,766	31,773	34,950	13
25.50	1	19,770	21,663	24,139	26,793	29,540	32,515	35,766	13
26.00		20,484	22,365	24,860	27,586	30,304	33,380	36,721	13
26.50		21,083	22,989	25,549	28,290	31,018	34,200	37,619	13
27.00	1.1/16	21,821	23,671	26,224	28,997	31,825	34,995	38,495	13
27.50		22,377	24,256	26,922	29,726	32,564	35,784	39,361	13
28.00		23,025	24,965	27,586	30,447	34,026	36,648	40,314	13
28.50	1.1/8	23,702	25,586	28,229	31,186	34,143	37,404	41,146	13
29.00		24,354	26,283	28,939	31,930	34,865	38,251	42,076	13
29.50		24,965	26,905	29,630	32,611	35,653	39,089	42,999	13
30.00	1.3/16	25,637	27,570	30,304	33,343	36,403	39,860	44,655	13
31.00	1.1/4	26,278	28,237	31,051	34,209	37,351	40,985	44,673	13
32.00		26,793	29,630	32,564	35,865	39,089	42,884	45,691	5
33.00	1.5/16		30,910	34,014	37,464	40,838	44,758	47,749	5
34.00			32,256	35,459	39,065	42,606	46,683	49,766	5
35.00	1.3/8		33,666	37,014	40,674	44,389	48,587	51,775	5
36.00			34,995	38,419	42,250	46,099	50,492	53,705	5
37.00	1.7/16		36,327	39,860	43,857	47,828	52,328	55,720	5
38.00	1.1/2		37,712	41,446	45,557	49,621	54,314	57,822	5
39.00			39,089	43,263	47,006	51,197	55,934	59,539	5
40.00			40,726	44,503	48,660	52,925	57,769	61,417	5
41.00	1.5/8						59,685	64,461	5
42.00							62,338	67,326	5
43.00							65,102	69,659	5
44.00							67,818	72,564	5
45.00	1.3/4						70,582	74,877	5
46.00	1.13/16						73,569	77,983	5
47.00							76,541	81,135	5
48.00	1.7/8						79,528	84,301	5
49.00	1.15/16						82,452	87,399	5
50.00							85,775	90,922	5

HSS TAPER SHANK TWIST DRILLS **Standard: IS 7822-2005**

EXTRA LONG SERIES **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)						MOQ(Nos)
		Overall Length in Millimeter						
MM	INCH	550	575	600	625	650	675	
18.00		30,328	33,062	35,795	38,531	41,265	44,000	5
18.50		30,618	33,380	36,142	38,901	41,662	44,423	5
19.00	3/4	30,795	33,571	36,348	39,125	41,902	44,677	5
19.50		31,099	33,901	36,703	39,507	42,313	45,115	5
20.00		31,475	34,312	37,153	39,989	42,827	45,666	5
20.50		31,948	34,828	37,709	40,589	43,472	46,352	5
21.00	13/16	32,450	35,376	38,302	41,228	44,153	47,078	5
21.50		33,111	36,096	39,082	42,065	45,049	48,036	5
22.00		33,635	36,668	39,699	42,732	45,765	48,798	5
22.50		34,194	37,276	40,360	43,444	46,524	49,608	5
23.00		34,693	37,821	40,948	44,076	47,204	50,334	5
23.50		35,757	38,982	42,204	45,430	48,654	51,876	5
24.00	15/16	36,711	40,021	43,333	46,643	49,953	53,262	5
24.50		37,092	40,183	43,583	46,983	50,382	53,782	5
25.00		38,128	41,305	44,482	47,660	50,837	54,015	5
25.50	1	39,018	42,269	45,521	48,772	52,023	55,275	5
26.00		40,059	43,394	46,733	50,074	53,410	56,750	5
26.50		41,040	44,460	47,880	51,300	54,717	58,140	5
27.00	1.1/16	41,994	45,493	48,992	52,492	55,993	59,491	5
27.50		42,941	46,520	50,098	53,675	57,255	60,834	5
28.00		43,978	47,645	51,309	54,975	58,637	62,303	5
28.50	1.1/8	44,884	48,626	52,366	56,106	59,846	63,587	5
29.00		45,902	49,727	53,550	57,378	61,201	65,026	5
29.50		46,907	50,815	54,723	58,633	62,542	66,450	5
30.00	1.3/16	47,832	51,819	55,738	59,789	63,775	67,762	5
31.00	1.1/4	48,361	52,050	55,804	60,049	63,870	67,924	5
32.00		49,347	53,003	56,656	60,311	63,967	69,055	5
33.00	1-5/16	51,569	55,385	59,206	63,026	66,846	70,665	5
34.00		53,747	57,726	61,710	65,690	69,673	73,652	5
35.00	1-3/8	55,918	60,061	64,203	68,344	72,485	76,629	5
36.00	1-7/16	58,003	62,298	66,595	70,888	75,188	79,483	5
37.00		60,177	64,636	69,094	73,552	78,010	82,469	5
38.00	1-1/2	62,447	67,073	71,698	76,325	80,951	85,576	5
39.00		64,303	69,065	73,829	78,593	83,356	88,118	5
40.00		66,328	71,243	76,157	81,068	85,984	90,896	5
41.00	1-5/8	69,233	74,009	78,785	83,559	88,334	93,110	5
42.00		72,311	77,300	82,287	87,274	92,260	97,004	5
43.00		74,218	78,773	83,330	87,887	92,446	97,248	5
44.00		77,313	82,061	86,810	91,556	96,303	1,01,049	5
45.00	1-3/4	80,464	85,402	90,344	95,285	1,00,054	1,04,469	5
46.00	1-13/16	82,397	86,813	91,224	95,640	1,00,225	1,05,166	5
47.00		85,726	90,319	94,912	99,506	1,04,096	1,08,692	5
48.00	1-7/8	89,073	93,843	98,616	1,03,389	1,08,159	1,12,932	5
49.00	1-15/16	92,346	97,293	1,02,238	1,07,187	1,12,134	1,17,081	5
50.00		96,068	1,01,215	1,06,359	1,11,509	1,16,654	1,21,802	5

HSS TAPER SHANK TWIST DRILLS — **Standard: IS 7822-2005**

EXTRA LONG SERIES — **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)						MOQ(Nos)
		Overall Length in Millimeter						
MM	INCH	700	725	750	775	800	825	
18.00		46,733	49,468	52,203	54,937	57,671	60,407	3
18.50		47,184	49,946	52,703	55,464	58,228	60,987	3
19.00	3/4	47,453	50,231	53,006	55,784	58,560	61,338	3
19.50		47,919	50,723	53,528	56,330	59,134	61,938	3
20.00		48,502	51,340	54,178	57,016	59,855	62,691	3
20.50		49,231	52,114	54,994	57,875	60,753	63,635	3
21.00	13/16	50,005	52,928	55,854	58,782	61,706	64,632	3
21.50		51,023	54,007	56,994	59,978	62,963	65,949	3
22.00		51,830	54,863	57,896	60,928	63,962	66,994	3
22.50		52,692	55,774	58,856	61,941	65,023	68,104	3
23.00		53,460	56,588	60,002	62,844	65,970	69,100	3
23.50		55,101	58,326	61,550	64,772	67,997	71,220	3
24.00	15/16	56,573	59,883	63,191	66,504	69,812	73,124	3
24.50		57,030	60,273	63,520	66,613	69,856	73,142	3
25.00		57,191	60,369	63,545	66,724	69,900	73,160	3
25.50	1	58,528	61,780	65,031	68,283	71,533	74,785	3
26.00		60,087	63,425	66,763	70,101	73,439	76,777	3
26.50		61,560	64,980	68,399	71,817	75,240	78,660	3
27.00	1.1/16	62,992	66,489	69,991	73,491	76,989	80,489	3
27.50		64,410	67,991	71,567	75,146	78,726	82,302	3
28.00		65,967	69,634	73,298	76,963	80,629	84,292	3
28.50	1.1/8	67,327	71,067	74,808	78,548	82,288	86,028	3
29.00		68,851	72,677	76,502	80,327	84,152	87,978	3
29.50		70,359	74,268	78,176	82,088	85,996	89,902	3
30.00	1.3/16	71,747	75,733	79,720	83,559	87,691	91,678	3
31.00	1.1/4	72,229	75,916	79,870	83,707	88,320	92,008	3
32.00		72,710	76,365	80,020	85,292	88,948	92,604	3
33.00	1-5/16	74,486	78,306	82,125	85,945	89,764	93,584	3
34.00		77,633	81,614	85,595	89,578	93,557	97,540	3
35.00	1-3/8	80,772	84,914	89,056	93,196	97,339	1,01,482	3
36.00	1-7/16	83,781	88,076	92,373	96,668	1,00,968	1,05,261	3
37.00		86,924	91,382	95,840	1,00,299	1,04,757	1,09,214	3
38.00	1-1/2	90,201	94,828	99,452	1,04,078	1,08,703	1,13,329	3
39.00		92,883	97,646	1,02,408	1,07,172	1,11,934	1,16,697	3
40.00		95,811	1,00,723	1,05,636	1,10,550	1,15,462	1,20,376	3
41.00	1-5/8	97,884	1,02,660	1,07,432	1,12,208	1,16,983	1,21,760	3
42.00		1,01,561	1,07,221	1,12,208	1,17,197	1,22,184	1,27,170	3
43.00		1,02,235	1,08,882	1,13,750	1,18,618	1,23,485	1,28,351	3
44.00		1,05,797	1,10,544	1,15,292	1,20,041	1,24,787	1,29,533	3
45.00	1-3/4	1,08,882	1,15,049	1,19,989	1,24,930	1,29,872	1,34,810	3
46.00	1-13/16	1,10,107	1,16,462	1,20,874	1,25,291	1,30,997	1,35,412	3
47.00		1,13,284	1,17,876	1,22,468	1,27,061	1,32,137	1,36,732	3
48.00	1-7/8	1,17,703	1,22,474	1,27,246	1,32,017	1,36,790	1,41,561	3
49.00	1-15/16	1,22,028	1,26,975	1,31,922	1,36,870	1,41,817	1,46,764	3
50.00		1,26,948	1,32,094	1,37,242	1,42,389	1,47,533	1,52,681	3

HSS TAPER SHANK TWIST DRILLS **Standard: IS 7822-2005**

EXTRA LONG SERIES **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)							MOQ(Nos)
		Overall Length in Millimeter							
MM	INCH	850	875	900	925	950	975	1000	
18.00		63,141	65,873	68,608					3
18.50		63,748	66,509	69,269					3
19.00	3/4	64,114	66,891	69,668					3
19.50		64,742	67,546	70,350					3
20.00		65,531	68,367	71,205					3
20.50		66,516	69,396	72,275					3
21.00	13/16	67,558	70,484	73,411					3
21.50		68,934	71,920	74,905					3
22.00		70,027	73,060	76,091	79,124	82,157	85,191	88,224	3
22.50		71,189	74,271	77,353	80,437	83,521	86,603	89,687	3
23.00		72,228	75,356	78,483	81,610	84,740	87,868	91,565	3
23.50		74,444	77,670	80,894	84,118	87,341	90,566	93,790	3
24.00	15/16	76,434	79,742	83,053	86,362	89,673	92,983	96,293	3
24.50		76,465	79,790	83,074	86,398	89,682	93,129	96,452	3
25.00		76,498	79,837	83,095	86,432	89,691	93,275	96,611	3
25.50	1	78,035	81,287	84,539	87,789	91,042	94,293	97,546	3
26.00		80,116	83,454	86,792	90,132	93,468	96,806	1,00,144	3
26.50		82,080	85,499	88,917	92,340	95,759	99,179	1,02,599	3
27.00	1.1/16	83,990	87,487	90,987	94,486	97,985	1,01,485	1,04,984	3
27.50		85,883	89,459	93,037	96,617	1,00,195	1,03,773	1,07,351	3
28.00		87,957	91,623	95,287	98,951	1,02,618	1,06,281	1,09,946	3
28.50	1.1/8	89,768	93,510	97,251	1,00,988	1,04,731	1,08,471	1,12,211	3
29.00		91,801	95,629	99,452	1,03,277	1,07,104	1,10,928	1,14,753	3
29.50		93,812	97,720	1,01,631	1,05,539	1,09,446	1,13,357	1,17,265	3
30.00	1.3/16	95,663	99,385	1,03,569	1,07,290	1,11,141	1,14,899	1,18,402	3
31.00	1.1/4	95,699	99,650	1,03,603	1,07,452	1,11,210	1,14,933	1,18,621	3
32.00		96,259	99,914	1,03,634	1,07,555	1,11,278	1,15,127	1,18,782	3
33.00	1-5/16	97,403	1,01,225	1,05,044	1,08,864	1,12,683	1,16,503	1,20,324	3
34.00		1,01,521	1,05,502	1,09,483	1,13,464	1,17,445	1,21,427	1,25,411	3
35.00	1-3/8	1,05,624	1,09,766	1,13,906	1,18,050	1,22,191	1,26,333	1,30,477	3
36.00	1-7/16	1,09,558	1,13,854	1,18,151	1,22,446	1,26,746	1,31,041	1,35,337	3
37.00		1,13,673	1,18,127	1,22,586	1,27,043	1,31,502	1,35,959	1,40,417	3
38.00	1-1/2	1,17,956	1,22,581	1,27,207	1,31,832	1,36,456	1,41,083	1,45,709	1
39.00		1,21,459	1,26,223	1,30,987	1,35,749	1,40,513	1,45,277	1,50,041	1
40.00		1,25,291	1,30,204	1,35,117	1,40,030	1,44,944	1,49,858	1,54,769	1
41.00	1-5/8	1,26,531	1,31,309	1,36,083	1,40,857	1,45,631	1,50,406	1,55,182	1
42.00		1,27,717	1,32,704	1,37,692	1,42,573	1,47,132	1,51,689	1,56,247	1
43.00		1,28,905	1,33,461	1,38,018	1,42,680	1,47,562	1,52,549	1,56,677	1
44.00		1,34,281	1,39,028	1,43,777	1,48,522	1,53,271	1,58,017	1,62,766	1
45.00	1-3/4	1,39,751	1,44,240	1,48,653	1,53,595	1,58,462	1,62,950	1,67,890	1
46.00	1-13/16	1,39,826	1,44,692	1,49,635	1,54,046	1,58,536	1,63,617	1,68,878	1
47.00		1,41,321	1,45,916	1,50,507	1,55,101	1,59,692	1,64,285	1,71,921	1
48.00	1-7/8	1,46,332	1,51,104	1,55,877	1,60,646	1,65,419	1,70,191	1,74,962	1
49.00	1-15/16	1,51,711	1,56,658	1,61,605	1,66,553	1,71,500	1,76,447	1,81,393	1
50.00		1,57,826	1,62,973	1,68,120	1,73,267	1,78,412	1,83,560	1,88,704	1

HSS TAPER SHANK TWIST DRILLS — **Standard: IS 7822-2005**

EXTRA LONG SERIES — **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)								MOQ(Nos)
		Overall Length in Millimeter								
MM	INCH	400	425	450	475	500	525	550	575	
50.50		65,267	71,790	78,316	84,844	91,371	97,899	1,04,425	1,10,951	1
50.80	2	65,267	71,790	78,316	84,844	91,371	97,899	1,04,425	1,10,951	1
51.00				85,658	91,565	97,473	1,03,380	1,09,287	1,15,195	1
51.50				85,658	91,565	97,473	1,03,380	1,09,287	1,15,195	1
51.59	2.1/32			85,658	91,565	97,473	1,03,380	1,09,287	1,15,195	1
52.00				85,658	91,565	97,473	1,03,380	1,09,287	1,15,195	1
52.39	2.1/16			85,658	91,565	97,473	1,03,380	1,09,287	1,15,195	1
52.50				92,260	99,950	1,07,636	1,15,326	1,23,014	1,30,703	1
53.00				92,260	99,950	1,07,636	1,15,326	1,23,014	1,30,703	1
53.18	2.3/32			92,260	99,950	1,07,636	1,15,326	1,23,014	1,30,703	1
53.50				92,260	99,950	1,07,636	1,15,326	1,23,014	1,30,703	1
53.97	2.1/8			92,260	99,950	1,07,636	1,15,326	1,23,014	1,30,703	1
54.00				92,260	99,950	1,07,636	1,15,326	1,23,014	1,30,703	1
54.50				96,916	1,04,995	1,13,071	1,21,150	1,29,225	1,37,302	1
54.77	2.5/32			96,916	1,04,995	1,13,071	1,21,150	1,29,225	1,37,302	1
55.00				96,916	1,04,995	1,13,071	1,21,150	1,29,225	1,37,302	1
55.50				96,916	1,04,995	1,13,071	1,21,150	1,29,225	1,37,302	1
55.56	2.3/16			96,916	1,04,995	1,13,071	1,21,150	1,29,225	1,37,302	1
56.00				1,00,991	1,09,409	1,17,823	1,26,241	1,34,657	1,43,073	1
56.36	2.7/32			1,00,991	1,09,409	1,17,823	1,26,241	1,34,657	1,43,073	1
56.50				1,00,991	1,09,409	1,17,823	1,26,241	1,34,657	1,43,073	1
57.00				1,00,991	1,09,409	1,17,823	1,26,241	1,34,657	1,43,073	1
57.15	2.1/4			1,00,991	1,09,409	1,17,823	1,26,241	1,34,657	1,43,073	1
57.50				1,05,624	1,19,400	1,28,584	1,37,769	1,46,954	1,56,139	1
57.94	2.9/32			1,05,624	1,19,400	1,28,584	1,37,769	1,46,954	1,56,139	1
58.00				1,05,624	1,19,400	1,28,584	1,37,769	1,46,954	1,56,139	1
58.50				1,05,624	1,19,400	1,28,584	1,37,769	1,46,954	1,56,139	1
58.74	2.5/16			1,05,624	1,19,400	1,28,584	1,37,769	1,46,954	1,56,139	1
59.00				1,07,639	1,21,680	1,31,041	1,40,400	1,49,761	1,59,119	1
59.50				1,07,639	1,21,680	1,31,041	1,40,400	1,49,761	1,59,119	1
59.53	2.11/32			1,07,639	1,21,680	1,31,041	1,40,400	1,49,761	1,59,119	1
60.00				1,07,639	1,21,680	1,31,041	1,40,400	1,49,761	1,59,119	1
60.32	2.3/8			1,07,639	1,21,680	1,31,041	1,40,400	1,49,761	1,59,119	1
60.50				1,17,399	1,27,350	1,37,297	1,47,248	1,57,197	1,67,144	1
61.00				1,17,399	1,27,350	1,37,297	1,47,248	1,57,197	1,67,144	1
61.12	2.13/32			1,17,399	1,27,350	1,37,297	1,47,248	1,57,197	1,67,144	1
61.50				1,17,399	1,27,350	1,37,297	1,47,248	1,57,197	1,67,144	1
61.91	2.7/16			1,17,399	1,27,350	1,37,297	1,47,248	1,57,197	1,67,144	1
62.00				1,17,399	1,27,350	1,37,297	1,47,248	1,57,197	1,67,144	1
62.50				1,17,399	1,27,350	1,37,297	1,47,248	1,57,197	1,67,144	1
62.71	2.15/32			1,19,377	1,29,491	1,39,610	1,49,726	1,59,844	1,69,960	1
63.00				1,19,377	1,29,491	1,39,610	1,49,726	1,59,844	1,69,960	1
63.50	2.1/2			1,19,377	1,29,491	1,39,610	1,49,726	1,59,844	1,69,960	1
64.00				1,29,703	1,38,649	1,49,830	1,58,773	1,69,954	1,78,900	1
64.29	2.17/32			1,29,703	1,38,649	1,49,830	1,58,773	1,69,954	1,78,900	1
64.50				1,29,703	1,38,649	1,49,830	1,58,773	1,69,954	1,78,900	1
65.00				1,29,703	1,38,649	1,49,830	1,58,773	1,69,954	1,78,900	1
65.09	2.9/16			1,29,703	1,38,649	1,49,830	1,58,773	1,69,954	1,78,900	1
65.50				1,30,667	1,39,680	1,50,945	1,59,956	1,71,220	1,80,232	1
65.88	2.19/32			1,30,667	1,39,680	1,50,945	1,59,956	1,71,220	1,80,232	1
66.00				1,30,667	1,39,680	1,50,945	1,59,956	1,71,220	1,80,232	1
66.50				1,30,667	1,39,680	1,50,945	1,59,956	1,71,220	1,80,232	1
66.67	2.5/8			1,30,667	1,39,680	1,50,945	1,59,956	1,71,220	1,80,232	1
67.00				1,33,853	1,43,085	1,54,625	1,63,857	1,75,396	1,84,627	1
67.47	2.21/32				1,53,595	1,63,504	1,73,413	1,85,799	1,98,186	1

HSS TAPER SHANK TWIST DRILLS — **Standard: IS 7822-2005**

EXTRA LONG SERIES — **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)								MOQ(Nos)
		Overall Length in Millimeter								
MM	INCH	600	625	650	675	700	725	750	775	
50.50		1,17,477	1,24,003	1,30,530	1,37,058	1,43,584	1,50,111	1,56,637	1,63,165	1
50.80	2	1,17,477	1,24,003	1,30,530	1,37,058	1,43,584	1,50,111	1,56,637	1,63,165	1
51.00		1,21,101	1,27,009	1,32,917	1,38,823	1,44,733	1,50,639	1,62,453	1,68,362	1
51.50		1,21,101	1,27,009	1,32,917	1,38,823	1,44,733	1,50,639	1,62,453	1,68,362	1
51.59	2.1/32	1,21,101	1,27,009	1,32,917	1,38,823	1,44,733	1,50,639	1,62,453	1,68,362	1
52.00		1,21,101	1,27,009	1,32,917	1,38,823	1,44,733	1,50,639	1,62,453	1,68,362	1
52.39	2.1/16	1,21,101	1,27,009	1,32,917	1,38,823	1,44,733	1,50,639	1,62,453	1,68,362	1
52.50		1,38,391	1,46,079	1,53,768	1,61,456	1,69,143	1,76,833	1,84,521	1,92,211	1
53.00		1,38,391	1,46,079	1,53,768	1,61,456	1,69,143	1,76,833	1,84,521	1,92,211	1
53.18	2.3/32	1,38,391	1,46,079	1,53,768	1,61,456	1,69,143	1,76,833	1,84,521	1,92,211	1
53.50		1,38,391	1,46,079	1,53,768	1,61,456	1,69,143	1,76,833	1,84,521	1,92,211	1
53.97	2.1/8	1,38,391	1,46,079	1,53,768	1,61,456	1,69,143	1,76,833	1,84,521	1,92,211	1
54.00		1,38,391	1,46,079	1,53,768	1,61,456	1,69,143	1,76,833	1,84,521	1,92,211	1
54.50		1,45,378	1,53,455	1,61,530	1,69,607	1,77,682	1,85,759	1,93,837	2,01,914	1
54.77	2.5/32	1,45,378	1,53,455	1,61,530	1,69,607	1,77,682	1,85,759	1,93,837	2,01,914	1
55.00		1,45,378	1,53,455	1,61,530	1,69,607	1,77,682	1,85,759	1,93,837	2,01,914	1
55.50		1,45,378	1,53,455	1,61,530	1,69,607	1,77,682	1,85,759	1,93,837	2,01,914	1
55.56	2.3/16	1,45,378	1,53,455	1,61,530	1,69,607	1,77,682	1,85,759	1,93,837	2,01,914	1
56.00		1,51,489	1,59,904	1,68,321	1,76,737	1,85,150	1,93,568	2,01,984	2,10,402	1
56.36	2.7/32	1,51,489	1,59,904	1,68,321	1,76,737	1,85,150	1,93,568	2,01,984	2,10,402	1
56.50		1,51,489	1,59,904	1,68,321	1,76,737	1,85,150	1,93,568	2,01,984	2,10,402	1
57.00		1,51,489	1,59,904	1,68,321	1,76,737	1,85,150	1,93,568	2,01,984	2,10,402	1
57.15	2.1/4	1,51,489	1,59,904	1,68,321	1,76,737	1,85,150	1,93,568	2,01,984	2,10,402	1
57.50		1,65,324	1,74,508	1,83,692	1,92,877	2,02,062	2,11,246	2,20,430	2,29,616	1
57.94	2.9/32	1,65,324	1,74,508	1,83,692	1,92,877	2,02,062	2,11,246	2,20,430	2,29,616	1
58.00		1,65,324	1,74,508	1,83,692	1,92,877	2,02,062	2,11,246	2,20,430	2,29,616	1
58.50		1,65,324	1,74,508	1,83,692	1,92,877	2,02,062	2,11,246	2,20,430	2,29,616	1
58.74	2.5/16	1,65,324	1,74,508	1,83,692	1,92,877	2,02,062	2,11,246	2,20,430	2,29,616	1
59.00		1,68,481	1,77,840	1,87,201	1,96,561	2,05,921	2,15,282	2,24,640	2,34,001	1
59.50		1,68,481	1,77,840	1,87,201	1,96,561	2,05,921	2,15,282	2,24,640	2,34,001	1
59.53	2.11/32	1,68,481	1,77,840	1,87,201	1,96,561	2,05,921	2,15,282	2,24,640	2,34,001	1
60.00		1,68,481	1,77,840	1,87,201	1,96,561	2,05,921	2,15,282	2,24,640	2,34,001	1
60.32	2.3/8	1,68,481	1,77,840	1,87,201	1,96,561	2,05,921	2,15,282	2,24,640	2,34,001	1
60.50		1,77,093	1,87,045	1,96,993	2,06,941	2,16,892	2,26,841	2,36,788	2,46,739	1
61.00		1,77,093	1,87,045	1,96,993	2,06,941	2,16,892	2,26,841	2,36,788	2,46,739	1
61.12	2.13/32	1,77,093	1,87,045	1,96,993	2,06,941	2,16,892	2,26,841	2,36,788	2,46,739	1
61.50		1,77,093	1,87,045	1,96,993	2,06,941	2,16,892	2,26,841	2,36,788	2,46,739	1
61.91	2.7/16	1,77,093	1,87,045	1,96,993	2,06,941	2,16,892	2,26,841	2,36,788	2,46,739	1
62.00		1,77,093	1,87,045	1,96,993	2,06,941	2,16,892	2,26,841	2,36,788	2,46,739	1
62.50		1,77,093	1,87,045	1,96,993	2,06,941	2,16,892	2,26,841	2,36,788	2,46,739	1
62.71	2.15/32	1,80,076	1,90,193	2,00,310	2,10,425	2,20,543	2,30,660	2,40,777	2,50,891	1
63.00		1,80,076	1,90,193	2,00,310	2,10,425	2,20,543	2,30,660	2,40,777	2,50,891	1
63.50	2.1/2	1,80,076	1,90,193	2,00,310	2,10,425	2,20,543	2,30,660	2,40,777	2,50,891	1
64.00		1,87,844	1,96,789	2,05,735	2,14,679	2,23,625	2,32,569	2,41,514	2,51,608	1
64.29	2.17/32	1,87,844	1,96,789	2,05,735	2,14,679	2,23,625	2,32,569	2,41,514	2,51,608	1
64.50		1,87,844	1,96,789	2,05,735	2,14,679	2,23,625	2,32,569	2,41,514	2,51,608	1
65.00		1,87,844	1,96,789	2,05,735	2,14,679	2,23,625	2,32,569	2,41,514	2,51,608	1
65.09	2.9/16	1,87,844	1,96,789	2,05,735	2,14,679	2,23,625	2,32,569	2,41,514	2,51,608	1
65.50		1,89,245	1,98,256	2,07,267	2,16,277	2,25,290	2,34,302	2,43,313	2,52,324	1
65.88	2.19/32	1,89,245	1,98,256	2,07,267	2,16,277	2,25,290	2,34,302	2,43,313	2,52,324	1
66.00		1,89,245	1,98,256	2,07,267	2,16,277	2,25,290	2,34,302	2,43,313	2,52,324	1
66.50		1,89,245	1,98,256	2,07,267	2,16,277	2,25,290	2,34,302	2,43,313	2,52,324	1
66.67	2.5/8	1,89,245	1,98,256	2,07,267	2,16,277	2,25,290	2,34,302	2,43,313	2,52,324	1
67.00		1,93,858	2,03,090	2,12,320	2,21,552	2,30,785	2,40,015	2,49,247	2,58,477	1
67.47	2.21/32	2,10,573	2,22,960	2,35,346	2,47,733	2,60,121	2,72,505	2,84,893	2,97,280	1

