

ZENSTAR

PRICE LIST w.e.f. 01-05-2023

- Endmill series
- Jobber series
- Centre drills
- Ball nose endmill series
- Stub series
- Chucking reamers



SOLID CARBIDE TOOLS



SOLID CARBIDE END MILLS (COATED)

CD	SD	FL	OAL	45 HRc	55 HRc	65 HRc
2.0	3	12	38.0	1110	1700	2740
3.0	3	12	38.0	1030	1570	2550
3.0	4	12	38.0	1120	1710	2770
3.0	6	12	38.0	1220	1870	3020
3.5	4	12	50.0	1470	2240	3630
4.0	4	14	50.0	1360	2070	3350
4.0	6	14	50.0	1680	2570	4160
4.5	5	16	50.0	1820	2770	4480
5.0	5	16	50.0	1700	2600	4210
5.0	6	16	50.0	1680	2570	4160
5.5	6	16	56.0	1880	2870	4650
6.0	6	19	56.0	1770	2700	4380
7.0	7	19	63.0	2130	3250	5260
8.0	8	20	63.0	2150	3280	5310
8.5	9	22	75.0	3400	5190	8410
9.0	9	22	75.0	3130	4770	7720
10.0	10	22	75.0	3640	5550	8990
11.0	11	25	75.0	4160	6350	10280
12.0	12	25	75.0	4340	6620	10720
13.0	14	25	75.0	7890	12040	19500
14.0	14	32	89.0	7780	11870	19220
15.0	16	32	89.0	9020	13770	22300
16.0	16	32	89.0	8220	12550	20330
18.0	18	38	100.0	12750	19460	31530
19.0	20	38	100.0	17900	27320	44250
20.0	20	38	100.0	17900	27320	44250
22.0	22	38	100.0	19690	30050	48670
25.0	25	38	100.0	24690	37690	61050

SOLID CARBIDE BALL NOSE END MILLS (COATED)

Cutting Dia	Shank Dia	Flute Length	O/AL Length	45 HRc	55 HRc	65 HRc
2.5	3	12	38	1370	2090	2330
3.0	3	12	38	1220	1860	2070
3.0	4	12	38	1330	2030	2270
3.0	6	12	38	1480	2260	2520
4.0	4	14	50	1600	2450	2730
4.0	6	14	50	1990	3040	3390
5.0	5	16	50	2020	3080	3440
5.0	6	16	50	1990	3040	3390
6.0	6	19	56	2110	3210	3590
8.0	8	20	63	2460	3750	4190
10.0	10	22	75	4290	6540	7310
12.0	12	25	75	5130	7830	8750
14.0	14	32	89	10120	15450	17260
16.0	16	32	89	9720	14840	16580
18.0	18	38	100	15090	23030	25730
20.0	20	38	100	21260	32450	36260
25.0	25	40	100	29110	44420	49630

- THE ABOVE ITEMS WILL BE SUPPLIED IN TIALN COATED FORM
- RATES OF TIN COATING AND TIALN COATING ARE THE SAME
- WE ALSO MANUFACTURE SPECIAL PRODUCTS AS PER YOUR REQUIREMENTS & DRAWINGS

SOLID CARBIDE JOBBER DRILL (COATED)						
Drill Dia	Shank Dia	Flute Length	Overall length	45 HRc	55 HRc	65 HRc
4.6	4.6	47	80	1950	3180	3330
4.7	4.7	47	80	1950	3180	3330
4.8	4.8	52	86	2130	3480	3640
4.9	4.9	52	86	2130	3480	3640
5.0	5.0	52	86	2230	3630	3800
5.1	5.1	52	86	2240	3660	3820
5.2	5.2	52	86	2320	3790	3960
5.3	5.3	52	86	2400	3920	4090
5.4	5.4	57	93	2480	4040	4230
5.5	5.5	57	93	2420	3950	4130
5.6	5.6	57	93	2590	4230	4420
5.7	5.7	57	93	2620	4270	4470
5.8	5.8	57	93	2660	4330	4530
5.9	5.9	57	93	2680	4370	4570
6.0	6.0	57	93	2600	4240	4430
6.1	6.1	63	101	3010	4900	5130
6.2	6.2	63	101	3010	4900	5130
6.3	6.3	63	101	3010	4900	5130
6.4	6.4	63	101	3370	5490	5740
6.5	6.5	63	101	3210	5230	5460
6.6	6.6	63	101	3690	6020	6290
6.7	6.7	63	101	3880	6330	6620
6.8	6.8	69	109	3690	6020	6290
6.9	6.9	69	109	3690	6020	6290
7.0	7.0	69	109	3510	5720	5980
7.1	7.1	69	109	4030	6570	6870
7.2	7.2	69	109	4030	6570	6870
7.3	7.3	69	109	4030	6570	6870
7.4	7.4	69	109	4230	6900	7210
7.5	7.5	69	109	3830	6250	6530
7.6	7.6	75	117	4270	6970	7280
7.7	7.7	75	117	4270	6970	7280
7.8	7.8	75	117	4270	6970	7280
7.9	7.9	75	117	4270	6970	7280
8.0	8.0	75	117	3850	6280	6560
8.1	8.1	75	117	4730	7710	8060