HSS TAPER SHANK TWIST DRILLS — **Standard: IS 7822-2005**

EXTRA LONG SERIES — **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)									MOQ(Nos)
		Overall Length in Millimeter									
MM	INCH	800	825	850	875	900	925	950	975	1000	
50.50		1,69,689	1,76,217	1,82,744	1,89,270	1,95,796	2,02,322	2,08,849	2,15,374	2,21,901	1
50.80	2	1,69,689	1,76,217	1,82,744	1,89,270	1,95,796	2,02,322	2,08,849	2,15,374	2,21,901	1
51.00		1,74,268	1,80,175	1,86,084	1,91,992	1,97,897	2,03,804	2,09,714	2,15,621	2,24,482	1
51.50		1,74,268	1,80,175	1,86,084	1,91,992	1,97,897	2,03,804	2,09,714	2,15,621	2,24,482	1
51.59	2.1/32	1,74,268	1,80,175	1,86,084	1,91,992	1,97,897	2,03,804	2,09,714	2,15,621	2,24,482	1
52.00		1,74,268	1,80,175	1,86,084	1,91,992	1,97,897	2,03,804	2,09,714	2,15,621	2,24,482	1
52.39	2.1/16	1,74,268	1,80,175	1,86,084	1,91,992	1,97,897	2,03,804	2,09,714	2,15,621	2,24,482	1
52.50		1,99,898	2,07,586	2,15,274	2,22,963	2,30,651	2,38,341	2,46,027	2,53,717	2,61,404	1
53.00		1,99,898	2,07,586	2,15,274	2,22,963	2,30,651	2,38,341	2,46,027	2,53,717	2,61,404	1
53.18	2.3/32	1,99,898	2,07,586	2,15,274	2,22,963	2,30,651	2,38,341	2,46,027	2,53,717	2,61,404	1
53.50		1,99,898	2,07,586	2,15,274	2,22,963	2,30,651	2,38,341	2,46,027	2,53,717	2,61,404	1
53.97	2.1/8	1,99,898	2,07,586	2,15,274	2,22,963	2,30,651	2,38,341	2,46,027	2,53,717	2,61,404	1
54.00		1,99,898	2,07,586	2,15,274	2,22,963	2,30,651	2,38,341	2,46,027	2,53,717	2,61,404	1
54.50		2,09,989	2,18,066	2,26,144	2,34,220	2,42,298	2,50,373	2,58,448	2,66,525	2,74,602	1
54.77	2.5/32	2,09,989	2,18,066	2,26,144	2,34,220	2,42,298	2,50,373	2,58,448	2,66,525	2,74,602	1
55.00		2,09,989	2,18,066	2,26,144	2,34,220	2,42,298	2,50,373	2,58,448	2,66,525	2,74,602	1
55.50		2,09,989	2,18,066	2,26,144	2,34,220	2,42,298	2,50,373	2,58,448	2,66,525	2,74,602	1
55.56	2.3/16	2,09,989	2,18,066	2,26,144	2,34,220	2,42,298	2,50,373	2,58,448	2,66,525	2,74,602	1
56.00		2,18,816	2,27,234	2,35,650	2,44,064	2,52,482	2,60,898	2,69,311	2,77,727	2,86,145	1
56.36	2.7/32	2,18,816	2,27,234	2,35,650	2,44,064	2,52,482	2,60,898	2,69,311	2,77,727	2,86,145	1
56.50		2,18,816	2,27,234	2,35,650	2,44,064	2,52,482	2,60,898	2,69,311	2,77,727	2,86,145	1
57.00		2,18,816	2,27,234	2,35,650	2,44,064	2,52,482	2,60,898	2,69,311	2,77,727	2,86,145	1
57.15	2.1/4	2,18,816	2,27,234	2,35,650	2,44,064	2,52,482	2,60,898	2,69,311	2,77,727	2,86,145	1
57.50		2,38,801	2,47,986	2,57,170	2,66,355	2,75,539	2,84,724	2,93,908	3,03,092	3,12,277	1
57.94	2.9/32	2,38,801	2,47,986	2,57,170	2,66,355	2,75,539	2,84,724	2,93,908	3,03,092	3,12,277	1
58.00		2,38,801	2,47,986	2,57,170	2,66,355	2,75,539	2,84,724	2,93,908	3,03,092	3,12,277	1
58.50		2,38,801	2,47,986	2,57,170	2,66,355	2,75,539	2,84,724	2,93,908	3,03,092	3,12,277	1
58.74	2.5/16	2,38,801	2,47,986	2,57,170	2,66,355	2,75,539	2,84,724	2,93,908	3,03,092	3,12,277	1
59.00		2,43,362	2,52,720	2,62,081	2,71,441	2,80,799	2,90,162	2,99,520	3,08,881	3,18,240	1
59.50		2,43,362	2,52,720	2,62,081	2,71,441	2,80,799	2,90,162	2,99,520	3,08,881	3,18,240	1
59.53	2.11/32	2,43,362	2,52,720	2,62,081	2,71,441	2,80,799	2,90,162	2,99,520	3,08,881	3,18,240	1
60.00		2,43,362	2,52,720	2,62,081	2,71,441	2,80,799	2,90,162	2,99,520	3,08,881	3,18,240	1
60.32	2.3/8	2,43,362	2,52,720	2,62,081	2,71,441	2,80,799	2,90,162	2,99,520	3,08,881	3,18,240	1
60.50		2,56,689	2,66,637	2,76,586	2,86,535	2,96,484	3,06,434	3,16,383	3,26,332	3,36,281	1
61.00		2,56,689	2,66,637	2,76,586	2,86,535	2,96,484	3,06,434	3,16,383	3,26,332	3,36,281	1
61.12	2.13/32	2,56,689	2,66,637	2,76,586	2,86,535	2,96,484	3,06,434	3,16,383	3,26,332	3,36,281	1
61.50		2,56,689	2,66,637	2,76,586	2,86,535	2,96,484	3,06,434	3,16,383	3,26,332	3,36,281	1
61.91	2.7/16	2,56,689	2,66,637	2,76,586	2,86,535	2,96,484	3,06,434	3,16,383	3,26,332	3,36,281	1
62.00		2,56,689	2,66,637	2,76,586	2,86,535	2,96,484	3,06,434	3,16,383	3,26,332	3,36,281	1
62.50		2,56,689	2,66,637	2,76,586	2,86,535	2,96,484	3,06,434	3,16,383	3,26,332	3,36,281	1
62.71	2.15/32	2,61,010	2,71,125	2,81,241	2,91,360	3,01,475	3,11,592	3,21,711	3,31,825	3,41,942	1
63.00		2,61,010	2,71,125	2,81,241	2,91,360	3,01,475	3,11,592	3,21,711	3,31,825	3,41,942	1
63.50	2.1/2	2,61,010	2,71,125	2,81,241	2,91,360	3,01,475	3,11,592	3,21,711	3,31,825	3,41,942	1
64.00		2,61,172	2,73,940	2,86,240	2,95,184	3,04,130	3,13,075	3,22,019	3,32,627	3,46,618	1
64.29	2.17/32	2,61,172	2,73,940	2,86,240	2,95,184	3,04,130	3,13,075	3,22,019	3,32,627	3,46,618	1
64.50		2,61,172	2,73,940	2,86,240	2,95,184	3,04,130	3,13,075	3,22,019	3,32,627	3,46,618	1
65.00		2,61,172	2,73,940	2,86,240	2,95,184	3,04,130	3,13,075	3,22,019	3,32,627	3,46,618	1
65.09	2.9/16	2,61,172	2,73,940	2,86,240	2,95,184	3,04,130	3,13,075	3,22,019	3,32,627	3,46,618	1
65.50		2,61,334	2,75,979	2,88,373	2,97,383	3,06,394	3,15,407	3,24,418	3,33,428	3,49,201	1
65.88	2.19/32	2,61,334	2,75,979	2,88,373	2,97,383	3,06,394	3,15,407	3,24,418	3,33,428	3,49,201	1
66.00		2,61,334	2,75,979	2,88,373	2,97,383	3,06,394	3,15,407	3,24,418	3,33,428	3,49,201	1
66.50		2,61,334	2,75,979	2,88,373	2,97,383	3,06,394	3,15,407	3,24,418	3,33,428	3,49,201	1
66.67	2.5/8	2,61,334	2,75,979	2,88,373	2,97,383	3,06,394	3,15,407	3,24,418	3,33,428	3,49,201	1
67.00		2,67,710	2,76,940	2,95,403	3,04,635	3,13,865	3,23,098	3,32,328	3,41,560	3,57,715	1
67.47	2.21/32	3,09,667	3,22,052	3,34,439	3,46,827	3,59,211	3,71,599	3,83,987	3,96,372	4,08,760	1

HSS TAPER SHANK TWIST DRILLS — **Standard: IS 7822-2005**

EXTRA LONG SERIES — **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)					MOQ(Nos)
		Overall Length in Millimeter					
MM	INCH	475	500	525	550	575	
67.50		1,53,595	1,63,504	1,73,413	1,85,800	1,98,186	1
68.00		1,53,595	1,63,504	1,73,413	1,85,800	1,98,186	1
68.26	2.11/16	1,53,595	1,63,504	1,73,413	1,85,800	1,98,186	1
68.50		1,62,117	1,72,749	1,83,378	1,94,008	2,04,640	1
69.00		1,63,799	1,74,541	1,85,281	1,96,023	2,06,763	1
69.05	2.23/32	1,63,799	1,74,541	1,85,281	1,96,023	2,06,763	1
69.50		1,63,799	1,74,541	1,85,281	1,96,023	2,06,763	1
69.85	2.3/4	1,63,799	1,74,541	1,85,281	1,96,023	2,06,763	1
70.00		1,63,799	1,74,541	1,85,281	1,96,023	2,06,763	1
70.50		1,71,893	1,83,353	1,94,813	2,06,270	2,17,731	1
70.64	2.25/32	1,73,762	1,85,348	1,96,933	2,08,516	2,20,100	1
71.00		1,73,762	1,85,348	1,96,933	2,08,516	2,20,100	1
71.44	2.13/16	1,73,762	1,85,348	1,96,933	2,08,516	2,20,100	1
71.50		1,73,762	1,85,348	1,96,933	2,08,516	2,20,100	1
72.00		1,77,121	1,88,928	2,00,735	2,12,544	2,24,354	1
72.23	2.27/32	1,77,121	1,88,928	2,00,735	2,12,544	2,24,354	1
72.50		1,77,121	1,88,928	2,00,735	2,12,544	2,24,354	1
73.00		1,77,121	1,88,928	2,00,735	2,12,544	2,24,354	1
73.02	2.7/8	1,77,121	1,88,928	2,00,735	2,12,544	2,24,354	1
73.50		1,83,422	1,95,855	2,08,291	2,20,729	2,33,163	1
73.82	2.29/32	1,85,364	1,97,927	2,10,496	2,23,062	2,35,630	1
74.00		1,85,364	1,97,927	2,10,496	2,23,062	2,35,630	1
74.50		1,85,364	1,97,927	2,10,496	2,23,062	2,35,630	1
74.61	2.15/16	1,85,364	1,97,927	2,10,496	2,23,062	2,35,630	1
75.00		1,87,669	2,00,392	2,13,115	2,25,839	2,38,562	1
75.41	2.31/32	1,87,669	2,00,392	2,13,115	2,25,839	2,38,562	1
75.50		1,87,669	2,00,392	2,13,115	2,25,839	2,38,562	1
76.00		1,87,669	2,00,392	2,13,115	2,25,839	2,38,562	1
76.20	3	1,87,669	2,00,392	2,13,115	2,25,839	2,38,562	1
76.99	3.1/32				2,34,980	2,52,388	1
77.00					2,34,980	2,52,388	1
77.79	3.1/16				2,34,980	2,52,388	1
78.00					2,34,980	2,52,388	1
78.58	3.3/32				2,39,667	2,57,419	1
79.00					2,39,667	2,57,419	1
79.37	3.1/8				2,46,031	2,64,254	1
80.00					2,46,031	2,64,254	1
80.17	3.5/32				2,63,152	2,82,642	1
80.96	3.3/16				2,63,152	2,82,642	1
81.00					2,63,152	2,82,642	1
81.76	3.7/32				2,69,990	2,89,990	1
82.00					2,69,990	2,89,990	1
82.55	3.1/4				2,69,990	2,89,990	1
83.00					2,75,568	2,95,979	1
83.34	3.9/32				2,75,568	2,95,979	1
84.00					2,75,568	2,95,979	1
84.14	3.5/16				2,80,150	3,00,902	1
84.93	3.11/32				2,80,150	3,00,902	1
85.00					2,80,150	3,00,902	1
85.72	3.3/8				3,19,551	3,43,222	1
86.00					3,19,551	3,43,222	1
86.52	3.13/32				3,19,551	3,43,222	1
87.00					3,19,551	3,43,222	1

HSS TAPER SHANK TWIST DRILLS — **Standard: IS 7822-2005**

EXTRA LONG SERIES — **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)								MOQ(Nos)
		Overall Length in Millimeter								
MM	INCH	600	625	650	675	700	725	750	775	
67.50		2,10,572	2,22,959	2,35,346	2,47,733	2,60,121	2,72,505	2,84,893	2,97,280	1
68.00		2,10,572	2,22,959	2,35,346	2,47,733	2,60,121	2,72,505	2,84,893	2,97,280	1
68.26	2.11/16	2,10,572	2,22,959	2,35,346	2,47,733	2,60,121	2,72,505	2,84,893	2,97,280	1
68.50		2,15,270	2,25,902	2,36,529	2,48,732	2,60,292	2,79,053	2,89,684	3,00,315	1
69.00		2,17,505	2,28,246	2,38,987	2,49,726	2,60,468	2,81,950	2,92,689	3,03,430	1
69.05	2.23/32	2,17,505	2,28,246	2,38,987	2,49,726	2,60,468	2,81,950	2,92,689	3,03,430	1
69.50		2,17,505	2,28,246	2,38,987	2,49,726	2,60,468	2,81,950	2,92,689	3,03,430	1
69.85	2.3/4	2,17,505	2,28,246	2,38,987	2,49,726	2,60,468	2,81,950	2,92,689	3,03,430	1
70.00		2,17,505	2,28,246	2,38,987	2,49,726	2,60,468	2,81,950	2,92,689	3,03,430	1
70.50		2,29,191	2,40,651	2,52,109	2,63,570	2,75,029	2,86,489	2,97,948	3,09,406	1
70.64	2.25/32	2,31,682	2,43,270	2,54,854	2,66,436	2,78,020	2,89,605	3,01,188	3,12,772	1
71.00		2,31,682	2,43,270	2,54,854	2,66,436	2,78,020	2,89,605	3,01,188	3,12,772	1
71.44	2.13/16	2,31,682	2,43,270	2,54,854	2,66,436	2,78,020	2,89,605	3,01,188	3,12,772	1
71.50		2,31,682	2,43,270	2,54,854	2,66,436	2,78,020	2,89,605	3,01,188	3,12,772	1
72.00		2,36,162	2,47,971	2,59,778	2,71,585	2,83,394	2,95,202	3,07,010	3,18,820	1
72.23	2.27/32	2,36,162	2,47,971	2,59,778	2,71,585	2,83,394	2,95,202	3,07,010	3,18,820	1
72.50		2,36,162	2,47,971	2,59,778	2,71,585	2,83,394	2,95,202	3,07,010	3,18,820	1
73.00		2,36,162	2,47,971	2,59,778	2,71,585	2,83,394	2,95,202	3,07,010	3,18,820	1
73.02	2.7/8	2,36,162	2,47,971	2,59,778	2,71,585	2,83,394	2,95,202	3,07,010	3,18,820	1
73.50		2,45,599	2,58,033	2,70,471	2,82,904	2,95,339	3,07,776	3,20,210	3,32,647	1
73.82	2.29/32	2,48,196	2,60,764	2,73,330	2,85,896	2,98,464	3,11,031	3,23,599	3,36,165	1
74.00		2,48,196	2,60,764	2,73,330	2,85,896	2,98,464	3,11,031	3,23,599	3,36,165	1
74.50		2,48,196	2,60,764	2,73,330	2,85,896	2,98,464	3,11,031	3,23,599	3,36,165	1
74.61	2.15/16	2,48,196	2,60,764	2,73,330	2,85,896	2,98,464	3,11,031	3,23,599	3,36,165	1
75.00		2,51,285	2,64,008	2,76,733	2,89,456	3,02,179	3,14,902	3,27,624	3,40,347	1
75.41	2.31/32	2,51,285	2,64,008	2,76,733	2,89,456	3,02,179	3,14,902	3,27,624	3,40,347	1
75.50		2,51,285	2,64,008	2,76,733	2,89,456	3,02,179	3,14,902	3,27,624	3,40,347	1
76.00		2,51,285	2,64,008	2,76,733	2,89,456	3,02,179	3,14,902	3,27,624	3,40,347	1
76.20	3	2,51,285	2,64,008	2,76,733	2,89,456	3,02,179	3,14,902	3,27,624	3,40,347	1
76.99	3.1/32	2,69,794	2,87,199	3,04,605	3,22,010	3,39,416	3,56,824	3,74,230	3,91,635	1
77.00		2,69,794	2,87,199	3,04,605	3,22,010	3,39,416	3,56,824	3,74,230	3,91,635	1
77.79	3.1/16	2,69,794	2,87,199	3,04,605	3,22,010	3,39,416	3,56,824	3,74,230	3,91,635	1
78.00		2,69,794	2,87,199	3,04,605	3,22,010	3,39,416	3,56,824	3,74,230	3,91,635	1
78.58	3.3/32	2,75,172	2,92,925	3,10,681	3,28,435	3,46,187	3,63,940	3,81,692	3,99,446	1
79.00		2,75,172	2,92,925	3,10,681	3,28,435	3,46,187	3,63,940	3,81,692	3,99,446	1
79.37	3.1/8	2,82,478	3,00,703	3,18,928	3,37,152	3,55,375	3,73,599	3,91,827	4,10,049	1
80.00		2,82,478	3,00,703	3,18,928	3,37,152	3,55,375	3,73,599	3,91,827	4,10,049	1
80.17	3.5/32	3,02,133	3,21,628	3,41,119	3,60,613	3,80,105	3,99,597	4,19,089	4,38,582	1
80.96	3.3/16	3,02,133	3,21,628	3,41,119	3,60,613	3,80,105	3,99,597	4,19,089	4,38,582	1
81.00		3,02,133	3,21,628	3,41,119	3,60,613	3,80,105	3,99,597	4,19,089	4,38,582	1
81.76	3.7/32	3,09,988	3,29,990	3,49,987	3,69,986	3,89,986	4,09,987	4,29,984	4,49,986	1
82.00		3,09,988	3,29,990	3,49,987	3,69,986	3,89,986	4,09,987	4,29,984	4,49,986	1
82.55	3.1/4	3,09,988	3,29,990	3,49,987	3,69,986	3,89,986	4,09,987	4,29,984	4,49,986	1
83.00		3,16,392	3,36,804	3,57,218	3,77,629	3,98,042	4,18,455	4,38,866	4,59,279	1
83.34	3.9/32	3,16,392	3,36,804	3,57,218	3,77,629	3,98,042	4,18,455	4,38,866	4,59,279	1
84.00		3,16,392	3,36,804	3,57,218	3,77,629	3,98,042	4,18,455	4,38,866	4,59,279	1
84.14	3.5/16	3,21,654	3,42,407	3,63,157	3,83,910	4,04,658	4,25,410	4,46,164	4,66,913	1
84.93	3.11/32	3,21,654	3,42,407	3,63,157	3,83,910	4,04,658	4,25,410	4,46,164	4,66,913	1
85.00		3,21,654	3,42,407	3,63,157	3,83,910	4,04,658	4,25,410	4,46,164	4,66,913	1
85.72	3.3/8	3,66,894	3,90,564	4,14,234	4,37,905	4,61,574	4,85,244	5,08,915	5,32,586	1
86.00		3,66,894	3,90,564	4,14,234	4,37,905	4,61,574	4,85,244	5,08,915	5,32,586	1
86.52	3.13/32	3,66,894	3,90,564	4,14,234	4,37,905	4,61,574	4,85,244	5,08,915	5,32,586	1
87.00		3,66,894	3,90,564	4,14,234	4,37,905	4,61,574	4,85,244	5,08,915	5,32,586	1

HSS TAPER SHANK TWIST DRILLS — **Standard: IS 7822-2005**

EXTRA LONG SERIES — **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)									MOQ(Nos)
		Overall Length in Millimeter									
MM	INCH	800	825	850	875	900	925	950	975	1000	
67.50		3,09,667	3,22,051	3,34,438	3,46,827	3,59,211	3,71,599	3,83,987	3,96,372	4,08,760	1
68.00		3,09,667	3,22,051	3,34,438	3,46,827	3,59,211	3,71,599	3,83,987	3,96,372	4,08,760	1
68.26	2.11/16	3,09,667	3,22,051	3,34,438	3,46,827	3,59,211	3,71,599	3,83,987	3,96,372	4,08,760	1
68.50		3,10,947	3,23,482	3,35,047	3,48,152	3,65,427	3,72,070	3,85,361	3,98,650	4,10,318	1
69.00		3,14,173	3,24,914	3,35,656	3,51,765	3,67,603	3,75,934	3,89,360	4,00,912	4,12,978	1
69.05	2.23/32	3,14,173	3,24,914	3,35,656	3,51,765	3,67,603	3,75,934	3,89,360	4,00,912	4,12,978	1
69.50		3,14,173	3,24,914	3,35,656	3,51,765	3,67,603	3,75,934	3,89,360	4,00,912	4,12,978	1
69.85	2.3/4	3,14,173	3,24,914	3,35,656	3,51,765	3,67,603	3,75,934	3,89,360	4,00,912	4,12,978	1
70.00		3,14,173	3,24,914	3,35,656	3,51,765	3,67,603	3,75,934	3,89,360	4,00,912	4,12,978	1
70.50		3,20,867	3,32,327	3,43,785	3,55,246	3,69,958	3,78,165	3,89,624	4,01,083	4,13,874	1
70.64	2.25/32	3,24,358	3,35,942	3,47,527	3,59,109	3,70,695	3,82,279	3,93,863	4,05,447	4,17,032	1
71.00		3,24,358	3,35,942	3,47,527	3,59,109	3,70,695	3,82,279	3,93,863	4,05,447	4,17,032	1
71.44	2.13/16	3,24,358	3,35,942	3,47,527	3,59,109	3,70,695	3,82,279	3,93,863	4,05,447	4,17,032	1
71.50		3,24,358	3,35,942	3,47,527	3,59,109	3,70,695	3,82,279	3,93,863	4,05,447	4,17,032	1
72.00		3,30,628	3,42,435	3,54,243	3,66,051	3,77,859	3,89,666	4,01,475	4,13,283	4,25,091	1
72.23	2.27/32	3,30,628	3,42,435	3,54,243	3,66,051	3,77,859	3,89,666	4,01,475	4,13,283	4,25,091	1
72.50		3,30,628	3,42,435	3,54,243	3,66,051	3,77,859	3,89,666	4,01,475	4,13,283	4,25,091	1
73.00		3,30,628	3,42,435	3,54,243	3,66,051	3,77,859	3,89,666	4,01,475	4,13,283	4,25,091	1
73.02	2.7/8	3,30,628	3,42,435	3,54,243	3,66,051	3,77,859	3,89,666	4,01,475	4,13,283	4,25,091	1
73.50		3,45,081	3,57,516	3,69,952	3,82,387	3,94,823	4,07,258	4,19,694	4,32,129	4,44,563	1
73.82	2.29/32	3,48,730	3,61,300	3,73,867	3,86,433	3,98,999	4,11,567	4,24,132	4,36,700	4,49,268	1
74.00		3,48,730	3,61,300	3,73,867	3,86,433	3,98,999	4,11,567	4,24,132	4,36,700	4,49,268	1
74.50		3,48,730	3,61,300	3,73,867	3,86,433	3,98,999	4,11,567	4,24,132	4,36,700	4,49,268	1
74.61	2.15/16	3,48,730	3,61,300	3,73,867	3,86,433	3,98,999	4,11,567	4,24,132	4,36,700	4,49,268	1
75.00		3,53,070	3,65,793	3,78,518	3,91,240	4,03,964	4,16,687	4,29,411	4,42,133	4,54,858	1
75.41	2.31/32	3,53,070	3,65,793	3,78,518	3,91,240	4,03,964	4,16,687	4,29,411	4,42,133	4,54,858	1
75.50		3,53,070	3,65,793	3,78,518	3,91,240	4,03,964	4,16,687	4,29,411	4,42,133	4,54,858	1
76.00		3,53,070	3,65,793	3,78,518	3,91,240	4,03,964	4,16,687	4,29,411	4,42,133	4,54,858	1
76.20	3	3,53,070	3,65,793	3,78,518	3,91,240	4,03,964	4,16,687	4,29,411	4,42,133	4,54,858	1
76.99	3.1/32	4,09,042	4,26,447	4,43,852	4,61,259	4,78,666	4,96,071	5,13,476			1
77.00		4,09,042	4,26,447	4,43,852	4,61,259	4,78,666	4,96,071	5,13,476			1
77.79	3.1/16	4,09,042	4,26,447	4,43,852	4,61,259	4,78,666	4,96,071	5,13,476			1
78.00		4,09,042	4,26,447	4,43,852	4,61,259	4,78,666	4,96,071	5,13,476			1
78.58	3.3/32	4,17,199	4,34,950	4,52,706	4,70,457	4,88,213	5,05,965	5,23,717			1
79.00		4,17,199	4,34,950	4,52,706	4,70,457	4,88,213	5,05,965	5,23,717			1
79.37	3.1/8	4,28,273	4,46,500	4,64,722	4,82,948	5,01,174	5,19,397	5,37,621			1
80.00		4,28,273	4,46,500	4,64,722	4,82,948	5,01,174	5,19,397	5,37,621			1
80.17	3.5/32	4,58,075	4,77,567	4,97,063	5,16,555	5,36,045	5,55,539	5,75,031			1
80.96	3.3/16	4,58,075	4,77,567	4,97,063	5,16,555	5,36,045	5,55,539	5,75,031			1
81.00		4,58,075	4,77,567	4,97,063	5,16,555	5,36,045	5,55,539	5,75,031			1
81.76	3.7/32	4,69,983	4,89,983	5,09,982	5,29,983	5,49,979	5,69,980	5,89,978			1
82.00		4,69,983	4,89,983	5,09,982	5,29,983	5,49,979	5,69,980	5,89,978			1
82.55	3.1/4	4,69,983	4,89,983	5,09,982	5,29,983	5,49,979	5,69,980	5,89,978			1
83.00		4,79,692	5,00,105	5,20,516	5,40,929	5,61,340	5,81,754	6,02,165			1
83.34	3.9/32	4,79,692	5,00,105	5,20,516	5,40,929	5,61,340	5,81,754	6,02,165			1
84.00		4,79,692	5,00,105	5,20,516	5,40,929	5,61,340	5,81,754	6,02,165			1
84.14	3.5/16	4,87,667	5,08,419	5,29,171	5,49,923	5,70,673	5,91,425	6,12,177			1
84.93	3.11/32	4,87,667	5,08,419	5,29,171	5,49,923	5,70,673	5,91,425	6,12,177			1
85.00		4,87,667	5,08,419	5,29,171	5,49,923	5,70,673	5,91,425	6,12,177			1
85.72	3.3/8	5,56,257	5,79,927	6,03,600	6,27,270	6,50,939	6,74,610	6,98,280			1
86.00		5,56,257	5,79,927	6,03,600	6,27,270	6,50,939	6,74,610	6,98,280			1
86.52	3.13/32	5,56,257	5,79,927	6,03,600	6,27,270	6,50,939	6,74,610	6,98,280			1
87.00		5,56,257	5,79,927	6,03,600	6,27,270	6,50,939	6,74,610	6,98,280			1

HSS TAPER SHANK TWIST DRILLS — Standard: IS 7822-2005

EXTRA LONG SERIES — FL and OAL as per Addison Standard

SIZE		M2 Price Per Piece(₹)		MOQ(Nos)
		Overall Length in Millimeter		
MM	INCH	550	575	
87.31	3.7/16	3,26,233	3,50,400	1
88.00		3,26,233	3,50,400	1
88.11	3.15/32	3,26,233	3,50,400	1
88.90	3.1/2	3,26,233	3,50,400	1
89.00		3,26,233	3,50,400	1
90.00		3,32,885	3,57,544	1
90.49	3.9/16	3,45,301	3,70,878	1
91.00		3,45,301	3,70,878	1
92.00		3,45,301	3,70,878	1
92.07	3.5/8	3,56,578	3,82,989	1
93.00		3,56,578	3,82,989	1
93.66	3.11/16	3,70,064	3,97,475	1
94.00		3,70,064	3,97,475	1
95.00		3,70,064	3,97,475	1
95.25	3.3/4	3,70,064	3,97,475	1
96.00		3,82,452	4,10,782	1
96.84	3.13/16	3,82,452	4,10,782	1
97.00		3,82,452	4,10,782	1
98.00		3,89,217	4,18,047	1
98.42	3.7/8	3,94,774	4,24,016	1
99.00		3,94,774	4,24,016	1
100.00		3,94,774	4,24,016	1
100.01	3.15/16	4,01,537	4,31,278	1
101.00		4,01,537	4,31,278	1
101.60	4	4,01,537	4,31,278	1
102.00		4,01,537	4,31,278	1

HSS TAPER SHANK TWIST DRILLS **Standard: IS 7822-2005**

EXTRA LONG SERIES **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)								MOQ(Nos)
		Overall Length in Millimeter								
MM	INCH	600	625	650	675	700	725	750	775	
87.31	3.7/16	3,74,565	3,98,731	4,22,895	4,47,059	4,71,226	4,95,390	5,19,555	5,43,723	1
88.00		3,74,565	3,98,731	4,22,895	4,47,059	4,71,226	4,95,390	5,19,555	5,43,723	1
88.11	3.15/32	3,74,565	3,98,731	4,22,895	4,47,059	4,71,226	4,95,390	5,19,555	5,43,723	1
88.90	3.1/2	3,74,565	3,98,731	4,22,895	4,47,059	4,71,226	4,95,390	5,19,555	5,43,723	1
89.00		3,74,565	3,98,731	4,22,895	4,47,059	4,71,226	4,95,390	5,19,555	5,43,723	1
90.00		3,82,203	4,06,862	4,31,518	4,56,176	4,80,837	5,05,495	5,30,151	5,54,810	1
90.49	3.9/16	3,96,457	4,22,034	4,47,615	4,73,192	4,98,771	5,24,348	5,49,927	5,75,504	1
91.00		3,96,457	4,22,034	4,47,615	4,73,192	4,98,771	5,24,348	5,49,927	5,75,504	1
92.00		3,96,457	4,22,034	4,47,615	4,73,192	4,98,771	5,24,348	5,49,927	5,75,504	1
92.07	3.5/8	4,09,403	4,35,815	4,62,228	4,88,641	5,15,055	5,41,468	5,67,880	5,94,295	1
93.00		4,09,403	4,35,815	4,62,228	4,88,641	5,15,055	5,41,468	5,67,880	5,94,295	1
93.66	3.11/16	4,24,888	4,52,298	4,79,712	5,07,124	5,34,534	5,61,947	5,89,358	6,16,772	1
94.00		4,24,888	4,52,298	4,79,712	5,07,124	5,34,534	5,61,947	5,89,358	6,16,772	1
95.00		4,24,888	4,52,298	4,79,712	5,07,124	5,34,534	5,61,947	5,89,358	6,16,772	1
95.25	3.3/4	4,24,888	4,52,298	4,79,712	5,07,124	5,34,534	5,61,947	5,89,358	6,16,772	1
96.00		4,39,113	4,67,442	4,95,771	5,24,102	5,52,432	5,80,759	6,09,092	6,37,423	1
96.84	3.13/16	4,39,113	4,67,442	4,95,771	5,24,102	5,52,432	5,80,759	6,09,092	6,37,423	1
97.00		4,39,113	4,67,442	4,95,771	5,24,102	5,52,432	5,80,759	6,09,092	6,37,423	1
98.00		4,46,880	4,75,708	5,04,540	5,33,371	5,62,201	5,91,034	6,19,863	6,48,694	1
98.42	3.7/8	4,53,256	4,82,499	5,11,743	5,40,985	5,70,226	5,99,470	6,28,711	6,57,954	1
99.00		4,53,256	4,82,499	5,11,743	5,40,985	5,70,226	5,99,470	6,28,711	6,57,954	1
100.00		4,53,256	4,82,499	5,11,743	5,40,985	5,70,226	5,99,470	6,28,711	6,57,954	1
100.01	3.15/16	4,61,022	4,90,764	5,20,509	5,50,253	5,79,994	6,09,740	6,39,481	6,69,224	1
101.00		4,61,022	4,90,764	5,20,509	5,50,253	5,79,994	6,09,740	6,39,481	6,69,224	1
101.60	4	4,61,022	4,90,764	5,20,509	5,50,253	5,79,994	6,09,740	6,39,481	6,69,224	1
102.00		4,61,022	4,90,764	5,20,509	5,50,253	5,79,994	6,09,740	6,39,481		1

HSS TAPER SHANK TWIST DRILLS **Standard: IS 7822-2005**

EXTRA LONG SERIES **FL and OAL as per Addison Standard**

SIZE		M2 Price Per Piece(₹)							MOQ(Nos)
		Overall Length in Millimeter							
MM	INCH	800	825	850	875	900	925	950	
87.31	3.7/16	5,67,888	5,92,052	6,16,218	6,40,383	6,64,548	6,88,714	7,12,878	1
88.00		5,67,888	5,92,052	6,16,218	6,40,383	6,64,548	6,88,714	7,12,878	1
88.11	3.15/32	5,67,888	5,92,052	6,16,218	6,40,383	6,64,548	6,88,714	7,12,878	1
88.90	3.1/2	5,67,888	5,92,052	6,16,218	6,40,383	6,64,548	6,88,714	7,12,878	1
89.00		5,67,889	5,92,054	6,16,220	6,40,384	6,64,553	6,88,716	7,12,881	1
90.00		5,79,468	6,04,127	6,28,785	6,53,442	6,78,101	7,02,758	7,27,419	1
90.49	3.9/16	6,01,081	6,26,660	6,52,238	6,77,817	7,03,394	7,28,972	7,54,550	1
91.00		6,01,081	6,26,660	6,52,238	6,77,817	7,03,394	7,28,972	7,54,550	1
92.00		6,01,081	6,26,660	6,52,238	6,77,817	7,03,394	7,28,972	7,54,550	1
92.07	3.5/8	6,20,707	6,47,121	6,73,534	6,99,945	7,26,358	7,52,773	7,79,185	1
93.00		6,20,707	6,47,121	6,73,534	6,99,945	7,26,358	7,52,773	7,79,185	1
93.66	3.11/16	6,44,184	6,71,596	6,99,007	7,26,419	7,53,832	7,81,245	8,08,655	1
94.00		6,44,184	6,71,596	6,99,007	7,26,419	7,53,832	7,81,245	8,08,655	1
95.00		6,44,184	6,71,596	6,99,007	7,26,419	7,53,832	7,81,245	8,08,655	1
95.25	3.3/4	6,44,184	6,71,596	6,99,007	7,26,419	7,53,832	7,81,245	8,08,655	1
96.00		6,65,750	6,94,079	7,22,411	7,50,740	7,79,070	8,07,400	8,35,730	1
96.84	3.13/16	6,65,750	6,94,079	7,22,411	7,50,740	7,79,070	8,07,400	8,35,730	1
97.00		6,65,750	6,94,079	7,22,411	7,50,740	7,79,070	8,07,400	8,35,730	1
98.00		6,77,526	7,06,355	7,35,188	7,64,020	7,92,848	8,21,679	8,50,510	1
98.42	3.7/8	6,87,197	7,16,439	7,45,681	7,74,924	8,04,167	8,33,408	8,62,651	1
99.00		6,87,197	7,16,439	7,45,681	7,74,924	8,04,167	8,33,408	8,62,651	1
100.00		6,87,197	7,16,439	7,45,681	7,74,924	8,04,167	8,33,408	8,62,651	1
100.01	3.15/16	6,98,968	7,28,712	7,58,455	7,88,198	8,17,942	8,47,686	8,77,427	1
101.00		6,98,968	7,28,712	7,58,455	7,88,198	8,17,942	8,47,686	8,77,427	1
101.60	4	6,98,968	7,28,712	7,58,455	7,88,198	8,17,942	8,47,686	8,77,427	1
102.00		6,98,968	7,28,712	7,58,455	7,88,198	8,17,942	8,47,686	8,77,427	1

HSS CENTRE DRILLS

TYPE - A					IS 6708-1977
SIZE		Price Per Piece(₹)			MOQ(Nos)
		M2	M35		
MM	INCH	STANDARD	STANDARD	TIN-COATED	
1.00	3	346	402	501	25
1.25	3	346	403	501	25
1.60	4	346	403	510	25
2.00	5	346	403	522	25
2.50	6	400	463	610	25
3.15	8	619	718	917	25
4.00	10	758	881	1,154	25
5.00	13	1,285	1,487	1,816	25
6.30	16	1,520	1,763	2,152	25
8.00	20	2,344	2,765	3,212	25
10.00	25	3,017	3,747	4,726	25
TYPE - B					IS 6709-1977
1.60	6	706	822	851	50
2.00	8	999	1,161	1,197	50
2.50	10	1,274	1,478	1,750	50
3.15	11	1,693	1,968	2,018	50
4.00	14	2,104	2,704	2,660	50
5.00	18	3,246	3,929	3,686	50
6.30	20	3,823	4,437	4,262	50
8.00	25	4,944	5,986	5,917	50
TYPE - R IS 6710-1977					
1.00	3	346	403	501	50
1.25	3	346	403	501	50
1.60	4	346	403	510	50
2.00	5	346	403	522	50
2.50	6	400	463	610	50
3.15	8	619	718	917	50
4.00	10	758	881	1,154	50
5.00	13	1,285	1,488	1,816	50
6.30	16	1,520	1,764	2,152	50
8.00	20	2,344	2,764	3,212	50
10.00	25	3,018	3,745	4,726	50
BS 328 (PART 2) 1950					
SIZE		LEVER	Price Per Piece(₹)		MOQ(Nos)
			M2	M35	
Size BS No	Pilot Dia (Inch)		STANDARD	STANDARD	TIN-COATED
BS 1	3/64		346	402	501	50
BS 2	1/16		346	403	510	50
BS 3	3/32		400	463	610	50
BS 4	1/8		619	718	917	50
BS 5	3/16		807	936	1,261	50
BS 6	1/4		1,520	1,763	2,154	50
BS 7	5/16		2,344	2,790	3,236	50

For more dimensional details refer our Drill Catalogue Pages 54 to 57

HSS TAPER SHANK CORE DRILLS

Standard: IS 5366 - 1978
BS 328 (PART 1) - 1959

SIZE		Price Per Ten(₹)	MOQ(Nos)	SIZE		Price Per Ten(₹)	MOQ(Nos)	SIZE		Price Per Ten(₹)	MOQ(Nos)
		M2				M2				M2	
MM	INCH	STANDARD		MM	INCH	STANDARD		MM	INCH	STANDARD	
7.00		2,119	18	(26.99)	1.1/16	12,894	18	51.00		63,443	3
(7.14)	9/32	2,119	18	27.00		12,894	18	52.00		69,870	3
7.50		2,263	18	(27.78)	1.3/32	13,384	18	(52.39)	2.1/16	69,870	3
(7.94)	5/16	2,263	18	28.00		14,175	18	53.00		81,621	3
8.00		2,263	18	(28.57)	1.1/8	14,182	18	(53.97)	2.1/8	81,621	3
8.50		2,306	18	29.00		14,844	18	54.00		81,621	3
(8.73)	11/32	2,263	18	(29.37)	1.5/32	14,844	18	55.00		85,550	3
9.00		2,316	18	30.00		15,767	18	(55.56)	2.3/16	85,550	3
(9.52)	3/8	2,489	18	(30.16)	1.3/16	15,767	18	56.00		89,175	3
10.00		2,489	18	(30.96)	1.7/32	16,364	18	57.00		89,175	3
(10.32)	13/32	2,489	18	31.00		18,398	18	(57.15)	2.1/4	89,175	3
11.00		2,492	18	(31.75)	1.1/4	19,207	18	58.00		97,451	3
(11.11)	7/16	2,492	18	32.00		21,049	10	(58.74)	2.5/16	97,451	3
(11.91)	15/32	2,664	18	(32.54)	1.9/32	21,049	10	59.00		99,252	3
12.00		2,664	18	33.00		21,491	10	60.00		99,252	3
(12.70)	1/2	2,814	18	(33.34)	1.5/16	21,491	10	(60.32)	2.3/8	99,253	3
13.00		3,807	18	34.00		23,575	10	61.00		1,05,772	3
(13.49)	17/32	4,166	18	(34.13)	1.11/32	23,575	10	(61.91)	2.7/16	1,05,772	3
14.00		4,166	18	(34.92)	1.3/8	24,893	10	62.00		1,05,772	3
(14.29)	9/16	4,288	18	35.00		24,893	10	63.00		1,08,818	3
15.00		4,472	18	(35.72)	1.13/32	26,775	10	(63.50)	2.1/2	1,08,818	3
(15.08)	19/32	4,472	18	36.00		26,775	10	64.00		1,18,811	3
15.87	5/8	4,577	18	(36.51)	1.7/16	28,243	10	65.00		1,18,811	2
16.00		4,577	18	37.00		28,243	10	(65.09)	2.9/16	1,18,811	2
(16.67)	21/32	4,822	18	(37.31)	1.15/32	29,046	10	66.00		1,24,573	2
17.00		4,822	18	38.00		31,079	10	(66.67)	2.5/8	1,24,573	2
(17.46)	11/16	5,208	18	(38.10)	1.1/2	31,079	10	67.00		1,29,771	2
18.00		5,600	18	39.00		34,079	10	68.00		1,36,074	2
(18.26)	23/32	5,600	18	(39.69)	1.9/16	34,079	10	(68.26)	2.11/16	1,36,074	2
19.00		6,402	18	40.00		34,079	10	69.00		1,42,721	2
(19.05)	3/4	6,402	18	41.00		37,560	10	(69.85)	2.3/4	1,45,397	2
(19.84)	25/32	6,427	18	(41.27)	1.5/8	37,560	10	70.00		1,45,397	2
20.00		6,427	18	42.00		38,673	10	71.00		1,48,273	2
(20.64)	13/16	6,876	18	(42.86)	1.11/16	39,918	10	(71.44)	2.13/16	1,48,273	2
21.00		6,876	18	43.00		39,918	10	72.00		1,55,054	2
(21.43)	27/32	7,266	18	44.00		42,194	10	73.00		1,60,801	2
22.00		7,267	18	(44.45)	1.3/4	42,194	10	(73.02)	2.7/8	1,60,801	2
(22.22)	7/8	7,710	18	45.00		43,686	10	74.00		1,66,881	2
23.00		8,165	18	46.00		45,303	5	(74.61)	2.15/16	1,66,881	2
(23.02)	29/32	8,165	18	(46.04)	1.13/16	45,303	5	75.00		1,73,029	2
(23.81)	15/16	8,910	18	47.00		47,074	5	76.00		1,81,340	2
24.00		9,353	18	(47.62)	1.7/8	49,503	5	(76.20)	3	1,81,340	2
(24.61)	31/32	9,353	18	48.00		49,503	5				
25.00		10,824	18	49.00		52,861	5				
(25.40)	1	10,824	18	(49.21)	1.15/16	52,861	5				
26.00		11,679	18	50.00		56,884	5				
(26.19)	1.1/32	11,679	18	(50.80)	2	62,897	3				

HSS HOLE MILLS (FINISHING) GUIDED - TYPE B

Standard:IS: 5989 - 1998

SIZE	Price Per Piece(₹)	MOQ(Nos)	SIZE	Price Per Piece(₹)	MOQ(Nos)
	M2			M2	
MM	STANDARD		MM	STANDARD	
6	4,113	13	25	16,770	10
8	4,262	13	26	18,848	10
10	4,993	13	27	18,848	10
12	5,646	13	28	20,554	10
13	7,110	13	30	21,363	10
14	7,110	13	32	24,800	10
15	7,461	13	34	33,519	5
16	7,461	13	35	33,519	5
18	9,686	13	36	35,809	5
20	10,566	10	38	38,288	5
22	12,076	10	40	44,135	5
24	15,552	10	42	49,162	5

HSS HOLE MILLS (ROUGHING) GUIDED - TYPE B

Standard:IS: 5989 - 1998

SIZE	Price Per Piece(₹)	MOQ(Nos)	SIZE	Price Per Piece(₹)	MOQ(Nos)
	M2			M2	
MM	STANDARD		MM	STANDARD	
5.9	4,113	13	24.7	16,770	10
7.9	4,262	13	25.7	18,849	10
9.9	4,993	13	26.7	18,849	10
11.8	5,646	13	27.7	20,555	10
12.8	7,110	13	29.7	21,363	10
13.8	7,110	13	31.7	24,800	10
14.8	7,461	13	33.7	33,519	5
15.8	7,461	13	34.7	33,519	5
17.8	9,686	13	35.7	35,809	5
19.8	10,566	10	37.7	38,288	5
21.7	12,076	10	39.7	44,135	5
23.7	15,552	10	41.6	49,162	5

HSS HAND REAMERS — **Standard: IS 5444-1978**

HSS MACHINE REAMERS WITH TAPER SHANK — **Standard: IS 5445-1978**

HSS CHUCKING REAMERS WITH PARALLEL SHANK — **Standard: IS 5446-1978**

HSS CHUCKING REAMERS WITH TAPER SHANK — **Standard: IS 5447-1978**

INCH SIZES BS328 (PART 4) 1983

SIZE		M2 Price Per Piece(₹)						MOQ(Nos)
		REAMERS				CHUKING REAMERS		
MM	INCH	Hand	Machine	Hand With H7 Tolerance	Machine With H7 Tolerance	Parallel Shank	Taper Shank	
3.00		1,934	1,934	1,934	1,934	1,934	1,934	13
(3.17)	1/8	1,934	1,934	1,934	1,934	1,934	1,934	13
(3.97)	5/32	1,934	1,934	1,934	1,934	1,934	1,934	13
4.00		1,934	1,934	1,934	1,934	1,934	1,934	13
(4.76)	3/16	1,934	1,934	1,934	1,934	1,934	1,934	13
5.00		1,934	1,934	1,934	1,934	1,934	1,934	13
(5.56)	7/32	1,934	1,934	1,934	1,934	1,934	1,934	13
6.00		2,250	2,250	2,250	2,250	2,250	2,250	13
(6.35)	1/4	2,250	2,250	2,250	2,250	2,250	2,250	13
7.00		2,256	2,256	2,256	2,256	2,256	2,256	13
(7.14)	9/32	2,256	2,256	2,256	2,256	2,256	2,256	13
(7.94)	5/16	2,256	2,256	2,256	2,256	2,256	2,256	13
8.00		2,256	2,256	2,256	2,256	2,256	2,256	13
(8.73)	11/32	2,663	2,663	2,663	2,663	2,663	2,663	13
9.00		2,663	2,663	2,663	2,663	2,663	2,663	13
(9.52)	3/8	2,905	2,905	2,905	2,905	2,905	2,905	13
10.00		3,217	3,217	3,217	3,217	3,217	3,217	13
(10.32)	13/32	3,217	3,217	3,217	3,217	3,217	3,217	13
11.00		3,615	3,615	3,615	3,615	3,615	3,615	13
11.11	7/16	3,615	3,615	3,615	3,615	3,615	3,615	13
(11.91)	15/32	3,758	3,758	3,758	3,758	3,758	3,758	13
12.00		3,758	3,758	3,758	3,758	3,758	3,758	13
(12.70)	1/2	3,902	3,902	3,902	3,902	3,902	3,902	13
13.00		4,746	4,746	4,746	4,746	4,746	4,746	10
(13.49)	17/32	4,746	4,746	4,746	4,746	4,746	4,746	10
14.00		4,746	4,746	4,746	4,746	4,746	4,746	10
(14.29)	9/16	4,746	4,746	4,746	4,746	4,746	4,746	10
15.00		4,776	4,776	4,776	4,776	4,776	4,776	10
(15.08)	19/32	4,776	4,776	4,776	4,776	4,776	4,776	10
(15.87)	5/8	4,776	4,776	4,776	4,776	4,776	4,776	10
16.00		4,776	4,776	4,776	4,776	4,776	4,776	10
(16.67)	21/32	5,499	5,499	5,499	5,499	5,499	5,499	10
17.00		5,499	5,499	5,499	5,499	5,499	5,499	10
(17.46)	11/16	5,499	5,499	5,499	5,499	5,499	5,499	10
18.00		5,886	5,886	5,886	5,886	5,886	5,886	10
(18.26)	23/32	6,257	6,257	6,257	6,257	6,257	6,257	10
19.00		6,257	6,257	6,257	6,257	6,257	6,257	8
(19.05)	3/4	6,257	6,257	6,257	6,257	6,257	6,257	8
20.00		6,977	6,977	6,977	6,977	6,977	6,977	8
(20.64)	13/16	7,108	7,108	7,108	7,108	7,108	7,108	8
21.00		7,897	7,897	7,897	7,897	7,897	7,897	8
22.00		7,897	7,897	7,897	7,897	7,897	7,897	8
(22.22)	7/8	7,897	7,897	7,897	7,897	7,897	7,897	8
23.00		9,216	9,216	9,216	9,216	9,216	9,216	8
(23.81)	15/16	10,212	10,212	10,212	10,212	10,212	10,212	8

HSS HAND REAMERS — **Standard: IS 5444-1978**

HSS MACHINE REAMERS WITH TAPER SHANK — **Standard: IS 5445-1978**

HSS CHUCKING REAMERS WITH PARALLEL SHANK — **Standard: IS 5446-1978**

HSS CHUCKING REAMERS WITH TAPER SHANK — **Standard: IS 5447-1978**

INCH SIZES BS328 (PART 4) 1983

SIZE		M2 Price Per Piece(₹)					MOQ(Nos)
		REAMERS				CHUKING REAMERS	
MM	INCH	Hand	Machine	Hand With H7 Tolerance	Machine With H7 Tolerance	Taper Shank	
24.00		10,213	10,213	10,213	10,213	10,213	8
25.00		10,233	10,233	10,233	10,233	10,233	8
(25.40)	1	10,417	10,417	10,417	10,417	10,417	8
26.00		12,646	12,646	12,646	12,646	12,646	5
(26.99)	1.1/16	14,464	14,464	14,464	14,464	14,464	5
27.00		14,464	14,464	14,464	14,464	14,464	5
28.00		14,464	14,464	14,464	14,464	14,464	5
(28.57)	1.1/8	14,464	14,464	14,464	14,464	14,464	5
29.00		15,342	15,342	15,342	15,342	15,342	5
30.00		16,553	16,553	16,553	16,553	16,553	5
(30.16)	1.3/16	16,553	16,553	16,553	16,553	16,553	5
31.00		18,283	18,283	18,283	18,283	18,283	3
(31.75)	1.1/4	18,283	18,283	18,283	18,283	18,283	3
32.00		18,283	18,283	18,283	18,283	18,283	3
33.00		20,763	20,763	20,763	20,763	20,763	3
(33.34)	1.5/16	20,763	20,763	20,763	20,763	20,763	3
34.00		23,326	23,326	23,326	23,326	23,326	3
(34.92)	1.3/8	25,523	25,523	25,523	25,523	25,523	3
35.00		25,523	25,523	25,523	25,523	25,523	3
36.00		25,523	25,523	25,523	25,523	25,523	3
(36.51)	1.7/16	25,708	25,708	25,708	25,708	25,708	3
37.00		28,013	28,013	28,013	28,013	28,013	3
38.00		28,013	28,013	28,013	28,013	28,013	3
(38.10)	1.1/2	28,013	28,013	28,013	28,013	28,013	3
39.00		30,961	30,961	30,961	30,961	30,961	3
(39.69)	1.9/16	33,839	33,839	33,839	33,839	33,839	3
40.00		33,839	33,839	33,839	33,839	33,839	3
41.00		34,126	34,126	34,126	34,126	34,126	2
(41.27)	1.5/8	34,126	34,126	34,126	34,126	34,126	2
42.00		40,219	40,219	40,219	40,219	40,219	2
42.86	1.11/16	40,219	40,219	40,219	40,219	40,219	2
43.00		40,219	40,219	40,219	40,219	40,219	2
44.00		40,219	40,219	40,219	40,219	40,219	2
(44.45)	1.3/4	40,219	40,219	40,219	40,219	40,219	2
45.00		47,128	47,128	47,128	47,128	47,128	2
46.00		47,128	47,128	47,128	47,128	47,128	2
47.00		50,887	50,887	50,887	50,887	50,887	2
(47.62)	1.7/8	54,657	54,657	54,657	54,657	54,657	2
48.00		54,657	54,657	54,657	54,657	54,657	2
49.00		54,657	54,657	54,657	54,657	54,657	2
(49.21)	1.15/16	54,657	54,657	54,657	54,657	54,657	2
50.00		54,657	54,657	54,657	54,657	54,657	2
(50.80)	2	54,657	54,657	54,657	54,657	54,657	2
51.00		54,657	54,657	54,657	54,657	54,657	2
52.00		65,149	65,149	65,149	65,149	65,149	2

HSS HAND REAMERS — **Standard: IS 5444-1978**
HSS MACHINE REAMERS WITH TAPER SHANK — **Standard: IS 5445-1978**
HSS CHUCKING REAMERS WITH PARALLEL SHANK — **Standard: IS 5446-1978**
HSS CHUCKING REAMERS WITH TAPER SHANK — **Standard: IS 5447-1978**

INCH SIZES BS328 (PART 4) 1983

SIZE		M2 Price Per Piece(₹)				MOQ(Nos)
		REAMERS				
MM	INCH	Hand	Machine	Hand With H7 Tolerance	Machine With H7 Tolerance	
(52.39)	2.1/16	65,150	65,150	65,150	65,150	2
53.00		65,150	65,150	65,150	65,150	2
(53.97)	2.1/8	65,150	65,150	65,150	65,150	2
54.00		65,150	65,150	65,150	65,150	2
55.00		75,650	75,650	75,650	75,650	2
(55.56)	2.3/16	75,650	75,650	75,650	75,650	2
56.00		75,650	75,650	75,650	75,650	2
57.00		75,650	75,650	75,650	75,650	2
(57.15)	2.1/4	75,650	75,650	75,650	75,650	2
58.00		80,942	80,942	80,942	80,942	2
(58.74)	2.5/16	80,942	80,942	80,942	80,942	2
59.00		80,942	80,942	80,942	80,942	2
60.00		96,033	96,033	96,033	96,033	2
(60.32)	2.3/8	96,033	96,033	96,033	96,033	2
61.00		96,033	96,033	96,033	96,033	2
(61.91)	2'7/16	96,033	96,033	96,033	96,033	2
62.00		96,033	96,033	96,033	96,033	2
63.00		96,033	96,033	96,033	96,033	2
(63.50)	2.1/2	96,033	96,033	96,033	96,033	2
64.00		96,033	96,033	96,033	96,033	1
65.00		1,15,947	1,15,947	1,15,947	1,15,947	1
(65.09)	2.9/16	1,15,947	1,15,947	1,15,947	1,15,947	1
66.00		1,19,859	1,19,859	1,19,859	1,19,859	1
(66.67)	2.5/8	1,19,859	1,19,859	1,19,859	1,19,859	1
67.00		1,19,859	1,19,859	1,19,859	1,19,859	1
68.00		1,28,491	1,28,491	1,28,491	1,28,491	1
(68.26)	2.11/16	1,28,491	1,28,491	1,28,491	1,28,491	1
69.00		1,28,491	1,28,491	1,28,491	1,28,491	1
(69.85)	2.3/4	1,28,491	1,28,491	1,28,491	1,28,491	1
70.00		1,28,491	1,28,491	1,28,491	1,28,491	1
71.00		1,28,491	1,28,491	1,28,491	1,28,491	1
(71.44)	2.13/16	1,35,001	1,35,001	1,35,001	1,35,001	1
72.00		1,56,972	1,56,972	1,56,972	1,56,972	1
73.00		1,56,972	1,56,972	1,56,972	1,56,972	1
(73.02)	2.7/8	1,56,972	1,56,972	1,56,972	1,56,972	1
74.00		1,56,972	1,56,972	1,56,972	1,56,972	1
(74.61)	2.15/16	1,56,972	1,56,972	1,56,972	1,56,972	1
75.00		1,64,830	1,64,830	1,64,830	1,64,830	1
76.00		1,64,830	1,64,830	1,64,830	1,64,830	1
(76.20)	3	1,64,830	1,64,830	1,64,830	1,64,830	1

HSS TAPER SHANK EXTRA LONG MACHINE REAMERS

SIZE	Price Per Piece(₹)	MOQ(Nos)	SIZE	Price Per Piece(₹)	MOQ(Nos)
	M2			M2	
MM	STANDARD		MM	STANDARD	
8 x 125 x 200	3,700	15	26 x 275 x 400	22,077	10
8 x 175 x 250	3,953	15	28 x 175 x 400	25,359	10
8 x 200 x 300	4,336	15	5/16 x 125 x 200	3,700	15
8 x 225 x 300	5,440	15	5/16 x 175 x 250	3,953	15
9 x 125 x 200	3,608	15	5/16 x 200 x 300	4,336	15
9 x 175 x 250	4,155	15	3/8 x 125 x 200	4,647	15
10 x 125 x 200	4,647	15	3/8 x 175 x 250	4,957	15
10 x 175 x 250	4,957	15	3/8 x 200 x 300	5,260	15
10 x 200 x 300	5,260	15	7/16 x 160 x 250	5,506	15
10 x 300 x 400	5,621	15	7/16 x 200 x 300	5,802	15
12 x 160 x 250	5,506	15	1/2 x 175 x 200	6,206	15
12 x 200 x 300	5,802	15	1/2 x 200 x 300	6,274	15
13 x 200 x 300	6,635	15	9/16 x 200 x 300	7,376	15
14 x 160 x 250	6,184	15	9/16 x 250 x 350	7,817	15
14 x 200 x 300	7,263	15	5/8 x 200 x 300	7,376	15
15 x 200 x 300	7,376	15	5/8 x 250 x 350	7,894	15
15 x 300 x 400	8,251	15	5/8 x 300 x 400	8,251	15
16 x 200 x 300	7,024	15	11/16 x 200 x 300	9,155	15
16 x 300 x 400	8,251	15	3/4 x 200 x 300	9,717	15
17 x 200 x 300	8,321	15	3/4 x 300 x 400	10,341	15
18 x 200 x 300	9,147	15	13/16 x 200 x 300	12,244	15
19 x 200 x 300	9,717	15	7/8 x 200 x 300	14,504	10
20 x 200 x 300	10,780	15	7/8 x 300 x 400	14,816	10
20 x 300 x 400	12,181	15	1 x 275 x 400	17,854	10
22 x 200 x 300	12,244	10	1 x 200 x 315	15,897	10
25 x 200 x 315	15,897	10	1-1/8 x 275 x 400	27,125	10
25 x 275 x 400	17,865	10			

HSS MACHINE JIG REAMERS WITH RH CUTTING WITH LH HELICAL FLUTES

Standard: IS 11002 - 1984

SIZE	Price Per Piece(₹)	MOQ(Nos)	SIZE	Price Per Piece(₹)	MOQ(Nos)
	M2			M2	
MM	STANDARD		MM	STANDARD	
6	3,145	10	29	18,565	3
7	3,346	10	30	18,565	3
8	3,346	10	31	21,492	3
9	3,623	10	32	21,492	3
10	4,132	10	33	25,241	3
11	4,132	10	34	29,064	3
12	4,737	10	35	29,064	3
13	5,625	10	36	31,184	3
14	5,625	10	37	33,339	3
15	6,186	10	38	33,339	3
16	6,186	8	39	33,339	3
17	7,143	8	40	38,323	3
18	7,998	8	41	38,323	3
19	7,998	8	42	42,814	2
20	8,723	8	43	42,814	2
21	10,063	8	44	47,042	2
22	10,063	8	45	51,086	2
23	10,063	8	46	51,086	2
24	12,957	5	47	55,696	2
25	14,044	5	48	60,569	2
26	15,698	5	49	60,569	2
27	15,698	5	50	67,338	2
28	17,058	5			

HSS MACHINE JIG REAMERS RH CUTTING WITH LH HELICAL FLUTES

Standard:BS : 122 (PART 2) 1964

SIZE	Price Per Piece(₹)	MOQ(Nos)	SIZE	Price Per Piece(₹)	MOQ(Nos)
	M2			M2	
INCH	STANDARD		INCH	STANDARD	
1/4	2,994	10	15/16	11,820	8
9/32	3,187	10	1.0	12,831	5
5/16	3,187	10	1.1/16	14,391	5
11/32	3,338	10	1.1/8	15,645	5
3/8	3,338	10	1.3/16	17,036	3
13/32	3,869	10	1.1/4	19,695	3
7/16	3,869	10	1.5/16	23,076	3
15/32	4,180	10	1.3/8	25,725	3
1/2	4,276	10	1.7/16	28,563	3
9/16	5,202	10	1.1/2	30,550	3
5/8	5,605	10	1.5/8	31,407	3
11/16	6,645	8	1.3/4	42,244	2
3/4	7,340	8	1.7/8	50,922	2
13/16	8,047	8	2	61,710	2
7/8	9,226	8			

HSS SHELL REAMERS (TAPER HOLE 1 IN 30) RH CUTTING STRAIGHT FLUTES

Standard:IS: 5926 - 1970

SIZE	Price Per Piece(₹)	MOQ(Nos)	SIZE	Price Per Piece(₹)	MOQ(Nos)
	M2			M2	
MM	STANDARD		MM	STANDARD	
21, 22, 23	6,370	3	64	26,999	2
24, 25	6,370	3	65, 66	27,257	2
26, 27	6,748	3	67	29,905	2
28	7,243	3	68, 69	29,905	2
29	7,590	3	70	29,905	2
30	7,628	3	71	32,914	2
31	7,933	3	72, 73	33,251	2
32	7,983	3	74, 75	36,137	2
33	8,383	3	76	36,489	2
34	8,721	3	77, 78	40,516	2
35	8,819	3	79	40,934	2
36	9,187	3	80	44,869	2
37	9,543	3	81	44,869	2
38	9,675	3	82	44,869	2
39, 40	10,158	3	83	47,931	2
41	10,608	3	84	47,931	2
42, 43	12,036	3	85	48,397	2
44	12,211	3	86	51,347	2
45	12,734	3	87	51,347	2
46	12,734	3	88	51,347	2
47	13,340	3	89	51,839	2
48	13,607	3	90	60,711	2
49	13,699	3	91	61,313	2
50	14,259	3	92	61,313	2
51	15,646	3	93	63,469	2
52,53,54	15,792	3	94	63,469	2
55, 56	17,330	3	95	64,095	2
57	17,330	3	96	73,440	2
58, 59	19,428	3	97	73,440	2
60	19,428	3	98	73,996	2
61	23,252	3	99, 100	81,912	2
62, 63	23,473	3			

HSS SHELL REAMERS(TAPER HOLE 1 IN 96)RH CUTTING WITH LH HELICAL FLUTES

Standard:BS : 328 (PART 4) 1983

SIZE	Price Per Piece(₹)	MOQ(Nos)	SIZE	Price Per Piece(₹)	MOQ(Nos)
	M2			M2	
INCH	STANDARD		INCH	STANDARD	
1.0	6,388	3	2-1/8	15,646	3
1-1/16	6,748	3	2-1/4	17,040	3
1-1/8	7,177	3	2-3/8	19,010	3
1-3/16	7,487	3	2-1/2	23,252	3
1-1/4	7,932	3	2-5/8	26,999	2
1-5/16	8,331	3	2-3/4	29,612	2
1-3/8	8,721	3	2-7/8	33,207	2
1-7/16	9,110	3	3.0	36,137	2
1-1/2	9,509	3	3-1/8	40,515	2
1-9/16	10,041	3	3-1/4	44,479	2
1-5/8	10,483	3	3-3/8	47,931	2
1-11/16	11,920	3	3-1/2	51,347	2
1-3/4	12,165	3	3-5/8	60,748	2
1-13/16	12,613	3	3-3/4	63,469	2
1-7/8	13,039	3	3-7/8	73,440	2
1-15/16	13,619	3	4.0	81,140	2
2.0	14,112	3			

HSS MACHINE BRIDGE REAMERS RH CUTTING WITH LH HELICAL FLUTES Standard: IS 5919 - 1978

SIZE	Price Per Piece(₹)	MOQ(Nos)	SIZE	Price Per Piece(₹)	MOQ(Nos)
	M2			M2	
INCH	STANDARD		INCH	STANDARD	
6.4	3,359	13	23	13,399	5
7.4	3,359	13	24	13,399	5
8.4	3,934	13	24	14,572	5
9.4	4,441	13	25	14,572	5
10.0	4,913	13	26	16,427	5
11.0	4,913	13	27	16,427	5
11.5	5,739	13	28	17,779	5
12.0	5,739	13	29	19,193	5
13.0	6,257	8	30	19,193	5
13.5	6,257	8	31	21,141	3
14.0	6,257	8	32	21,141	3
15.0	7,263	8	33	22,745	3
17.0	8,960	8	34	24,402	3
17.5	8,960	8	35	24,402	3
18.0	10,063	8	36	26,039	3
19.0	10,063	8	37	27,759	3
20.0	11,060	5	40	44,135	2
21.0	12,288	5	43	52,236	2
21.5	12,288	5	49	71,048	2
22.0	12,288	5			

HSS MACHINE BRIDGE REAMERS RH CUTTING WITH LH HELICAL FLUTES Standard:BS : 328 (PART 4) 1983

SIZE	Price Per Piece(₹)	MOQ(Nos)	SIZE	Price Per Piece(₹)	MOQ(Nos)
	M2			M2	
INCH	STANDARD		INCH	STANDARD	
1/4	3,284	13	15/16	13,399	5
5/16	3,658	13	1.0	14,572	5
3/8	4,181	13	1.1/16	15,857	5
7/16	4,913	13	1.1/8	17,035	5
1/2	5,309	13	1.3/16	18,424	5
9/16	6,257	8	1.1/4 MT3	20,554	3
5/8	7,263	8	1.1/4 MT4	21,140	3
11/16 MT2	7,306	8	1.5/16	21,758	3
11/16 MT3	8,960	8	1.3/8	23,325	3
3/4	10,063	8	1.7/16	24,929	3
13/16	10,686	5	1.1/2	27,759	3
7/8	12,287	5			

HSS SOCKET REAMERS (ROUGHING/FINISHING)

Standard: BS 328 (PART 4) 1983

PARALLEL SHANK/TAPER SHANK

Morse Taper No	Price Per Piece(₹) M2		MOQ(Nos)	Morse Taper No	Price Per Piece(₹) M2		MOQ(Nos)
	Parallel Shank	Taper Shank			Parallel Shank	Taper Shank	
0.0	4,441	5,269	18	4	16,355	19,484	18
1.0	4,885	5,558	18	5	33,338	35,809	10
2.0	6,803	8,251	18	6	58,830	82,027	3
3.0	9,889	12,369	18				

HSS TAPER PIN REAMERS (TAPER 1 IN 50)

HAND — Standard:IS : 5881-1984

MACHINE — Standard:IS : 5918-1984

SIZE	Price Per Piece(₹) M2		MOQ(Nos)	SIZE	Price Per Piece(₹) M2		MOQ(Nos)
MM	HAND	MACHINE		MM	HAND	MACHINE	
3.0	4,153	4,153	10	20.0	14,631	14,631	5
4.0	4,153	4,153	10	25.0	15,523	15,523	5
5.0	4,153	4,153	10	30.0	20,889	20,889	5
6.0	4,153	4,153	10	32.0	22,950	22,950	5
8.0	5,622	5,622	10	40.0	41,040	41,040	3
10.0	6,235	6,235	10	50.0	71,127	71,127	2
12.0	7,526	7,526	8				
14.0	8,450	8,450	8				
16.0	9,410	9,410	5				

HSS TAPER PIN REAMERS (TAPER 1 IN 48)

Standard:BS : 328 (PART 4) 1983

SIZE	Price Per Piece(₹)		MOQ(Nos)	SIZE	Price Per Piece(₹)		MOQ(Nos)
		M2				M2	
INCH	HAND	MACHINE		INCH	HAND	MACHINE	
9/64	3,870	3,870	13	3/8	5,396	5,396	13
5/32	3,870	3,870	13	13/32	6,053	6,053	13
11/64	3,870	3,870	13	7/16	6,231	6,231	13
3/16	3,870	3,870	13	1/2"	7,043	7,043	13
7/32	3,870	3,870	13	9/16"	8,143	8,143	13
1/4	3,870	3,870	13	5/8"	9,056	9,056	13
9/32	4,233	4,233	13	3/4"	11,418	11,418	10
5/16	4,688	4,688	13	7/8"	14,088	14,088	10
11/32	5,290	5,290	13				

HSS CENTRE REAMERS RH ROTATION WITH STRAIGHT FLUTES

(60 OR 90 Degrees)

Standard: BS : 122 (PART 2) 1964

SIZE	Price Per Piece(₹)	MOQ(Nos)	SIZE	Price Per Piece(₹)	MOQ(Nos)
	M2				
INCH	Parallel Shank		INCH	Parallel Shank	
1/4	2,056	10	5/8	3,964	10
3/8	2,363	10	3/4	4,870	10
1/2	2,914	10			

RH Cutting with Straight Flutes will be supplied as standard for Hand Taper Pin Reamers

RH Cutting with LH Helical Flutes will be supplied as standard for Machine Taper Pin Reamers

RH Rotation with Straight Flutes will be supplied as standard

We also supply M2 Parallel Shank in this range against firm order. For prices, minimum quantities and delivery, please contact our sales team or your authorised dealer.

HSS CYLINDRICAL CUTTERS

Standard: IS : 6309 - 1982

SIZE		Price Per Piece(₹) M2	MOQ(Nos)	SIZE		Price Per Piece(₹) M2	MOQ(Nos)
Dia MM	Width MM	STANDARD		Dia MM	Width MM	STANDARD	
40	(20.00)	5,048	2	80	80.00	24,476	2
	(32.00)	6,308	2		100.00	28,179	2
	(50.00)	7,853	2	100	(40.00)	20,337	1
	(70.00)	10,527	2		(70.00)	30,805	1
50	(25.00)	6,467	2	100	(90.00)	38,169	1
50	40.00	7,658	2		(110.00)	53,620	1
	63.00	10,026	2		125.00	65,319	1
	80.00	13,010	2	125	(50.00)	45,914	1
63	(32.00)	9,207	2		(80.00)	65,128	1
63	50.00	11,610	2	125	(110.00)	87,647	1
	70.00	15,278	2		(125.00)	98,053	1
	(90.00)	17,939	2		140.00	1,09,059	1
80	(36.00)	13,010	2	160	125.00	1,63,151	1
	63.00	20,685	2				

HSS HIGH POWER CYLINDRICAL CUTTERS WITH LEFT HAND HELIX

Standard: BS : 122 (PART 1) 1953

LENGTH MM	2-1/2"	MOQ (Nos)	3"	MOQ (Nos)	3-1/2"	MOQ (Nos)	4"	MOQ (Nos)	4-1/2"	MOQ (Nos)
1.0	8,229	2	10,376	2	11,497	2	14,537	2	20,964	2
2.0	12,183	2	15,966	2	19,171	2	25,448	2	35,201	2
3.0	16,208	1	21,692	1	26,768	1	36,338	1	49,724	1
4.0	20,192	1	27,568	1	34,464	1	46,313	1	65,128	1
5.0	24,348	1	38,767	1	50,682	1	64,299	1	80,183	1
6.0	28,494	1	49,374	1	60,310	1	75,170	1	95,290	1
7.0	32,511	1	57,600	1	70,057	1	89,616	1	1,11,578	1
8.0	38,068	1	65,795	1	79,807	1	1,02,075	1	1,25,732	1

HSS HELICAL CYLINDRICAL CUTTERS WITH LEFT HAND HELIX

Standard: BS : 122 (PART 1) 1953

LENGTH MM	3"	MOQ (Nos)	4"	MOQ (Nos)	5"	MOQ (Nos)
2.0	22,960	2	33,712	2	56,223	2
3.0	29,061	1	45,096	1	75,735	1
4.0	39,082	1	57,428	1	95,314	1
5.0	56,465	1	83,078	1	1,14,584	1
6.0	71,599	1	97,757	1	1,34,343	1

HSS SIDE AND FACE CUTTERS

Standard: IS : 6308 - 1982 - TOOL TYPE-N

DIA MM	Width MM	BoreMM	Price Per Piece(₹) M2 Straight Teeth Type B	Price Per Piece(₹) M2 Straight Teeth Type A	MOQ(Nos)	DIA MM	Width MM	BoreMM	Price Per Piece(₹) M2 Straight Teeth Type B	Price Per Piece(₹) M2 Straight Teeth Type A	MOQ(Nos)
50.0	5.0	16.0	5,917	7,357	2	150	28		44,638	55,934	2
	6.0		6,150	7,658	2		32		47,978	61,022	2
	8.0		6,308	7,868	2	160	6	40	26,336	29,411	2
	10.0		6,701	8,374	2		8.0		27,988	31,271	2
63.0	6.0	22.0	7,248	9,368	2		10.0		29,650	33,122	2
63.0	8.0	22.0	7,658	10,221	2	160.0	12.0	40.0	31,279	34,926	2
	10.0		8,327	10,527	2		14.0		32,925	36,796	2
	12.0		8,688	11,342	2		16.0		34,865	38,635	2
	14.0		8,949	12,167	2		18.0		37,337	42,749	2
	16.0		9,389	13,126	2		20.0		39,201	42,749	2
63.0	18.0	22.0	10,013	13,514	2	160.0	22.0	40.0	41,511	47,386	2
80.0	6.0	27.0	7,935	9,960	2		25.0		44,804	54,947	2
	8.0		8,795	10,838	2		28.0		47,978	57,212	2
	10.0		9,389	12,400	2		32.0		52,222	62,380	2
	12.0		10,011	13,126	2	200.0	6.0	40.0	34,464	38,225	2
80.0	14.0	27.0	10,647	14,081	2	200.0	8.0	40.0	37,187	41,168	2
	16.0		11,138	14,369	2		10.0		40,245	45,245	2
	18.0		12,400	16,273	2		12.0		46,517	51,150	2
	20.0		12,939	17,066	2		14.0		49,548	54,729	2
100.0	6.0	32.0	11,342	13,754	2		16.0		52,609	58,367	2
100.0	8.0	32.0	12,123	14,721	2	200.0	18.0	40.0	58,713	66,182	2
	10.0		13,404	15,777	2		20.0		59,351	68,203	2
	12.0		14,369	17,538	2		22.0		64,809	74,184	2
	14.0		15,221	17,939	2		25.0		70,909	81,466	2
	16.0		16,273	19,354	2		28.0		74,656	86,526	2
100.0	18.0	32.0	17,353	19,896	2	200.0	32.0	40.0	82,982	96,978	2
	20.0		18,687	21,010	2	225.0	6.0		44,393	48,146	2
	22.0		19,564	24,023	2		8.0		48,459	52,999	2
	25.0		21,258	26,191	2		10.0		52,751	57,090	2
125.0	6.0	32.0	15,903	19,728	2		12.0		61,408	67,015	2
125.0	8.0	32.0	17,066	21,258	2	225.0	14.0		65,829	72,458	2
	10.0		18,284	24,734	2		16.0		70,328	77,840	2
	12.0		20,840	25,679	2		18.0		79,337	90,210	2
	14.0		22,576	27,434	2		20.0		79,337	90,210	2
	16.0		23,531	28,494	2		22.0		87,584	99,892	2
125.0	18.0	32.0	25,236	32,499	2	225.0	25.0		95,912	1,09,252	2
	20.0		26,132	35,062	2		28.0		1,04,432	1,18,085	2
	22.0		28,857	38,101	2		32.0		1,12,940	1,26,870	2
	25.0		31,556	39,621	2	250.0	6.0		50,948	55,818	2
	28.0		35,532	45,356	2		8.0		56,146	60,703	2
150.0	6.0		19,355	24,887	2	250.0	10.0		60,991	65,523	2
	8.0		21,052	26,922	2		12.0		71,341	78,126	2
	10.0		22,841	29,010	2		14.0		77,232	84,182	2
	12.0		26,455	33,416	2		16.0		82,924	90,210	2
	14.0		28,294	35,532	2		18.0		93,735	1,04,359	2
150.0	16.0		30,146	37,686	2	250.0	20.0		93,735	1,04,359	2
	18.0		33,849	41,802	2		22.0		1,03,731	1,15,646	2
	20.0		33,849	41,802	2		25.0		1,14,367	1,25,934	2
	22.0		37,581	46,317	2		28.0		1,24,322	1,39,343	2
	25.0		41,202	51,011	2		32.0		1,34,173	1,52,803	2

HSS SIDE AND FACE CUTTERS

Standard:BS : 122 (PART 1) - 1953

DIA MM	Width MM	Price Per Piece(₹) M2 Straight Teeth Type B	Price Per Piece(₹) M2 Straight Teeth Type A	MOQ(Nos)	DIA MM	Width MM	Price Per Piece(₹) M2 Straight Teeth Type B	Price Per Piece(₹) M2 Straight Teeth Type A	MOQ(Nos)
2.1/2	1/4	7,248		2	5	5/16	17,066	21,258	2
	5/16	7,591		2		3/8	18,284	24,734	2
	3/8	7,935		2		7/16	19,564	25,171	2
	7/16	8,292		2		1/2	20,840	25,679	2
	1/2	8,649		2		5/8	23,531	28,494	2
2.1/2	5/8	9,272		2	5.0	3/4	26,131	32,511	2
	3/4	9,902		2		7/8	28,857	37,686	2
	7/8	10,567		2		1.0	31,556	39,621	2
	1.0	11,310		2		1.1/4	36,445		2
	1.1/4	12,714		2		1.1/2	41,462		2
2.1/2	1.1/2	14,165		2	6.0	1/4	19,354	24,887	2
3.0	1/4	8,033	13,754	2		5/16	21,052	26,922	2
	5/16	8,441	14,721	2		3/8	22,841	29,010	2
	3/8	8,949	15,599	2		7/16	24,646	31,178	2
	7/16	9,368	16,552	2		1/2	26,455	33,416	2
3.0	1/2	9,861	17,538	2	6.0	5/8	30,137	37,686	2
	5/8	10,813	19,354	2		3/4	33,849	41,802	2
	3/4	11,610	22,087	2		7/8	37,581	46,317	2
	7/8	12,920	24,023	2		1.0	41,202	50,980	2
	1.0	13,963	26,191	2		1.1/4	47,978		2
3.0	1.1/4	15,416		2	6.0	1.1/2	54,729		2
	1.1/2	17,616		2	7.0	1/4	28,697	32,511	2
3.1/2	1/4	9,543		2		5/16	31,051	37,314	2
	5/16	10,086	37,686	2		3/8	33,410	40,247	2
	3/8	10,725	41,802	2		7/16	35,645	42,262	2
3.1/2	7/16	11,361	41,802	2	7.0	1/2	38,500	44,176	2
	1/2	11,917	46,317	2		5/8	43,104	51,811	2
	5/8	13,208	51,011	2		3/4	47,804	57,955	2
	3/4	14,469		2		7/8	52,556	63,761	2
	7/8	15,599		2		1.0	57,248	69,458	2
3.1/2	1.0	17,159		2	7.0	1.1/4	66,608		2
	1.1/4	19,409		2		1.1/2	76,077		2
	1.1/2	21,875		2	8.0	1/4	34,464	38,276	2
4.0	1/4	11,310	13,754	2		5/16	37,186	41,168	2
	5/16	12,123	14,721	2		3/8	40,245	45,245	2
4.0	3/8	12,939	15,599	2	8.0	7/16	43,375	48,200	2
	7/16	13,754	16,552	2		1/2	46,517	51,150	2
	1/2	14,369	17,538	2		5/8	52,609	58,367	2
	5/8	16,273	19,354	2		3/4	58,713	66,385	2
	3/4	17,939	22,087	2		7/8	64,809	74,184	2
4.0	7/8	19,565	24,023	2	8.0	1.0	70,909	81,445	2
	1.0	21,258	26,191	2		1.1/4	82,968		2
	1.1/4	24,159		2		1.1/2	95,024		2
	1.1/2	26,613		2	9.0	1/4	44,393	49,036	2
5.0	1/4	15,901		2		5/16	48,459	52,999	2
150.0	16.0	30,146	37,686	2	250.0	20.0	93,735	1,04,359	2
	18.0	33,849	41,802	2		22.0	1,03,731	1,15,646	2
	20.0	33,849	41,802	2		25.0	1,14,367	1,25,934	2
	22.0	37,581	46,317	2		28.0	1,24,322	1,39,343	2
	25.0	41,202	51,011	2		32.0	1,34,173	1,52,803	2

HSS SIDE AND FACE CUTTERS

Standard:BS : 122 (PART 1) - 1953

DIA MM	Width MM	Price Per Piece(₹) M2 Straight Teeth Type B	Price Per Piece(₹) M2 Straight Teeth Type A	MOQ(Nos)	DIA MM	Width MM	Price Per Piece(₹) M2 Straight Teeth Type B	Price Per Piece(₹) M2 Straight Teeth Type A	MOQ(Nos)
9.0	3/8	52,751	57,090	2	10	5/16	56,146	60,703	2
	7/16	56,853	62,833	2		3/8	60,991	65,523	2
	1/2	61,410	67,099	2		7/16	65,546	68,543	2
	5/8	70,328	77,840	2		1/2	71,341	78,126	2
	3/4	77,920	90,210	2		5/8	82,924	90,210	2
9.0	7/8	87,584	99,892	2	10.0	3/4	93,735	1,04,359	2
	1.0	95,912	1,03,700	2		7/8	1,03,735	1,15,646	2
	1.1/4	1,12,940	1,26,870	2		1.0	1,14,370	1,25,934	2
	1.1/2	1,30,012	1,45,015	2		1.1/4	1,34,173	1,52,803	2
	1.3/4	1,59,432	1,76,882	2		1.1/2	1,55,584	1,75,576	2
10.0	1/4	50,948	55,818	2		1.3/4	1,88,941	2,10,985	2

HSS KEYWAY MILLING CUTTERS

Standard:IS : 6355 - 1982

DIA MM	Width MM	Price Per Piece(₹) M2	MOQ(Nos)	DIA MM	Width MM	Price Per Piece(₹) M2	MOQ(Nos)	DIA MM	Width MM	Price Per Piece(₹) M2	MOQ(Nos)
50.0	5.0	5,368	2	100	6	10,376	1	160	12	30,169	1
	6.0	5,804	2		8	11,136	1		14	32,146	1
	8.0	6,157	2		10	12,123	1		16	34,418	1
	10.0	6,428	2		12.0	13,208	1		18.0	36,630	1
63.0	5.0	6,297	2		14.0	14,207	1		20.0	39,082	1
63.0	6.0	6,297	2	100.0	16.0	15,288	1	160.0	22.0	41,615	1
	8.0	6,591	2		18.0	16,178	1		25.0	45,178	1
	10.0	7,248	2		20.0	16,535	1		28.0	47,703	1
	12.0	7,868	2		22.0	18,468	1		32.0	53,984	1
	14.0	8,327	2		25.0	19,728	1	200.0	12.0	44,365	1
63.0	16.0	8,949	2	125	8	15,901	1	200	14	46,872	1
	18.0	9,618	2		10	17,393	1		16	49,848	1
80.0	5.0	8,810	1		12	18,968	1		18	53,360	1
	6.0	8,810	1		14.0	20,909	1		20.0	57,120	1
	8.0	9,389	1		16.0	22,297	1		22.0	61,375	1
80.0	10.0	10,021	1	125.0	18.0	24,159	1	200.0	25.0	66,169	1
	12.0	11,222	1		20.0	25,586	1		28.0	71,705	1
	14.0	12,123	1		22.0	27,253	1		32.0	79,814	1
	16.0	12,884	1		25.0	29,835	1		36.0	87,918	1
	18.0	13,611	1		28.0	32,925	1		40.0	96,262	1
80.0	20.0	14,469	1	160	10	28,655	1				

RECOMMENDED STANDARD BORES IN MM

Dia	Bore	Dia	Bore	Dia	Bore
50	16	100	32	160	40
63	22	125	32	200	40
80	27				

HSS SLOTTING CUTTERS

Standard:BS : 122 (PART 1) 1953

DIA Inch	Width Inch	Price Per Piece(₹) M2	MOQ(Nos)	DIA Inch	Width Inch	Price Per Piece(₹) M2	MOQ(Nos)	DIA Inch	Width Inch	Price Per Piece(₹) M2	MOQ(Nos)
2.1/2	1/4	4,362	2		5/16	6,826	2		5/16	13,126	2
	5/16	4,727	2	3 1/2	3/8	7,379	2		3/8	14,280	2
	3/8	5,055	2		7/16	7,935	2	5	7/16	15,483	2
	7/16	5,336	2		1/2	8,508	2		1/2	16,680	2
	1/2	5,638	2		5/8	9,687	2		5/8	18,968	2
2.1/2	5/8	6,308	2		3/4	10,527	2		3/4	20,840	2
	3/4	6,755	2	3 1/2	7/8	11,361	2		7/8	22,746	2
	7/8	7,227	2		1.0	12,183	2	5.0	1.0	24,646	2
	1.0	7,658	2	4.0	3/16	7,496	2	6.0	1/4	15,483	2
3.0	1/4	4,985	2		1/4	7,496	2		5/16	17,160	2
3.0	5/16	5,368	2		5/16	8,374	2		3/8	18,817	2
	3/8	5,773	2	4	3/8	9,138	2		7/16	20,502	2
	7/16	6,308	2		7/16	10,647	2	6	1/2	22,209	2
	1/2	6,629	2		1/2	10,725	2		5/8	25,580	2
	5/8	7,464	2		5/8	13,407	2		3/4	28,366	2
3.0	3/4	8,132	2		3/4	13,611	2		7/8	31,178	2
	7/8	8,976	2	4.0	7/8	15,668	2		1.0	34,086	2
	1.0	9,902	2		1.0	16,134	2				
3.1/2	1/4	6,218	2	5.0	1/4	11,986	2				

HSS SINGLE ANGLE CUTTERS RH CUTTERS IN TYPE-H

Standard: IS : 6324 - 1971

DIA MM	Width MM	BoreMM	Angle (Degrees)	Price Per Piece(₹) M2	MOQ(Nos)	DIA MM	Width MM	BoreMM	Angle (Degrees)	Price Per Piece(₹) M2	MOQ(Nos)
50.0	12.0	16.0	60, 65, 70,75,80,85	5,586	2	80	32	22	70, 75, 80	13,010	2
63.0	18.0	22.0	60, 65, 70,75,80,85	8,327	2	100	36	27	70, 75, 80	19,522	2
63.0	26.0	22.0	70, 75, 80	9,902	2						

HSS SINGLE ANGLE CUTTERS RH CUTTERS

Standard:BS : 122 (PART 1) 1953

Width Inch	Angle (Degrees)	Price Per Piece(₹) 2-3/4"	Price Per Piece(₹) 3"	MOQ(Nos)	Width Inch	Angle (Degrees)	Price Per Piece(₹) 2-3/4"	Price Per Piece(₹) 3"	MOQ(Nos)
5/16	30.0	6,928	7660	2	1/2"	45,50,55,60, 65,70,80	8,032	9,069	2
7/16	40.0	7,592	8661	2	5/8"	50,60,65,70,80	8,950	10,086	2

HSS DOUBLE ANGLE CUTTERS RH CUTTERS WITH TYPE-H Standard: IS: 6325 - 1971

DIA MM	Width MM	BoreMM	Angle (Degrees)	Price Per Piece(₹) M2	MOQ(Nos)
50.0	12.0	16.0	12 x 55, 15 x 60,	6,150	2
			65, 70, 75 & 80		2
63.0	18.0	22.0	12 x 55, 15 x 60,	8,411	2
			65, 70, 75 & 80		2
50.0	14.0	16.0	20 x 90	6,701	2
63.0	20.0	22.0	20 x 90	8,810	2
50.0	16.0	16.0	25 x 100	7,248	2
63.0	22.0	22.0	25 x 100	9,528	2
80.0	32.0	22.0	15 x 65, 70, 75	13,010	2
100.0	36.0	27.0	15 x 70, 75, 80	19,522	2

HSS DOUBLE ANGLE CUTTERS RH CUTTERS Standard: BS 122 (PART 1) 1953

Dia Inch	Width Inch	Bore Inch	Price Each Rs.	MOQ	Dia Inch	Width Inch	Bore Inch	Price Each Rs.	MOQ
Angle in Degrees : 12 x 48, 53, 63, 68, 73								Angle in Degrees : 12 x 48, 53, 63, 68, 73	
2-3/4	5/8	1.0	8,032	2.0	3.0	5/8	1-1/4	10,020	2.0
	3/4	1.0	9,685	2.0		3/4	1-1/4	10,086	2.0

HSS EQUAL ANGLE CUTTERS (TYPE-H) Standard: BS 122 (PART 1) 1953

DIA MM	Width MM	BoreMM	Angle (Degrees)	Price Per Piece(₹) M2	MOQ(Nos)	DIA MM	Width MM	BoreMM	Angle (Degrees)	Price Per Piece(₹) M2	MOQ(Nos)
50.0	8.0	16.0	45	5,412	2	80.0	12.0	27.0	45	8,088	2
50.0	10.0	16.0	60	5,651	2	80.0	18.0	27.0	60	9,163	2
50.0	14.0	16.0	90	6,371	2	80.0	22.0	27.0	90	10,376	2
63.0	10.0	22.0	45	6,591	2	100.0	18.0	32.0	45	12,786	2
63.0	14.0	22.0	60	7,295	2	100.0	25.0	32.0	60	14,956	2
63.0	20.0	22.0	90	8,436	2	100.0	32.0	32.0	90	17,501	2

HSS EQUAL ANGLE CUTTERS (TYPE-H) TO OLD SPECIFICATION Standard:IS : 6326 - 1971

DIA MM	Width MM	BoreMM	Angle (Degrees)	Price Per Piece(₹) M2	MOQ(Nos)	DIA MM	Width MM	BoreMM	Angle (Degrees)	Price Per Piece(₹) M2	MOQ(Nos)
56.0	10.0	16.0	45	6,150	2	80.0	16.0	22.0	45	8,795	2
56.0	12.0	16.0	60	6,428	2	80.0	20.0	22.0	60	9,543	2
56.0	14.0	16.0	90	6,927	2	80.0	22.0	22.0	90	10,376	2
63.0	12.0	22.0	45	6,927	2	100.0	18.0	27.0	45	12,786	2
63.0	16.0	22.0	60	7,658	2	100.0	25.0	27.0	60	14,956	2
63.0	18.0	22.0	90	8,033	2	100.0	28.0	27.0	90	16,208	2

HSS EQUAL ANGLE CUTTERS Standard:BS 122 (PART 1) 1953

Dia Inch	Width Inch	Angle (Degrees)	Price Each Rs. M2	MOQ	Dia Inch	Width Inch	Angle (Degrees)	Price Each Rs. M2	MOQ
2.3/4	5/16	30, 40	6,927	2	3.0	5/16	30, 40	7,658	2
2.3/4	7/16	40	7,248	2	3.0	7/16	30, 40	8,033	2
2.3/4	1/2	45, 60, 90	7,248	2	3.0	1/2	45, 60, 90	8,033	2
2.3/4	5/8	60, 90	8,033	2	3.0	5/8	60, 90	8,795	2

HSS CONVEX CUTTERS (TYPE-N) Standard: IS: 6323 - 1982

Dia mm	Width mm	Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ	Dia mm	Width mm	Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ
50	3	2	16	7,379	1	80	13	6	27	12,158	1
50	4	2	16	7,379	1	80	16	8	27	13,346	1
63	5	3	22	9,272	1	100	20	10	32	20,481	1
63	6	3	22	9,272	1	100	24	12	32	22,597	1
63	6	3	22	9,272	1	100	25	13	32	23,897	1
63	8	4	22	9,272	1	125	32	16	32	39,497	1
63	10	5	22	10,221	1	125	40	20	32	47,590	1
80	12	6	27	12,158	1						

CONVEX CUTTERS (TYPE-N) TO OLD IS SPECIFICATION — Standard: IS: 6323 - 1971

Dia mm	Width mm	Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ	Dia mm	Width mm	Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ
50	3	2	22	7,379	1	70	16	8	22	12,123	1
50	3	2	22	7,379	1	90	18	9	27	16,208	1
50	4	2	22	7,379	1	90	20	10	27	17,066	1
56	5	3	22	8,737	1	90	22	11	27	18,808	1
56	6	3	22	8,737	1	90	24	12	27	20,154	1
63	6	3	22	9,272	1	90	25	13	27	20,840	1
63	8	4	22	9,272	1	100	28	14	32	25,706	1
63	10	5	22	10,221	1	110	32	16	32	32,511	1
70	12	6	22	11,020	1	110	36	18	32	42,915	1
70	14	7	22	12,123	1	125	40	20	40	47,590	1

HSS CONCAVE CUTTERS (TYPE-N) — Standard: IS : 6322 - 1982

Dia mm	Width mm	Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ	Dia mm	Width mm	Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ
50	8	2	16	8,810	1	80	24	6	27	18,277	1
50	9	2	16	9,215	1	80	32	8	27	21,489	1
63	10	3	22	10,110	1	100	36	10	32	29,938	1
63	12	3	22	10,886	1	100	40	12	32	31,556	1
63	12	3	22	10,886	1	100	40	13	32	31,556	1
63	16	4	22	11,201	1	125	50	16	32	66,488	1
63	20	5	22	13,143	1	125	60	20	32	72,259	1
80	24	6	27	18,164	1						

HSS CONCAVE CUTTERS (TYPE-N) TO OLD IS SPECIFICATION

Standard: IS 6322-1971

Dia mm	Width mm	Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ	Dia mm	Width mm	Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ
56	8	2	22	9,272	1	90	40	10	27	28,494	1
56	8	2	22	9,272	1	100	42	11	27	33,232	1
56	9	2	22	9,744	1	100	44	12	27	34,348	1
56	10	3	22	10,021	1	100	46	13	27	35,016	1
63	14	4	22	11,222	1	100	50	14	27	38,532	1
70	24	6	22	15,668	1	125	56	16	32	53,043	1
70	28	7	22	16,443	1	125	62	18	32	72,259	1
90	36	9	27	25,679	1	125	70	20	32	76,077	1

HSS CONVEX CUTTERS
HSS CONCAVE CUTTERS

Standard: BS : 122 (PART 1) 1953

Dia Inch	D.O.C. Inch	Bore Inch	Price Per Piece(₹) M2		MOQ(Nos)	Dia Inch	D.O.C. Inch	Bore Inch	Price Per Piece(₹) M2		MOQ(Nos)
			Convex	Concave					Convex	Concave	
2.1/4	1/8	1	7,853	9,272	1	3	3/4	1	14,165	20,456	1
2.1/4	3/16	1	8,374	9,614	1	3.1/4	13/16	1	16,027	24,476	1
2.1/4	1/4	1	8,751	10,244	1	3.1/4	7/8	1	17,066	24,887	1
2.1/2	5/16	1	9,272	11,222	1	3.1/2	15/16	1	19,115	29,123	1
2.1/2	3/8	1	9,879	12,167	1	3.1/2	1	1	19,994	29,533	1
2.1/2	7/16	1	10,238	13,143	1	4	1.1/8	1.1/4	25,706	36,107	1
2.1/2	1/2	1	11,023	14,016	1	4	1.1/4	1.1/4	28,294	38,532	1
2.3/4	9/16	1	11,222	16,443	1	4.1/4	1-3/8	1.1/4	38,939	50,776	1
2.3/4	5/8	1	12,183	16,856	1	4.1/4	1-1/2	1.1/4	42,123	58,188	1
3	11/16	1	13,514	20,141	1						

HSS SINGLE CORNER ROUNDING CUTTERS (RH CUTTERS AND TYPE-N) Standard: IS : 6314 - 1982

Dia mm	Width mm	Corner Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ	Dia mm	Width mm	Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ
50	5	2	16	7,464	1	80	12	6	27	13,082	1
50	5	2	16	7,464	1	80	16	8	27	14,081	1
63	5	3	22	9,070	1	100	18	10	32	27,860	1
63	6	3	22	9,070	1	100	20	12	32	29,048	1
63	6	3	22	9,070	1	100	20	13	32	29,048	1
63	8	4	22	9,490	1	125	24	16	32	39,208	1
63	10	5	22	10,110	1	125	28	20	32	45,524	1
80	12	6	27	13,082	1						

HSS SINGLE CORNER ROUNDING CUTTERS (RH CUTTERS AND TYPE-N) **Standard: IS : 6314 - 1971**
TO OLD IS SPECIFICATION

Dia mm	Width mm	Corner Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ	Dia mm	Width mm	Radius mm	Bore mm	Price Per Piece(₹) M2	MOQ
56	2	4	22	7,853	1	100	11	21	27	29,948	1
56	2	5	22	7,853	1	100	12	22	27	29,948	1
56	3	5	22	7,853	1	100	13	22	27	29,948	1
63	4	7	22	9,490	1	100	14	25	27	31,720	1
70	6	12	22	10,813	1	100	16	28	32	34,088	1
70	7	14	22	11,361	1	100	18	31	32	43,568	1
90	9	18	27	16,999	1	125	20	35	32	46,336	1
90	10	20	27	18,468	1						

Cutters will be radially machine turned relived. RH cutters in type 'N' will be supplied as standard MOQ :

HSS SINGLE CORNER ROUNDING CUTTERS **Standard:BS : 122 (PART 1) 1953**
HSS DOUBLE CORNER ROUNDING CUTTERS

Dia Inch	Corner Radius mm	Bore Inch	Price Per Piece(₹) M2		MOQ(Nos)	Dia Inch	Corner Radius mm	Bore Inch	Price Per Piece(₹) M2		MOQ(Nos)
			Single corner	Double corner					Single corner	Double corner	
2.1/4	1/16	1	8,229	11,630	1	3	3/8	1	13,625	19,419	1
2.1/4	3/32	1	8,229	11,630	1	3.1/4	13/32	1	15,431	22,297	1
2.1/4	1/8	1	8,229	11,630	1	3.1/4	11/16	1	15,431	22,297	1
2.1/2	5/32	1	9,272	13,082	1	3.1/2	15/32	1	18,340	26,922	1
2.1/2	3/16	1	9,272	13,082	1	3.1/2	1/2	1	18,340	26,922	1
2.1/2	7/32	1	9,801	14,016	1	3.1/2	9/16	1	20,192	30,116	1
2.1/2	1/4	1	9,801	14,016	1	3.1/2	5/8	1	20,192	30,116	1
2.3/4	9/32	1	11,497	16,678	1	3.3/4	11/16	1	29,703	42,548	1
2.3/4	5/16	1	11,497	16,678	1	3.3/4	3/4	1	29,703	42,548	1
3	11/32	1	13,625	19,420	1						

HSS INVOLUTE GEAR CUTTERS **Standard: BS : 2518 - 1954**

14.1/2 & 20 DEG PA

Module mm	Price Per Piece(₹)						MOQ (Nos)
	22 mm Bore	1" Bore	27 mm Bore	32 mm Bore	40 mm Bore	50 mm Bore	
1	-	4,962	-	-	-	-	1
1	-	4,962	-	-	-	-	1
1	4,962	4,962	-	-	-	-	1
1	5,213		-	-	-	-	1
2	5,695	5,695	-	-	-	-	1
2	5,695		6,392	7,259			1
2	-	6,392	6,392	7,259			1
2	-	6,392	6,392	7,259			1
3	-	7,049	7,049	8,208			1
3	-	7,049	7,049	8,208			1
3	-	7,612	7,612	9,616			1
3	-		8,002	10,128			1
4	-	8,411	8,411	10,313			1
4	-		9,507	11,266			1
4	-	9,507	9,507	10,680			1
5	-	-	11,379	14,129			1
5	-	-	11,950	14,348			1
6	-	-	14,348	15,993			1
6	-	-	17,925	18,193			1
7	-	-	20,488	21,642			1
7	-	-		22,763			1
8	-	-	-	26,258			1
9	-	-	-	40,322	40,322	45,965	1
10	-	-	-	44,092	45,703	49,452	1
11	-	-	-	47,854	52,586	55,126	1
12	-	-	-	50,915	55,126	58,077	1
14	-	-	-	64,129	65,384	71,929	1
16	-	-	-			90,072	1

HSS INVOLUTE GEAR CUTTERS
Standard: BS : 2518 - 1954

14.1/2 & 20 DEG PA

D.P. No.	Price Each Rs. Bore in Inch 2.0	1.1/2	1.1/4	1.0	MOQ	D.P. No.	Price Each Rs. Bore in Inch 2.0	1.1/2	1.1/4	1.0	MOQ
1.50	90,072				1	12	-	-	7,260	6,392	1
1.75	71,927	71,927	65,044		1	13	-	-	7,260	6,299	1
2.00	58,077	55,128	50,915		1	14	-	-		5,695	1
2.25	55,126	52,586	47,854		1	15	-	-		5,695	1
2.50	49,453	45,705	44,092		1	16	-	-		5,695	1
2.75	45,965	40,323	40,323		1	18	-	-		5,217	1
3			26,258		1	20	-	-		5,217	1
4			18,194	17,925	1	22	-	-		4,962	1
5			14,348	11,950	1	24	-	-		4,962	1
6			10,674	9,508	1	26	-	-		4,962	1
7			10,313	8,411	1	28	-	-		4,962	1
8			9,618	7,612	1	30	-	-		4,962	1
9			8,209	7,049	1						
10			8,054	6,978	1						
11			7,259	6,392	1						

STANDARD CUTTERS GROUP (8 CUTTERS)

Cutters Group	Inclusive Range of Teeth/For Spur Gears	Cutters Group	Inclusive Range of Teeth/For Spur Gears
1	135 to Rack	1	21 to 25
2	55 to 134	2	17 to 20
3	35 to 54	3	14 to 16
4	26 to 34	4	12 & 13

HSS ROTARY FORM CUTTERS
Standard: BS : 228 - 1962

FOR ROLLER CHAIN WHEELS

Pitch Inch	Roller Dia Inch	Price Each Rs. 1	2	3	MOQ	Pitch Inch	Roller Dia Inch	Price Each Rs. 1	2	3	MOQ
0.315	0.197	13,126	13,126	13,126	1	0.750	0.475	22,960	22,960	23,359	1
0.375	0.250	12,962	13,611	13,611	1	1.000	0.625	44,500	44,500	43,366	1
0.500	0.305	15,376	15,376	15,376	1	1.250	0.750	52,195	48,274	48,274	1
0.500	0.335	15,376	15,376	15,376	1	1.500	1.000	52,556	52,195	54,244	1
0.625	0.325	15,376	15,376	15,376	1	1.750	1.100	70,997	70,193	69,719	1
0.625	0.400	17,230	17,230	17,230	1	2.000	1.150	1,03,987	95,645	92,908	1

Cutter No.

1 - to Cut 9 to 12 Teeth 2. - to cut 13 to 19 Teeth. 3. to cut 20 Teeth and above

Recommended Standard Bores : Up to 0.75" Pitch - 1"

1" to 1.5" Pitch - 1-1/4"

1.75" & 2 - 1-3/4"

HSS SHELL END MILLS RH HELICAL FLUTES FOR RH CUTTING — **Standard: IS : 6257 - 1982**

Dia mm	Length mm	Bore mm	Price each Rs. M2	MOQ	Dia mm	Length mm	Bore mm	Price each Rs. M2	MOQ
1.1/4	1	1/2	6,566	2	3.00	1.3/4	1.1/4	20,141	2
1.1/2	1.1/8	1/2	8,033	2	3.1/2	1.7/8	1.1/4	25,112	2
1.3/4	1.1/4	3/4	9,543	2	4.00	2.1/4	1.1/2	36,934	2
2.00	1.3/8	3/4	10,848	2	4.1/2	2.1/4	1.1/2	44,279	2
2.1/4	1.1/2	1	13,082	2	5.00	2.1/4	1.1/2	57,785	2
2.1/2	1.5/8	1	15,215	2	5.1/2	2.1/4	2	67,594	2
2.3/4	1.5/8	1	17,301	2	6.00	2.1/4	2	77,958	2

HSS SHELL END MILLS RH HELICAL FLUTES FOR RH CUTTING WITH TOOL TYPE-N — **Standard: BS : 122 (PART 1) 1953**

Dia mm	Length mm	Bore mm	Price each Rs. M2	MOQ	Dia mm	Length mm	Bore mm	Price each Rs. M2	MOQ
40.00	32	16	9,543	2	100.00	50	32	34,464	2
50.00	36	22	11,610	2	125.00	56	40	57,785	2
63.00	40	27	15,278	2	160.00	63	50	1,09,059	2
80.00	45	27	22,576	2					

HSS FACE CUTTERS RH HELICAL FLUTES FOR RH CUTTING Standard: BS : 122 (PART 1) 1953

Dia mm	Length mm	Bore mm	Price each Rs. M2	MOQ	Dia mm	Length mm	Bore mm	Price each Rs. M2	MOQ
1.3/4	1.1/4	3/4	8,231	2	3.00	1.11/16	1.1/8	17,158	2
2.00	1.1/4	3/4	9,490	2	4.00	1.3/4	1.1/8	28,697	2
2.1/2	1.1/4	3/4	11,988	2	5.00	2	1.1/2	48,274	2

HSS HOLLOW MILLS — **Standard:BS : 122 (PART 1) 1953**

Bore Dia Inch	O.S. Dia Inch	Price each Rs. M2	MOQ	Bore Dia Inch	O.S. Dia Inch	Price each Rs. M2	MOQ
1/4	5/8	4,362	3	5/8	1.1/4	10,403	3
9/32	3/4	5,200	3	11/16	1.1/2	10,403	3
5/16	3/4	5,200	3	3/4	1.1/2	8,327	3
11/32	3/4	5,200	3	13/16	1.1/2	8,327	3
3/8	1	5,638	3	7/8	1.3/4	10,403	3
7/16	1	8,327	3	15/16	1.3/4	10,403	3
1/2	1	8,327	3	1.00	1.3/4	10,403	3
9/16	1.1/4	10,403	3				

HSS WOODRUFF KEYSLOT CUTTERS TYPE'A' **Standard: IS : 2669 - 1971**
STRAIGHT TEETH

Dia mm	Width mm	Price each Rs. M2	MOQ	Dia mm	Width mm	Price each Rs. M2	MOQ
10.50	2	2,390	18	22.50	6	4,300	13
10.50	3	2,390	18	22.50	8	4,300	13
10.50	3	2,390	18	28.50	6	6,977	8
13.50	3	2,987	15	28.50	8	6,977	8
13.50	4	2,987	15	7/8	1.3/4	9,581	3
16.50	3	3,328	15	15/16	1.3/4	9,581	3
16.50	4	3,328	15	1.00	1.3/4	9,581	3
16.50	5	3,328	15	28.50	10	6,977	8
19.50	4	3,782	15	32.50	7	8,251	5
19.50	5	3,782	15	32.50	8	8,251	5
19.50	6	3,782	15	32.50	10	8,251	5
22.50	5	4,300	13	45.50	10	14,013	5

HSS CUTTERS FOR WOODRUFF KEYSEATS **Standard: BS : 122 (PART 1) 1953**

B.S.No	Price each Rs. M2	MOQ	B.S.No	Price each Rs. M2	MOQ
204	2,548	15	808	5,886	13
304	2,548	15	1008	5,886	13
404	2,548	15	609	7,284	8
305	3,533	15	809	7,284	8
405	3,533	15	1009	7,284	8
505	3,533	15	810	8,620	5
406	4,148	15	1010	8,620	5
506	4,148	15	1210	8,620	5
606	4,148	15	1011	10,490	5
507	4,870	13	1211	10,490	5
607	4,870	13	812	11,852	5
807	4,870	13	1012	11,852	5
608	5,886	13	1212	11,852	5

HSS 'T' SLOT CUTTERS WITH TAPER SHANK RH CUTTERS - TOOL TYPE-N **Standard:IS : 2668 - 2004**

Nom Size of T-Slot mm	Dia mm	Price each Rs. M2	MOQ	Nom Size of T-Slot mm	Dia mm	Price each Rs. M2	MOQ
10.00	18	9,089	10	22.00	40	31,858	8
12.00	21	9,931	10	28.00	50	41,298	5
14.00	25	19,092	10	36.00	60	74,422	3
18.00	32	23,904	8	42.00	72	90,316	2

HSS 'T' SLOT CUTTERS **Standard:BS : 122 (PART 1) 1953**

RH CUTTERS -TOOL TYPE -N

Nom Size of T-Slot mm	Dia mm	Price each Rs. M2	MOQ	Nom Size of T-Slot mm	Dia mm	Price each Rs. M2	MOQ
1/4	37/64	7,302	10	7/8	1-45/64	27,324	8
5/16	45/64	8,235	10	1.00	1-61/64	33,837	5
3/8	53/64	9,003	10	1-1/8	2-1/8	43,678	3
7/16	61/64	9,543	10	1-1/4	2-5/16	51,961	3
1/2	1-5/64	11,528	10	1-3/8	2-1/2	64,134	3
5/8	1-21/64	18,660	8	1-1/2	2-3/4	82,113	2
3/4	1-33/64	23,170	8				

HSS TAPER SHANK COUNTER BORES — **Standard: IS : 5710-1988**

Dia mm	Price each Rs. M2	MOQ	Dia mm	Price each Rs. M2	MOQ
14	5,764	8	34	24,346	5
15	5,766	8	36	26,458	5
17	6,616	8	37	27,573	5
18	7,776	8	39	29,875	5
20	8,403	8	41	32,399	5
20	8,810	8	43	33,494	5
22	10,082	8	46	38,136	5
23	11,575	8	48	41,395	2
25	14,013	8	51	46,727	2
26	15,530	8	53	50,767	2
28	17,344	8	55	55,882	2
29	18,284	8	57	61,399	2
31	19,932	8	59	68,033	2
33	22,835	5	61	75,797	2

Tools without Pilot will be supplied as Standard, unless specific Pilot size is given.

HSS TAPER SHANK COUNTER BORES — **Standard: IS : 5710-1988**

Dia Inch	Pilot Dia Inch	Price each Rs. M2	MOQ	Dia Inch	Pilot Dia Inch	Price each Rs. M2	MOQ
1/4	1/8	3,061	8	15/16	5/8	11,852	8
5/16	3/16	3,480	8	1.00	3/4	14,013	8
3/8	7/32	3,885	8	1-1/8	3/4	17,342	8
7/16	1/4	4,019	8	1-1/4	3/4	19,932	8
1/2	5/16	4,523	8	1-3/8	13/16	24,346	5
9/16	3/8	5,625	8	1-1/2	7/8	28,280	5
5/8	7/16	6,281	8	1-5/8	15/16	32,415	5
11/16	7/16	7,116	8	1-3/4	1	36,725	5
3/4	1/2	7,999	8	1-7/8	1 1/8	40,794	2
13/16	9/16	8,870	8	2.00	1 1/4	45,048	2
7/8	5/8	10,082	8				

Size 9/16" Dia and above will be supplied with detachable pilots.

HSS COUNTERSINKS WITH RH CUTTING WITH STRAIGHT FLUTES TAPER SHANK (60 OR 90 Degrees) — **Standard:BS : 122 (PART 2) 1964**

Dia mm	Price each Rs. M2	MOQ	Dia mm	Price each Rs. M2	MOQ
1/2	3,395	8	1-1/2	18,296	5
5/8	4,509	8	1-3/4	27,054	5
3/4	5,110	8	2	31,525	2
7/8	6,453	8	2 1/4	35,742	2
1	8,115	8	2 1/2	44,356	2
1-1/8	10,491	8	2 3/4	52,355	2
1-1/4	13,206	8	3	63,316	2
1-3/8	15,439	5			

HSS SLOT DRILLS PARALLEL SHANK — **Standard: IS: 6353 - 1991**
HSS END MILLS TAPER SHANK (TANGED END) — **Standard: IS: 6354 - 1971**
HSS SLOT DRILLS PARALLEL SHANK — **Standard: IS: 6352 - 1991**
HSS SLOT DRILLS TAPER SHANK (TANGED END) — **Standard: IS: 6388 - 1971**

SIZE	M2 Price Per Piece(₹)							
	END MILLS				SLOT DRILLS			
MM	Parallel shank	MOQ(Nos)	Taper Shank	MOQ(Nos)	Parallel shank	MOQ(Nos)	Taper Shank	MOQ(Nos)
3.00	1,076	25	1,792	13	1,307	25	1,997	15
4.00	1,076	25	1,792	13	1,307	25	1,997	15
5.00	1,076	25	1,792	13	1,307	25	1,997	15
6.00	1,203	25	1,792	13	1,398	25	1,996	15
7.00	1,351	25	1,792	13	1,398	18	1,997	15
8.00	1,351	25	1,792	13	1,398	18	2,196	15
9.00	1,351	18	1,938	13	1,398	18	2,196	15
10.00	1,351	18	1,938	13	1,453	18	2,241	15
11.00	1,351	18	2,132	13	1,453	18	2,241	15
12.00	1,398	18	2,132	13	1,584	18	2,500	15
13.00	1,581	18	2,945	13				
14.00	1,731	18	2,944	13	2,025	18	3,138	13
15.00	2,025	18	3,140	13	2,278	18	3,256	13
16.00	2,025	18	3,138	13	2,278	18	3,256	13
17.00	2,213	18	3,831	10				
18.00	2,460	18	3,831	10	2,805	18	3,735	13
19.00	2,460	18	4,424	10				
20.00	2,722	18	4,424	10	2,805	13	3,735	10
21.00	3,053	18	4,643	10	3,269	13	4,640	10
22.00	3,088	18	4,643	10	3,269	13	4,640	10
23.00	3,350	15	5,064	10	3,877	13	5,525	10
24.00	3,350	15	5,468	10	3,877	13	5,525	10
25.00	3,598	15	5,468	10	3,877	13	5,525	10
26.00	3,734	10	6,811	8	5,524	10	7,625	10
27.00	4,393	10	7,615	8				
28.00	5,123	10	7,615	8			8,078	10
29.00	5,123	10	8,376	8				
30.00	5,638	10	8,377	8	6,733	10	9,686	10
31.00	6,148	10	8,894	8				
32.00	6,153	10	8,894	8	6,733	10	9,686	10
33.00	6,813	8	10,753	5				

HSS SLOT DRILLS PARALLEL SHANK — **Standard: IS: 6353- 1991**
HSS END MILLS TAPER SHANK (TANGED END) — **Standard: IS: 6354 - 1971**
HSS SLOT DRILLS PARALLEL SHANK — **Standard: IS: 6352 - 1991**
HSS SLOT DRILLS TAPER SHANK (TANGED END) — **Standard: IS: 6388 - 1971**

SIZE	M2 Price Per Piece(₹)							
	END MILLS				SLOT DRILLS			
MM	Parallel shank	MOQ(Nos)	Taper Shank	MOQ(Nos)	Parallel shank	MOQ(Nos)	Taper Shank	MOQ(Nos)
34.00	7,430	8	11,796	5	8,099	8	12,662	8
35.00	7,430	8	11,796	5	8,099	8	12,549	8
36.00	8,099	8	12,927	5	8,695	8	14,631	8
37.00	8,728	8	14,095	5				
38.00	9,303	8	14,095	5	9,377	8	14,631	8
39.00	9,869	8	16,387	5				
40.00	10,479	8	16,387	5	10,037	4	16,699	5
41.00	10,479	5	16,388	5	11,352	4		
42.00	11,928	5	18,018	5	11,454	4		
43.00	11,928	5	18,018	5	12,621	4		
44.00	13,364	5	18,826	5	12,621	4		
45.00	13,363	5	20,246	5	12,622	4		
46.00	13,363	5	20,724	3	14,014	4		
47.00	14,702	3	21,465	3	14,014	4		
48.00	14,702	3	21,465	3	14,014	4		
49.00	14,702	3	24,139	3	15,367	4		
50.00	16,172	3	24,142	3	15,367	4		
51.00	16,171	3	24,139	2				
52.00	19,906	3	33,822	2				
53.00	19,906	3	33,822	2				
54.00	23,585	3	42,732	2				
55.00	28,358	3	42,732	2				
56.00	28,358	3	42,732	2				
57.00	32,980	3	44,852	2				
58.00	32,980	3	44,852	2				
59.00	32,980	3	44,852	2				
60.00	35,215	3	44,852	2				
61.00	35,214	3	53,780	2				
62.00	36,041	3	53,780	2				
63.00	36,658	3	53,781	2				

HSS PARALLEL SHANK END MILLS / SLOT DRILLS

Standard: BS - 122 (PART 1) 1953

HSS TAPER SHANK END MILLS / SLOT DRILLS (TANGED END)

SIZE	M2 Price Per Piece(₹)							
	END MILLS				SLOT DRILLS			
MM	Parallel shank	MOQ(Nos)	Taper Shank	MOQ(Nos)	Parallel shank	MOQ(Nos)	Taper Shank	MOQ(Nos)
1/8	1,076	25	1,672	13	1,307	25	1,793	15
5/32	1,076	25	1,672	13	1,307	25	1,793	15
3/16	1,076	25	1,672	13	1,307	25	1,793	15
7/32	1,077	25	1,714	13	1,394	25	1,966	15
1/4	1,203	25	1,714	13	1,398	25	2,070	15
9/32	1,238	25	1,713	13				
5/16	1,351	25	1,714	13	1,398	18	2,194	15
3/8	1,351	18	1,860	13	1,398	18	2,194	15
7/16	1,351	18	1,887	13	1,428	18	2,241	15
1/2	1,398	18	2,132	13	1,584	18	2,501	15
9/16	1,731	18	2,944	13	2,025	18	3,138	13
5/8	2,025	18	3,138	13	2,278	18	3,256	13
11/16	2,267	18	3,538	10	2,578	18	3,543	13
3/4	2,460	18	3,735	10	2,805	13	3,735	10
13/16	2,722	18	4,246	10	3,269	13	4,640	10
7/8	3,088	18	4,648	10	3,269	13	4,640	10
15/16	3,598		5,045	10				
1.00	3,598	15	5,431	10	3,877	13	5,525	10
1-1/8	5,123	8	7,567	8	5,524	10	8,076	10
1-1/4	6,153	8	8,894	8	6,733	10	9,686	10
1-3/8	7,430	5	11,795	5	8,098	8	12,547	8
1-1/2	8,695	5	14,096	5	9,378	8	14,631	8
1-5/8	10,479	5	16,387	5	11,609	4	–	
1-3/4	13,363	3	18,826	5	12,622	4	–	
1-7/8	14,735	3	21,466	3	14,014	4	–	
2.00	16,136	3	24,141	3	15,366	4	–	
2-1/16	19,906	3					–	
2-1/8	23,585	3	31,856	3			–	
2 -3/16	28,358	3					–	
2-1/4	30,679	3	40,697	3			–	
2-5/16	32,980	3					–	
2-3/8	35,214	3	44,413				–	
2-1/2	39,702	3	47,425				–	

M42 PARALLEL SHANK END MILLS

Standard: IS - 6353-1991

BS 122 – PART I – 1953

SIZE		M2 Price Per Piece(₹)		MOQ(Nos)
MM	Inch	CC	CCTC	
3.00		2,056	2,419	10
(3.17)	1/8	2,056	2,419	10
(3.97)	5/32	2,056	2,419	10
4.00		2,056	2,419	10
(4.76)	3/16	2,056	2,419	10
5.00		2,056	2,419	10
(5.56)	7/32	2,056	2,419	10
6.00		2,056	2,419	10
(6.35)	1/4	2,056	2,419	10
7.00		2,321	2,723	10
(7.14)	9/32	2,321	2,723	10
(7.94)	5/16	2,321	2,723	10
8.00		2,321	2,723	10
9.00		2,321	2,723	10
(9.52)	3/8	2,321	2,723	10
10.00		2,321	2,723	10
11.00		2,679	3,150	10
(11.11)	7/16	2,679	3,150	10
12.00		2,760	3,252	10
(12.70)	1/2	2,760	3,252	10
13.00		3,414	4,015	10
14.00		3,414	4,015	8
(14.29)	9/16	3,414	4,015	8
15.00		3,988	4,683	8
(15.87)	5/8	3,988	4,683	8
16.00		3,988	4,683	8
17.00		4,863	5,713	8
(17.46)	11/16	4,863	5,713	8
18.00		4,863	5,713	8
19.00		4,863	5,713	8
(19.05)	3/4	4,863	5,713	8
20.00		5,384	6,335	8
(20.64)	13/16	6,096	7,180	8
21.00		6,096	7,185	8
22.00		6,096	7,185	8
(22.22)	7/8	6,096	7,180	8
23.00		6,600	7,770	8
(23.81)	15/16	7,106	8,355	8
24.00		7,106	8,355	8
25.00		7,106	8,355	8
(25.40)	1.00	7,106	8,355	8
26.00		7,172	8,441	5
27.00		9,851	11,591	5
28.00		9,851	11,591	5
(28.57)	1-1/8	9,851	11,591	5
29.00		9,851	11,591	5
30.00		10,834	12,744	5
31.00		15,564	18,317	5
(31.75)	1.1/4	15,564	18,317	5
32.00		15,564	18,317	5

SIZE		M2 Price Per Piece(₹)		MOQ(Nos)
MM	Inch	CC	CCTC	
33.00		15,564	18,317	5
34.00		15,564	18,317	5
(34.92)	1.3/8	15,564	18,317	5
35.00		15,564	18,317	5
36.00		15,564	18,317	5
37.00		16,776	19,726	5
38.00		17,877	21,028	5
(38.10)	1.1/2	17,877	21,027	5
39.00		18,596	21,884	5
40.00		19,766	23,247	5
41.00		25,205	29,654	5
(41.27)	1.5/8	25,205	29,654	5
42.00		25,205	29,654	5
43.00		25,205	29,654	5
44.00	–			
(44.45)	1.3/4	25,205	29,654	5
45.00		25,205	29,654	5
46.00		27,793	32,693	5
47.00		27,793	32,693	5
(47.62)	1.7/8	27,793	32,693	5
48.00		27,793	32,693	5
49.00		27,793	32,695	5
50.00		30,493	35,870	5
(50.80)	2.00	30,426	35,792	5
51.00		25,405	29,891	3
52.00		55,331	65,097	3
(52.39)	2-1/16	66,393	78,114	3
53.00		55,331	65,097	3
(53.97)	2-1/8	66,393	78,114	3
54.00		55,331	65,097	3
55.00		55,331	65,097	3
(55.56)	2-3/16	66,393	78,114	3
56.00		55,331	65,097	3
57.00		55,331	65,097	3
(57.15)	2-1/4	66,393	78,114	3
58.00		55,331	65,097	3
(58.74)	2-5/16	66,393	78,114	3
59.00		55,331	65,097	3
60.00		55,331	65,097	3
(60.32)	2-3/8	66,393	78,114	3
61.00		63,354	74,538	3
62.00		63,354	74,538	3
63.00		63,354	74,538	3
(63.50)	2-1/2	76,024	89,445	3

HSS PARALLEL SHANK ROUGHING END MILLS
WITH GROUND RELIEVED CHIP BREAKER GROOVES

Standard: IS 6353-1991
Standard: BS 122 – PART I – 1953

SIZE		M2 Price Per Piece(₹)					
MM	INCH	M2	M35	M2 LS	M35 LS	M42 LS	MOQ(Nos)
(9.52)	3/8	3,906	4,343				25
10.00		3,906	4,352	5,415	6,010	7,009	25
11.00		3,906	4,536	5,415	6,187	7,212	25
(11.11)	7/16	3,906	4,343				25
12.00		4,010	4,723	5,723	6,511	7,587	25
(12.70)	1/2	4,010	4,452				18
13.00		4,516	5,478				18
14.00		4,726	5,478	6,641	8,506	9,367	18
(14.29)	9/16	4,728	5,542				18
15.00		5,913	6,816				18
(15.87)	5/8	5,913	6,937				18
16.00		5,913	6,816	8,073	9,219	11,357	18
17.00		5,607	6,957				13
(17.46)	11/16	5,757	6,752				13
18.00		5,913	6,957	8,390	9,720	11,976	13
19.00		5,908	6,957				13
(19.05)	3/4	5,908	6,932				13
20.00		6,703	8,480	9,792	12,231	15,070	13
(20.64)	13/16	6,703	7,864				13
21.00		7,059	8,480				13
22.00		7,157	8,480	10,375	12,231	15,070	13
(22.22)	7/8	7,157	8,399				13
23.00		7,448	9,251				13
(23.81)	15/16	7,448	8,738				13
24.00		7,448	9,251				13
25.00		7,760	9,251	11,628	13,747	16,937	13
(25.40)	1.00	7,760	10,552				3
26.00		8,407	9,980				3
27.00		9,217	12,167				3
28.00		10,078	12,167	14,408	17,352	21,380	3
(28.57)	1.1/8	10,078	11,819				3
29.00		10,078	12,167				3
30.00		11,202	14,273				3
31.00		11,771	14,273				3
(31.75)	1.1/4	11,771	13,297				3
32.00		11,771	14,273				3
33.00		13,527	17,331				3
34.00		14,329	17,331				3
(34.92)	1.3/8	14,329	16,810				3
35.00		14,329	17,331				3
36.00		15,140	20,766				3
37.00		16,300	20,766				3
38.00		17,038	20,766				3
(38.10)	1.1/2	15,925	18,687				3
39.00		18,176	23,144				3

TC - With Tin-Coating
CC : With Centre Cutting
CCTC : Centre Cutting with Tin-Coating

HSS PARALLEL SHANK ROUGHING END MILLS
WITH GROUND RELIEVED CHIP BREAKER GROOVES

Standard: IS 6353-1991
Standard: BS 122 – PART I – 1953

SIZE		M2 Price Per Piece(₹)					
MM	INCH	M2	M35	M2 LS	M35 LS	M42 LS	MOQ(Nos)
40.00		18,973	23,144	–	–	–	3
41.00		18,973	26,469	–	–	–	3
(41.27)	1.5/8	18,973	22,220	–	–	–	3
42.00		21,706	26,469	–	–	–	3
43.00		21,706	26,469	–	–	–	3
44.00		23,368	28,674	–	–	–	3
(44.45)	1.3/4	23,368	27,420	–	–	–	3
45.00		23,368	28,674	–	–	–	3
46.00		23,368	31,780	–	–	–	3
47.00		25,923	31,780	–	–	–	3
(47.62)	1.7/8	25,923	30,417	–	–	–	3
48.00		25,923	31,780	–	–	–	3
49.00		25,923	34,080	–	–	–	3
50.00		27,679	34,080	–	–	–	3
(50.08)	2.00	27,679	32,479	–	–	–	3
51.00		27,679	34,080	–	–	–	3
52.00		32,653	57,340	–	–	–	3
(52.39)	2.1/16	32,653	38,319	–	–	–	3
53.00		32,653	57,340	–	–	–	3
(53.97)	2.1/8	36,982	43,391	–	–	–	3
54.00		36,982	57,340	–	–	–	3
55.00		42,761	57,340	–	–	–	3
(55.56)	2.3/16	42,761	50,171	–	–	–	3
56.00		42,761	57,340	–	–	–	3
57.00		45,551	57,340	–	–	–	3
(57.15)	2.1/4	45,551	53,452	–	–	–	3
58.00		48,568	67,115	–	–	–	3
(58.74)	2.5/16	48,568	56,984	–	–	–	3
59.00		48,568	67,115	–	–	–	3
60.00		51,432	67,115	–	–	–	3
(60.32)	2.3/8	51,432	60,340	–	–	–	3
61.00		51,432	67,115	–	–	–	3
62.00		52,222	67,115	–	–	–	3
63.00		53,091	67,115	–	–	–	3
(63.50)	2-1/2	53,091	62,293	–	–	–	3

HSS PARALLEL SHANK ROUGHING END MILLS **Standard: IS 6353-1991**

WITH GROUND RELIEVED CHIP BREAKER GROOVES **Standard: BS 122 – PART I – 1953**

SIZE		M2 Price Per Piece(₹)				
MM	INCH	M42	M42 TC	M42CC	M42CCTC	MOQ(Nos)
(9.52)	3/8	4,602	5,422	5,066	5,960	25
10.00		4,602	5,422	5,066	5,960	25
11.00		4,938	5,812	5,431	6,392	25
(11.11)	7/16	5,706	6,700	6,266	7,370	25
12.00		5,071	5,965	5,579	6,560	25
(12.70)	1/2	5,706	6,700	6,266	7,370	25
13.00		6,027	7,086	6,621	7,790	18
14.00		6,027	7,086	6,621	7,790	18
(14.29)	9/16	6,027	7,086	6,621	7,789	18
15.00		7,448	8,769	8,194	9,634	18
(15.87)	5/8	7,448	8,769	8,194	9,634	18
16.00		7,448	8,769	8,194	9,634	18
17.00		8,712	10,245	9,587	11,265	13
(17.46)	11/16	8,712	10,244	9,587	11,265	13
18.00		8,712	10,244	9,587	11,265	13
19.00		8,712	10,244	9,587	11,265	13
(19.05)	3/4	8,712	10,244	9,587	11,265	13
20.00		8,712	10,244	9,587	11,265	13
(20.64)	13/16	9,444	11,105	10,392	12,219	13
21.00		9,444	11,105	10,392	12,221	13
22.00		9,444	11,105	10,392	12,221	13
(22.22)	7/8	9,444	11,105	10,392	12,219	13
23.00		10,375	12,203	11,407	13,421	13
(23.81)	15/16	10,375	12,203	11,407	13,423	13
24.00		10,375	12,203	11,407	13,421	13
25.00		10,375	12,203	11,407	13,421	13
(25.40)	1.00	10,375	12,203	11,407	13,423	13
26.00		11,140	13,102	11,913	14,018	3
27.00		15,241	17,932	16,302	19,190	3
28.00		15,241	17,932	16,302	19,190	3
(28.57)	1.1/8	15,241	17,932	16,302	19,190	3
29.00		15,241	17,932	16,302	19,190	3
30.00		15,241	17,932	16,302	19,190	3
31.00		20,914	24,597	22,371	26,323	3
(31.75)	1.1/4	21,909	25,773	23,444	27,580	3
32.00		20,914	24,597	22,373	26,323	3
33.00		20,914	24,597	22,373	26,323	3
34.00		20,914	24,597	22,373	26,323	3
(34.92)	1.3/8	21,909	25,773	23,444	27,580	3
35.00		20,914	24,597	22,373	26,323	3
36.00		20,914	24,597	22,373	26,323	3
37.00		26,385	31,039	28,229	33,206	3
38.00		26,385	31,039	28,229	33,206	3
(38.10)	1.1/2	26,385	31,039	28,229	33,211	3
39.00		26,385	31,039	27,701	32,590	3

TC - With Tin-Coating
CC : With Centre Cutting
CCTC : Centre Cutting with Tin-Coating

M42 PARALLEL SHANK ROUGHING END MILLS
WITH GROUND RELIEVED CHIP BREAKER GROOVES

Standard: IS 6353-1991
Standard: BS 122 – PART I – 1953

SIZE		M2 Price Per Piece(₹)				
MM	INCH	M42	M42 TC	M42CC	M42CCTC	MOQ(Nos)
40.00		26,385	31,039	27,701	32,590	3
41.00		32,804	38,592	34,443	40,525	3
(41.27)	1.5/8	32,804	38,592	34,443	40,525	3
42.00		32,804	38,592	34,443	40,525	3
43.00		32,804	38,592	34,443	40,525	3
44.00		32,804	38,592	34,443	40,525	3
(44.45)	1.3/4	32,804	38,592	34,443	40,525	3
45.00		32,804	38,592	34,443	40,525	3
46.00		39,083	45,980	41,036	48,274	3
47.00		39,083	45,980	41,036	48,274	3
(47.62)	1.7/8	39,083	45,980	41,036	48,274	3
48.00		39,083	45,980	41,036	48,274	3
49.00		39,083	45,980	41,036	48,274	3
50.00		39,083	45,980	41,036	48,274	3
(50.08)	2.00	39,083	45,980	41,036	48,274	3
51.00		39,083	45,980	41,036	48,274	3
52.00		75,832	89,219	79,624	93,673	3
(52.39)	2.1/16	75,832	89,219	79,625	93,673	3
53.00		75,832	89,219	79,624	93,673	3
(53.97)	2.1/8	75,832	89,219	79,625	93,673	3
54.00		75,832	89,219	79,624	93,673	3
55.00		75,832	89,219	79,624	93,673	3
(55.56)	2.3/16	75,832	89,219	79,625	93,673	3
56.00		75,832	89,219	79,624	93,673	3
57.00		75,832	89,219	79,624	93,673	3
(57.15)	2.1/4	75,832	89,219	79,625	93,673	3
58.00		75,832	89,219	79,624	93,673	3
(58.74)	2.5/16	75,832	89,219	79,625	93,673	3
59.00		75,832	89,219	79,624	93,673	3
60.00		75,832	89,219	79,624	93,673	3
(60.32)	2.3/8	88,562	1,04,199	92,996	1,09,402	3
61.00		88,562	1,04,199	92,996	1,09,402	3
62.00		88,562	1,04,199	92,996	1,09,402	3
63.00		88,562	1,04,199	92,996	1,09,402	3
63.50	2-1/2	88,562	1,04,199	92,996	1,09,402	3

TC - With Tin-Coating
CC : With Centre Cutting
CCTC : Centre Cutting with Tin-Coating

HSS SCREWED SHANK RH HELICAL FLUTES WITH RH CUTTING Standard: BS : 122 (PART 4) 1980
END MILLS/SLOT DRILLS – SHORT (NORMAL) SERIES

Dia MM	M2 Price Per Piece(₹)		MOQ(Nos)	Dia MM	M2 Price Per Piece(₹)		MOQ(Nos)
	End Mills	Slot Drills			End Mills	Slot Drills	
3.00	2,419	2,842	18	20.00	5,325	5,921	18
4.00	2,419	2,842	18	22.00	5,767	6,100	18
5.00	2,419	2,842	18	24.00	6,617	7,041	18
6.00	2,419	2,842	18	25.00	6,617	7,041	18
7.00	2,667	2,842	18	26.00	7,384	7,990	18
8.00	2,667	2,842	18	28.00	8,851	9,713	18
9.00	2,667	2,842	18	30.00	9,273	10,636	18
10.00	2,802	3,027	18	32.00	10,702	11,596	18
11.00	2,802	2,963	18	34.00	12,786	13,776	10
12.00	2,913	3,246	18	36.00	14,833	15,801	10
13.00	3,338	3,427	18	38.00	14,833	15,801	10
14.00	3,338	3,760	18				
16.00	3,760	4,234	18				
18.00	4,748	5,358	18				

HSS SCREWED SHANK END MILLS RH HELICAL FLUTES WITH RH CUTTING **Standard: BS : 122 (PART 4) 1980**

SHORT (NORMAL) / LONG SERIES

Dia MM	M2 Price Per Piece(₹)		MOQ(Nos)	Dia MM	M2 Price Per Piece(₹)		MOQ(Nos)
	Short Series	Long Series			Short Series	Long Series	
1/8	2,419	2,509	18	1.00	6,617	9,273	18
3/16	2,419	2,509	18	1 1/16	7,384	10,192	18
1/4	2,419	2,509	18	1 1/8	8,851	11,043	18
5/16	2,667	2,802	18	1 3/16	9,273	11,903	18
3/8	2,667	3,158	18	1 1/4	10,702	13,088	18
7/16	2,802	3,414	18	1 5/16	12,786	14,055	10
1/2	2,913	3,933	18	1 3/8	12,786	15,164	10
9/16	3,338	4,417	18	1 7/16	14,833	16,388	10
5/8	3,760	4,989	18	1 1/2	14,833	17,509	10
11/16	4,417	5,269	18	1 5/8	17,253	21,450	10
3/4	4,748	5,928	18	1 3/4	19,300	24,692	10
13/16	5,325	6,710	18	1 7/8	24,013	28,079	5
7/8	5,767	7,439	18	2.00	27,798	31,547	5
15/16	6,175	8,044	18				

HSS SCREWED SHANK SLOT DRILLS RH HELICAL FLUTES WITH RH CUTTING **Standard: BS : 122 (PART 4) 1980**

SHORT (NORMAL) / LONG SERIES

Dia MM	M2 Price Per Piece(₹)		MOQ(Nos)	Dia MM	M2 Price Per Piece(₹)		MOQ(Nos)
	Short Series	Long Series			Short Series	Long Series	
1/8	2,843	3,069	18	1.00	7,040	9,357	18
3/16	2,843	3,097	18	1 1/16	7,990	10,557	18
1/4	2,867	3,069	18	1 1/8	9,715	11,924	18
5/16	2,867	3,069	18	1 3/16	10,637	12,939	18
3/8	2,867	3,274	18	1 1/4	11,702	13,955	18
7/16	2,991	3,791	18	1 5/16	13,776	15,202	10
1/2	3,246	4,045	18	1 3/8	13,830	16,387	10
9/16	3,760	4,721	18	1 7/16	15,801	17,510	10
5/8	4,272	5,137	18	1 1/2	15,801	18,721	10
11/16	4,938	5,669	18	1 5/8	18,375	22,209	10
3/4	5,407	6,231	18	1 3/4	20,311	25,277	10
13/16	5,923	7,139	18	1 7/8	24,859	28,558	5
7/8	6,156	7,658	18	2.00	28,317	31,547	5
15/16	6,472	8,566	18				

HSS GROUND THREAD HAND TAPS M C P (NON-SERIAL)						Standard: IS : 6175 - PART 2 & 3 - 1992 (6H TOL)
Dia & Pitch mm	M2 HSS Hand TAPS			M35 HSS Hand TAPS		MOQ(Nos)
	Price Each	Set of Three Pieces	Set of three with Tin-Coating	Set of Three Pieces	Set of three with Tin-Coating	Individual Taps / Sets
3 x 0.5	498	1,493	1,726	1,767	2,006	50 / 20
4 x 0.7	498	1,493	1,606	1,767	2,006	50 / 20
5 x 0.8	518	1,552	1,784	1,838	2,079	75 / 25
6 x 1.0	529	1,586	1,856	1,873	2,156	75 / 25
7 x 1.0	675	2,025				75 / 25
8 x 1.25	614	1,838	2,166	2,165	2,474	75 / 25
9 x 1.25	743	2,228		2,228		75 / 25
10 x 1.50	768	2,299	2,655	2,792	3,093	75 / 25
11 x 1.50	1,175	3,522		3,522		50 / 20
12 x 1.75	1,170	3,512	3,814	4,150	4,672	50 / 20
14 x 2.00	1,701	5,099	5,394	5,099		50 / 17
16 x 2.00	1,701	5,099	5,812	6,026	6,760	50 / 17
18 x 2.50	2,873	8,619			10,783	23 / 8
20 x 2.50	3,775	11,323	12,789		14,485	23 / 8
22 x 2.50	3,920	11,759	12,101		14,988	23 / 8
24 x 3.00	4,404	13,212	14,868			13 / 5
25 x 3.00	5,521	16,563				13 / 5
27 x 3.00	6,809	20,427			25,111	13 / 5
30 x 3.50	7,607	22,816			28,122	13 / 5
33 x 3.50	9,283	27,845			34,109	13 / 5
36 x 4.00	12,890	38,672				10 / 4
39 x 4.00	15,132	45,399				10 / 4
42 x 4.50	17,669	53,007				8 / 3
45 x 4.50	23,760	71,280				8 / 3
48 x 5.00	25,340	76,010				5 / 2
52 x 5.00	31,804	95,415				5 / 2
56 x 5.50	45,244	1,35,731				3 / 1
60 x 5.50	47,704	1,43,112				3 / 1
64 x 6.00	50,183	1,50,548				2 / 1
68 x 6.00	62,621	1,87,859				2 / 1

HSS GROUND THREAD HAND TAPS M C P (NON-SERIAL) — **Standard:IS : 6175 - PART 2 & 3 - 1992 (6H TOL)**
HSS GROUND THREAD MACHINE TAPS M C P — **Standard IS : 6175 - PART 4 - 1991 (6H TOL)**
HSS GROUND THREAD NUT TAPS M C P — **Standard: IS : 6175 PART 5 - 1991 (6H TOL)**

Dia &Pitch mm	Machine Tap					Nut Tap	MOQ(No)	
	Type A - Each	Type C - Each	Type D - Each	Type B - Each	M/C Tap Long Shank Spiral Flute Each	Price Each	Hand and Machine Taps	For Nut Taps
3 x 0.5	1,065	1,065		1,333			50	
4 x 0.7	1,053	1,053	1,053	1,333			50	
5 x 0.8	769	768	768	899			75	
6 x 1.0	826	825	825	975	1,020	1,115	75	25
7 x 1.0	893	892	892			1,170	75	25
8 x 1.25	893	892	892	1,064	1,112	1,264	75	25
9 x 1.25							75	
10 x 1.50	1,117	1,116	1,116	1,313	1,385	1,684	75	25
11 x 1.50							50	
12 x 1.75	1,574	1,574	1,574	1,866	2,004	2,587	50	13
14 x 2.00	2,281	2,281	2,281	2,687	3,037	3,592	50	13
16 x 2.00	2,281	2,281	2,281	2,687	3,037	3,592	50	13
18 x 2.50	3,719	3,719	3,719	4,396	4,878	6,158	23	10
20 x 2.50	4,615	4,614	4,615	5,399	5,785	8,214	23	10
22 x 2.50	5,116	5,116	5,116	6,027	6,802	8,334	23	10
24 x 3.00	5,715	5,714	5,714	6,731	7,347	9,463	13	10
25 x 3.00						11,317	13	10
27 x 3.00	8,782	8,782	8,782	10,373		14,537	13	10
30 x 3.50	9,667	9,667	9,667	11,413		17,953	13	10
33 x 3.50	11,327	11,327	11,327	13,711		19,819	13	10
36 x 4.00	14,811	14,812	14,811			25,640	10	10
39 x 4.00	17,841	17,841	17,841			30,585	10	10
42 x 4.50	20,372	20,372	20,372			36,418	8	5
45 x 4.50	27,309	27,311	27,309			43,917	8	5
48 x 5.00	30,710	30,710	30,710			51,378	5	5
52 x 5.00	35,555	35,554	35,555				5	
56 x 5.50	45,738	45,738	45,738				3	
60 x 5.50	53,990	53,990	53,990				3	
64 x 6.00	60,922	60,922	60,922				2	
68 x 6.00	84,871	84,871	84,871				2	

HSS GROUND THREAD HAND TAPS M F P (NON-SERIAL) — **Standard:IS : 6175 - PART 2 & 3 - 1992 (6H TOL)**
HSS GROUND THREAD MACHINE TAPS M F P — **Standard IS : 6175 - PART 4 - 1991 (6H TOL)**
HSS GROUND THREAD NUT TAPS M F P — **Standard: IS : 6175 PART 5 - 1991 (6H TOL)**

Dia &Pitch mm	Hand Taps		Machine Tap				Nut Tap	MOQ (Hand and Machine Taps	MOQ (for Nut Taps)
	Hand Tap - Price Each	Hand Tap (Per Set of 2)	Type A	Type C	Type D	Type B	Price Each	Individual Taps / Sets	
3 x 0.35	806	1,613						50 / 25	
3.5 x 0.35	806	1,613						50 / 25	
4 x 0.5	710	1,421						50 / 25	
5 x 0.5	712	1,389	945	945	945			75 / 38	
6 x 0.75	712	1,421	945	945	945	1,125	1,228	75 / 38	25
7 x 0.75	825	1,647	1,070	1,070	1,070	1,277	1,589	75 / 38	25
8 x 0.75	815	1,634	1,020	1,019	1,019	1,211	1,442	75 / 38	25
8 x 1.0	741	1,484	1,020	1,019	1,019	1,211	1,442	75 / 38	25
9 x 0.75	905	1,812	1,401	1,401	1,401	1,750		75 / 38	
9 x 1.0	905	1,812	1,401	1,401	1,401	1,750	1,441	75 / 38	25
10 x 0.75	1,027	2,055						75 / 38	
10 x 1.0	864	1,726	1,177	1,178	1,177	1,401	1,901	75 / 38	25
10 x 1.25	864	1,726	1,253	1,253	1,252	1,481	1,901	75 / 38	25
11 x 1.0	1,434	2,869	1,823	1,823	1,823	2,111		50 / 25	
12 x 1.0	1,368	2,735	1,526	1,526	1,526		2,981	50 / 25	15
12 x 1.25	1,368	2,735	1,701	1,701	1,700	2,012	2,981	50 / 25	15
12 x 1.5	1,368	2,735	1,701	1,701	1,700	2,012	2,981	50 / 25	15
14 x 1.0	1,759	3,519	2,301	2,300	2,301	2,725	4,444	50 / 25	13
14 x 1.25	1,808	3,615	2,281	2,281	2,281	2,687		50 / 25	13
14 x 1.5	1,701	3,399	2,281	2,281	2,281	2,687	4,444	50 / 25	13
15 x 1.0	2,167	4,137	2,446	2,446	2,446	2,865		50 / 25	
15 x 1.5	1,759	3,519	2,281	2,281	2,281	2,661		50 / 25	
16 x 1.0	1,759	3,519	2,446	2,446	2,446	2,865	4,444	50 / 25	13
16 x 1.5	1,701	3,399	2,281	2,281	2,281	2,661	4,444	50 / 25	13
18 x 1.0	3,574	7,147	4,467	4,467	4,467	5,367	7,047	23 / 12	10
18 x 1.5	3,336	6,673	4,281	4,283	4,281	5,046	7,047	23 / 12	10
18 x 2.0	3,336	6,673	4,281	4,283	4,281	5,046	7,047	23 / 12	10
20 x 1.0	4,424	8,847	5,579	5,579	5,577	6,802		23 / 12	
20 x 1.5	4,143	8,285	5,579	5,579	5,577	6,592	9,031	23 / 12	10
20 x 2.0	4,145	8,285	5,579	5,579	5,577	6,592	9,031	23 / 12	10
22 x 1.0	5,007	10,014	5,579	5,579	5,577	7,170		23 / 12	
22 x 1.5	5,007	9,004	5,579	5,579	5,577	6,823	9,589	23 / 12	10
22 x 2.0	4,503	9,004	5,579	5,579	5,577	6,823	9,589	23 / 12	10
24 x 1.0	5,096	10,192	6,465	6,465	6,462	7,989		13 / 7	
24 x 1.5	5,096	10,192	6,465	6,465	6,462	7,613	11,402	13 / 7	10
24 x 2.0	5,096	10,192	6,465	6,465	6,462	7,613	11,402	13 / 7	10
25 x 1.5	5,633	11,265	8,413	8,415	8,413	9,930	12,817	13 / 7	10
25 x 2.0	5,633	11,265	8,413	8,415	8,413	9,930		13 / 7	
26 x 1.5	5,664	11,329	8,302	8,304	8,302	9,798		13 / 7	
26 x 2.0	5,664	11,329	8,302	8,304	8,302	9,798		13 / 7	
27 x 1.5	7,564	15,127	9,930	9,932	9,930	11,718	16,156	13 / 7	10
27 x 2.0	7,564	15,127	9,930	9,932	9,930	11,718		13 / 7	
28 x 1.5	7,564	15,127	10,730	10,731	10,730	12,591	20,120	13 / 7	10
28 x 2.0	7,564	15,127	10,730	10,731	10,730	12,591		13 / 7	
30 x 1.0	8,533	17,067	11,494	11,494	11,494	13,517		13 / 7	
30 x 1.5	8,533	17,067	11,174	11,173	11,173	13,181	20,120	13 / 7	10
30 x 2.0	8,533	17,067	11,174	11,173	11,173	13,181	20,119	13 / 7	10

HSS GROUND THREAD HAND TAPS M F P (NON-SERIAL) — **Standard:IS : 6175 - PART 2 & 3 - 1992 (6H TOL)**
HSS GROUND THREAD MACHINE TAPS M F P — **Standard IS : 6175 - PART 4 - 1991 (6H TOL)**
HSS GROUND THREAD NUT TAPS M F P — **Standard: IS : 6175 PART 5 - 1991 (6H TOL)**

Dia &Pitch mm	Hand Taps		Machine Tap				Nut Tap	MOQ (Hand and Machine Taps	MOQ (for Nut Taps)
	Hand Tap - Price Each	Hand Tap (Per Set of 2)	Type A	Type C	Type D	Type B	Price Each	Individual Taps / Sets	
30 x 3.0	8,533	17,067	11,174	11,174	11,173	13,180		13 / 7	
32 x 1.5	8,976	17,955	12,349	12,350	12,349	14,741		13 / 7	
32 x 2.0	8,976	17,955	12,349	12,350	12,349	14,741		13 / 7	
33 x 1.5	10,401	20,801	13,517	13,517	13,517	16,038	22,323	13 / 7	10.00
33 x 2.0	10,401	20,801	13,517	13,517	13,517	16,038	22,323	13 / 7	10.00
33 x 3.0	10,401	20,801	13,517	13,517	13,517	16,038		13 / 7	
35 x 1.5	14,416	28,831	18,784	18,785	18,784			10 / 5	
36 x 1.5	14,416	28,831	18,784	18,785	18,784			10 / 5	
36 x 2.0	14,416	28,831	18,784	18,785	18,784			10 / 5	
36 x 3.0	14,416	28,831	18,784	18,785	18,784			10 / 5	
39 x 1.5	18,003	36,005	22,818	22,817	22,818			10 / 5	
39 x 2.0	18,003	36,005	22,818	22,817	22,818			10 / 5	
39 x 3.0	18,003	36,005	22,817	22,817	22,818			10 / 5	
40 x 1.5	18,187	36,377	24,563	24,562	24,563			8 / 4	
40 x 2.0	19,077	38,152	24,563	24,562	24,563			8 / 4	
40 x 3.0	19,953	39,905	24,563	24,562	24,563			8 / 4	
42 x 1.5	19,953	39,906	25,911	25,908	25,907			8 / 4	
42 x 2.0	19,953	39,906	25,911	25,908	25,907			8 / 4	
42 x 3.0	19,953	39,906	25,911	25,908	25,907			8 / 4	
42 x 4.0	19,953	39,906	25,907	25,908	25,907			8 / 4	
45 x 1.5	27,674	55,344	36,145	36,146	36,145			8 / 4	
45 x 2.0	27,674	55,344	36,145	36,145	36,145			8 / 4	
45 x 3.0	27,674	55,344	36,145	36,145	36,145			8 / 4	
45 x 4.0	27,674	55,344	36,145	36,145	36,145			8 / 4	
48 x 1.5	28,831	57,664	37,450	37,451	37,450			5 / 3	
48 x 2.0	28,831	57,664	37,450	37,451	37,450			5 / 3	
48 x 3.0	28,831	57,664	37,450	37,451	37,450			5 / 3	
48 x 4.0	28,831	57,664	37,450	37,451	37,450			5 / 3	
50 x 1.5	31,787	63,572	43,593	46,538	43,593			5 / 3	
50 x 2.0	31,787	63,572	43,593	46,538	43,593			5 / 3	
50 x 3.0	31,787	63,572	43,593	46,538	43,593			5 / 3	
52 x 1.5	35,822	71,642	46,539	46,538	46,539			5 / 3	
52 x 2.0	35,822	71,642	46,539	46,538	46,539			5 / 3	
52 x 3.0	35,822	71,642	46,545	46,538	46,539			5 / 3	
52 x 4.0	35,822	71,642	46,538	46,538	46,539			5 / 3	

HSS GROUND THREAD HAND TAPS
BSW, BSF, UNC, UNF FORM CLASS 2 TOL

Standard:BS: 949 (PART 2) 1979

Dia (Inch)	Price Each	Price Per Set of Three	MOQ Individual Taps / Sets	Dia (Inch)	Price Each	Price Per Set of Three	MOQ Individual Taps / Sets
3/16	518	1,553	75 / 25	1.00	5,096	15,288	10 / 5
1/4	529	1,584	75 / 25	1.1/8	6,914	20,738	10 / 5
5/16	614	1,837	50 / 17	1.1/4	8,329	24,988	10 / 5
3/8	726	2,180	50 / 17	1.3/8	10,747	32,241	10 / 5
7/16	939	2,816	50 / 17	1.1/2	12,893	38,673	10 / 5
1/2	1,184	3,551	50 / 17	1.5/8	15,109	45,329	5 / 5
9/16	1,719	5,156	50 / 17	1.3/4	17,676	53,027	5 / 2
5/8	1,719	5,156	50 / 17	2.00	25,336	76,010	5 / 2
11/16	2,919	8,759	18 / 6	2.1/4	37,866	1,13,600	3 / 1
3/4	2,918	8,759	18 / 6	2.1/2	49,697	1,49,092	3 / 1
13/16	3,444	10,333	18 / 6	2.3/4	62,018	1,86,054	2 / 1
7/8	3,961	11,888	18 / 6	3.00	83,226	2,49,679	2 / 1

Hand Tap consists or 1, II, III Taps (Taper, Second and Bottoming)

Range of UNFR Taps - Upto 1-1/2" Dia only

Size 3/16" UNC/UNF not covered in BSS Standard

HSS GROUND THREAD NUT TAPS TO BS 949-1979
BSW, BSF, UNC, UNF FORM ZONE - 3 TOL

Size Inch	Price each	MOQ (Nos)	Size Inch	Price each	MOQ (Nos)
1/4	1,114	25	7/8	8,333	10
5/16	1,265	25	1	10,856	10
3/8	1,550	25	1.1/8	14,642	10
7/16	2,078	25	1.1/4	17,657	10
1/2	2,587	13	1.3/8	21,756	10
9/16	3,807	13	1.1/2	26,101	8
5/8	3,807	13	1.3/4	36,702	5
11/16	5,191	10	2	51,832	5
3/4	6,158	10			

HSS GROUND THREAD HAND TAPS BSP (PARALLEL) — BS: 949 - 1951
NPT, NPS, NPSF & NPTF — BS: 949 (PART 3) - 1982
BSP (TAPER) (RC-SERIES) — BS: 949 - 1969

Size Inch	BSP (P)		NPS		NPSF		BSPT		NPT		NPTF		MOQ
	Per No.	Per Set of Two	Per No.	Per Set of Two	Per No.	Per Set of Two	Per No.	Per Set of Two	Per No.	Per Set of Two	Per No.	Per Set of Two	Individual Taps / Sets
1/16									1,069	2,137	1,069	2,137	50 / 25
1/8	773	1,548	916	1,832	1110	2,220	1027	2,053	1,069	2,137	1,243	2,484	50 / 25
1/4	1201	2,404	1586	3,172	1938	3,877	1849	3,698	1,942	3,884	2,344	4,684	50 / 25
3/8	1868	3,736	2028	4,057	2431	4,862	2569	5,138	2,712	5,173	3,035	6,009	50 / 25
1/2	2727	5,456	2928	5,856	3532	7,064	3806	7,613	3,975	7,952	4,419	8,837	25 / 13
5/8	3094	6,188											25 / 13
3/4	4602	9,205	4890	9,780	5835	11,670	6417	12,834	6,697	13,398	6,808	13,613	13 / 7
7/8	5718	11,437											13 / 7
1.00	7268	14,535	8239	16,478	9861	19,723	9975	19,950	10,458	20,915	11,223	21,175	13 / 7
1.1/4	10911	21,821	12732	25,464			14276	28,552	14,962	29,920	15,599	31,196	8 / 4
1.1/2	13595	27,192	15885	31,771			17700	35,401	18,530	37,057			8 / 4
1.3/4	20860	41,721											8 / 4
2.00	24419	48,838	28395	56,790			31950	63,900	33,468	66,934			5 / 3
2.1/4	42231	84,462											3 / 2
2.1/2	60520	1,21,038					93799	1,87,597	98,250	1,96,497			3 / 2
2.3/4	68015	1,36,030											3 / 2
3.00	76674	1,53,347					122262	2,44,524	1,28,088	2,56,179			3 / 2
3.1/2	100748	2,01,495					160706	3,21,412	1,68,291	3,36,582			3 / 2
4.00	126774	2,53,548					202006	4,04,011	2,11,609	4,23,219			3 / 2

HSS GROUND THREAD HAND TAPS BSCY — BS: 949 -1951

Dia (Inch)	TPI	Price Each	Per Set of Three	MOQ	Dia (Inch)	TPI	Price Each	Per Set of Three	MOQ
				Individual Taps / Sets					Individual Taps / Sets
1/4"	26	607	1,822	50 / 17	9/16	26	2,399	7,198	50 / 20
5/16	26	740	2,221	50 / 17	9/16	26LH	2,399	7,198	50 / 20
3/8	26	946	2,838	50 / 17	1.00	24	5,006	15,016	15 / 10
7/16	26	1,212	3,635	50 / 17	1.37	24	10,492	31,477	10 / 5
1/2	26	1,483	4,446	50 / 17	1.37	24 LH	10,492	31,477	10 / 5

HSS GROUND THREAD HAND TAPS BS CONDUIT (ZONE 3) — BS: 949 -1951

Dia (Inch)	Price Each	Per Set of Three	MOQ	Dia (Inch)	Price Each	Per Set of Three	MOQ
			Individual Taps / Sets				Individual Taps / Sets
1/2"	2,669	8,006	25 / 13	1-1/4"	12,965	38,894	10 / 5
5/8"	3,488	10,464	25 / 13	1-1/2"	21,896	65,688	8 / 4
3/4"	5,577	16,732	13 / 7	2"	20,854	62,560	5 / 3
1"	8,109	24,329	13 / 7				

HSS TOOL HOLDER BITS SQUARE / ROUND

SQUARE/ROUND

SIZE		M2 Price Per Piece(₹)					
Inch	mm	M2	M 35	M 42	T 42	T 42 - C	MOQ(Nos)
3/16 x 3	5 x 75	190	359	470	496	515	25
3/16 x 4	5 x 100	252	527	687	720	756	25
3/16 x 6	5 x 150	389	958	1,467	1,550	1,585	25
1/4 x 3	6 x 75	221	455	629	662	699	25
1/4 x 4	6 x 100	260	623	837	886	920	25
1/4 x 6	6 x 150	370	1,012	1,370	1,446	1,493	25
1/4 x 8	6 x 200	531	1,675	2,324	2,447	2,562	25
5/16 x 3	8 x 75	243	594	815	858	913	25
5/16 x 4	8 x 100	319	820	1,112	1,171	1,243	25
5/16 x 6	8 x 150	523	1,309	1,792	1,879	1,999	25
5/16 x 8	8 x 200	664	1,866	2,530	2,663	2,842	25
3/8 x 3	–	310	693	960	1,018	1,084	25
3/8 x 4	–	370	927	1,274	1,343	1,451	25
3/8 x 6	–	576	1,465	2,048	2,155	2,294	25
3/8 x 8	–	791	2,082	2,909	3,061	3,258	25
3/8 x 10	–	1,012	2,760	3,851	4,054	4,316	25
–	10 x 75	336	756	1,049	1,103	1,179	25
–	10 x 100	403	1,012	1,411	1,481	1,583	25
–	10 x 150	626	1,583	2,211	2,321	2,465	25
–	10 x 200	872	2,230	3,105	3,269	3,477	25
–	10 x 250	1,107	2,947	4,108	4,313	4,588	25
1/2 x 3	12 x 75	455	1,094	1,568	1,656	1,723	25
1/2 x 4	12 x 100	576	1,466	2,048	2,157	2,306	25
1/2 x 6	12 x 150	884	2,253	3,219	3,395	3,545	25
1/2 x 8	12 x 200	1,164	3,156	4,495	4,727	4,943	25
1/2 x 10	12 x 250	1,766	4,417	6,186	6,513	6,905	25
5/8 x 4	16 x 100	919	2,418	3,451	3,633	3,780	25
5/8 x 6	16 x 150	1,351	3,633	5,058	5,322	5,665	25
5/8 x 8	16 x 200	1,827	4,962	7,091	7,469	7,756	25
3/4 x 4	–	1,268	3,361	4,743	4,995	5,261	25
3/4 x 6	–	1,854	5,033	6,961	7,331	7,884	25
3/4 x 8	–	2,537	6,750	9,543	10,040	10,576	25
–	20 x 100	1,385	3,663	5,177	5,448	5,726	25
–	20 x 150	2,019	5,483	7,756	8,163	8,595	25
–	20 x 200	2,758	7,311	10,345	10,895	11,458	25
1 x 6	25 x 150	3,128	8,365	11,686	12,300	13,064	25
1 x 8	25 x 200	4,249	11,152	15,580	16,393	17,433	25

XENON ROUND TOOL BLANKS

Size Inch	Price per Ten No. M2	Dia mm	Price per Ten No. M2
7/64 x 3"	496	3	368
1/8" x 3"	567	3	483
9/64 x 3"	567	3.2	496
5/32 x 3"	779	3 1/2	496
11/34 x 3"	906	4	737
3/16 x 3"	1,247	4 1/5	879
13/64 x 3"	1,288	4.5	1,162
7/32 x 3"	1,305	5	1,228
1/4 x 3"	1,343	5	1,297
17/64 x 3"	1,367	6	1,313
9/32 x 3"	1,882	6	1,462
19/64" x 3"	1,882	6 1/2	2,058
5/16" x 3"	2,058	6 4/5	2,058
21/64" x 3"	2,274	7	2,247
11/32 x 3"	2,369	7	2,369
23/64 x 3"	2,369	7	2,816
3/8 x 3"	2,573	8	3,410
25/64 x 3"	2,774	8	3,642
13/32 x 3"	3,249	8.5	3,749
27/64 x 3"	3,465	9	3,642
7/16 x 3"	3,465	9	3,642
15/32 x 3"	3,465	9	3,749
1/2 x 3"	4,385	9.5	3,749
		10	4,765

CARBIDE TIPPED STRAIGHT SHANK TWIST DRILLS — **Standard: IS.8307–1976 – GRADE OF TIP ISOIK-20**

CARBIDE TIPPED TAPER SHANK TWIST DRILLS — **Standard:IS.8306–1976 – GRADE OF TIP ISOIK-20**

Size		M2 Price Per Piece(₹)		MOQ(Nos)	Dia MM		M2 Price Per Piece(₹)		MOQ(Nos)
mm	Inch	Straight Shank	Taper Shank				Short Series	Long Series	
3.00		1,224		15		31/64	2,602	4,392	15
	1/8	1,224		15		1/2	2,602	4,392	15
3.50		1,264		15	13.00		2,602	4,392	15
	9/64	1,264		15		17/32	2,810	5,027	13
	5/32	1,268		15	14.00		3,079	5,027	10
4.00		1,268		15		9/16	3,079	5,027	10
	11/64	1,268		15	15.00		3,449	5,338	10
4.50		1,268		15		19/32	3,449	5,338	10
	3/16	1,383		15		5/8	3,974	5,775	10
5.00		1,383		15	16.00		3,974	5,775	10
	13/64	1,383		15		21/32	4,178	6,214	10
5.50		1,402		15	17.00		4,178	6,214	10
	7/32	1,402		15		11/16	4,178	6,214	10
	15/64	1,476		15	18.00		4,596	6,753	10
6.00		1,476		15		23/32	4,596	6,753	10
	1/4	1,500		15	19.00		5,243	7,220	10
6.50		1,500		15		3/4	5,243	8,307	10
	17/64	1,529		15		25/32	5,945	8,307	10
7.00		1,623		15	20.00		5,945	8,307	10
	9/32	1,623		15		13/16		8,602	10
7.50		1,663		15	21.00			8,602	10
	19/64	1,663		15		27/32		8,602	10
	5/16	1,663		15	22.00			9,012	10
8.00		1,663		15		7/8		9,012	10
	21/64	1,716		15	23.00			9,516	10
8.50		1,716		15		29/32		9,516	10
	11/32	1,773		15		15/16		9,989	10
9.00		1,773		15	24.00			9,989	10
	23/64	1,894		15		31/32		10,354	10
9.50		1,894		15	25.00			10,354	10
	3/8	1,905	3,307	15		1.00		12,721	10
	25/64	1,905	3,307	15	26.00			12,721	8
10.00		1,905	3,307	15		1.1/32		12,721	8
	13/32	2,064	3,697	15		1.1/16		13,137	8
10.50		2,064	3,697	15	27.00			13,137	8
	27/64	2,091	3,697	15		1.3/32		13,830	8
11.00		2,091	3,697	15	28.00			13,830	8
	7/16	2,170	4,042	15		1.1/8		14,352	8
11.50		2,170	4,042	15	29.00			14,352	8
	29/64	2,170	4,042	15		1.5/32		14,352	8
	15/32	2,342	4,042	15	30.00			14,770	8
12.00		2,342	4,042	15		1.3/16		14,770	8

For Carbide Tipped Taper Shank Twist Drill to Addison Standard - Sizes 3.0mm to 9.5mm and 31.0mm to 50mm (Equivalent Inch Sizes) Please refer to Page No.2

CARBIDE TIPPED TAPER SHANK TWIST DRILLS					Standard:IS.8306–1976 – GRADE OF TIP ISOIK-20	
Size					Price Each (Rs.)	MOQ Nos.
Dia (mm)	Dia (Inch)	FL (mm)	OAL (mm)	MT No.		
3.00		20	110	1	3307	13
	1/8	25	115	1	3,307	13
3.50	9/64	25	115	1	3,307	13
4.00	5/32	25	115	1	3,307	13
4.50	11/64	28	118	1	3,307	13
5.00	3/16	28	118	1	3,307	13
5.50	13/64	32	122	1	3,307	13
	7/32	32	122	1	3,307	13
6.00	15/64	32	122	1	3,307	13
	1/4	32	122	1	3,307	13
6.50		32	122	1	3,307	13
	17/64	40	130	1	3,307	13
	9/32	40	130	1	3,307	13
7.50	19/64	40	130	1	3,307	13
8.00	5/16	40	130	1	3,307	13
8.50	21/64	50	140	1	3,307	13
9.00	11/32	50	140	1	3,307	13
	23/64	50	140	1	3,307	13
9.50	3/8	50	140	1	3,307	13
	25/64	50	140	1	3,307	13
31.00	1.7/32	125	275	4	16,070	8
32.00	1.1/4	125	275	4	16,759	8
33.00		125	275	4	17,518	8
34.00	1.5/16	125	275	4	18,127	8
35.00	1.3/8	125	275	4	18,643	8
36.00		125	275	4	19,256	8
37.00	1.7/16	125	275	4	18,558	8
38.00	1.1/2	125	275	4	20,473	8
39.00		125	275	4	20,857	5
40.00	1.9/16	125	275	4	21,287	5
41.00		125	275	4	21,771	5
42.00	1.5/8	125	275	4	22,388	5
43.00	1.11/16	125	275	4	23,009	5
44.00		125	275	4	23,608	5
45.00	1.3/4	125	275	4	24,197	5
46.00	1.13/16	125	275	4	24,925	5
47.00		125	275	4	24,925	5
48.00	1.7/8	125	275	4	25,292	5
49.00	1.15/16	125	275	4	25,733	5
50.00		125	275	4	26,159	5
	2.00	125	275	4	26,617	5

CARBIDE TIPPED STRAIGHT **Standard: IS : 10884 - 1984**

SHANK CHUCKING REAMERS GRADE OF TIP : ISO K - 10

Size		M2 Price Per Piece(₹)	MOQ(Nos)	Size		M2 Price Per Piece(₹)	MOQ(Nos)
mm	Inch			mm	Inch		
6.00		6,471	10		3/8	6,939	10
	1/4	6,471	10	10.00		6,939	10
7.00		6,471	10		13/32	6,939	10
	9/32	6,471	10	11.00		6,939	10
	5/16	6,027	10		7/16	6,939	10
8.00		6,027	10		15/32	7,644	10
	11/32	6,027	10	12.00		7,644	10
9.00		6,027	10		1/2	7,644	10

CARBIDE TIPPED TAPER SHANK CHUCKING REAMERS Standard: IS : 10885 – 1984

GRADE OF TIP : ISO K - 10

Size		M2 Price Per Piece(₹)	MOQ(Nos)	Size		M2 Price Per Piece(₹)	MOQ(Nos)
mm	Inch			mm	Inch		
6.00		6,471	10		21/32	9,101	5
	1/4	6,471	10	17.00		9,101	5
7.00		6,471	10		11/16	9,101	5
	9/32	6,471	10	18.00		9,101	5
	5/16	6,027	10		23/32	9,101	5
8.00		6,027	10	19.00		9,101	5
	11/32	6,027	10		3/4	9,101	5
9.00		6,027	10		25/32	9,101	5
	3/8	6,939	10	20.00		9,101	5
10.00		6,939	10		13/16	9,101	5
	13/32	6,939	10	21.00		10,127	5
11.00		6,939	10		27/32	10,127	5
	7/16	6,939	10	22.00		10,127	5
	15/32	7,644	10		7/8	10,127	5
12.00		7,644	10	23.00		10,127	5
	1/2	7,644	10		29/32	10,272	5
13.00		7,644	10	24.00		13,016	5
	17/32	8,023	10	25.00		13,016	5
14.00		8,023	5		1.00	13,016	5
	9/16	8,023	5	26.00		13,016	5
15.00		8,023	5	27.00		13,262	5
	19/32	9,101	5	28.00		13,262	5
	5/8	9,101	5	29.00		13,262	5
16.00		9,101	5	30.00		13,370	5
				31.00		13,370	5
				32.00		13,370	5