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SOLID CARBIDE JOBBER DRILL (COATED)

Drill Dia	Shank Dia	Flute Length	Overall length	45 HRc	55 HRc	65 HRc
8.2	8.2	75	117.0	4730	7220	8060
8.3	8.3	75	117.0	4730	7220	8060
8.4	8.4	75	117.0	5230	7970	8910
8.5	8.5	75	117.0	4730	7220	8060
8.6	8.6	81	125.0	5650	8620	9630
8.7	8.7	81	125.0	5650	8620	9630
8.8	8.8	81	125.0	5650	8620	9630
8.9	8.9	81	125.0	5650	8620	9630
9.0	9.0	81	125.0	5430	8280	9250
9.1	9.1	81	125.0	6450	9840	10990
9.2	9.2	81	125.0	6450	9840	10990
9.3	9.3	81	125.0	6450	9840	10990
9.4	9.4	81	125.0	6770	10330	11540
9.5	9.5	81	125.0	6770	10330	11540
9.6	9.6	87	133.0	6830	10420	11640
9.7	9.7	87	133.0	6830	10420	11640
9.8	9.8	87	133.0	6830	10420	11640
9.9	9.9	87	133.0	7400	11290	12620
10.0	10.0	87	133.0	6630	10120	11310
10.1	10.1	87	133.0	6630	10120	11310
10.2	10.2	87	133.0	7020	10720	11970
10.3	10.3	87	133.0	7020	10720	11970
10.4	10.4	87	133.0	7020	10720	11970
10.5	10.5	87	133.0	7540	11510	12860
10.6	10.6	87	133.0	7540	11510	12860
10.7	10.7	94	142.0	7800	11900	13300
10.8	10.8	94	142.0	7800	11900	13300
10.9	10.9	94	142.0	7800	11900	13300
11.0	11.0	94	142.0	7800	11900	13300
11.1	11.1	94	142.0	8610	13140	14680
11.2	11.2	94	142.0	8610	13140	14680
11.3	11.3	94	142.0	8610	13140	14680
11.4	11.4	94	142.0	8610	13140	14680
11.5	11.5	94	142.0	8610	13140	14680
11.6	11.6	94	142.0	9360	14280	15960
11.7	11.7	94	142.0	9360	14280	15960

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SOLID CARBIDE JOBBER DRILL (COATED)

Drill Dia	Shank Dia	Flute Length	Overall length	45 HRc	55 HRc	65 HRc
11.8	11.8	94	142.0	9360	14280	15960
11.9	11.9	101	151.0	9360	14280	15960
12.0	12.0	101	151.0	9360	14280	15960
12.1	12.1	101	151.0	14960	22830	25500
12.2	12.2	101	151.0	15760	24050	26870
12.3	12.3	101	151.0	15760	24050	26870
12.4	12.4	101	151.0	15760	24050	26870
12.5	12.5	101	151.0	15760	24050	26870
12.6	12.6	101	151.0	15760	24050	26870
12.7	12.7	101	151.0	16360	24970	27900
12.8	12.8	101	151.0	16360	24970	27900
12.9	12.9	101	151.0	16360	24970	27900
13.0	13.0	101	151.0	16420	25060	27990
13.1	13.1	101	151.0	16440	25090	28030
13.2	13.2	101	151.0	17590	26850	30000
13.3	13.3	108	160.0	17590	26850	30000
13.4	13.4	108	160.0	17590	26850	30000
13.5	13.5	108	160.0	17590	26850	30000
13.6	13.6	108	160.0	17590	26850	30000
13.7	13.7	108	160.0	18040	27540	30760
13.8	13.8	108	160.0	18040	27540	30760
13.9	13.9	108	160.0	18040	27540	30760
14.0	14.0	108	160.0	18320	27960	31230
14.5	14.5	114	169.0	20400	31140	34790
15.0	15.0	114	169.0	20680	31560	35250
15.5	15.5	120	178.0	25260	38550	43070
16.0	16.0	120	178.0	24470	37350	41730
16.5	16.5	125	184.0	26120	39860	44530
17.0	17.0	125	184.0	28670	43760	48890
17.5	17.5	130	191.0	29310	44730	49980
18.0	18.0	130	191.0	29750	45400	50730
18.5	18.5	135	198.0	34900	53260	59510
19.0	19.0	135	198.0	37210	56800	63460
19.5	19.5	140	205.0	38390	58590	65460
20.0	20.0	140	205.0	39270	59940	66970

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SOLID CARBIDE JOBBER DRILL (COATED)

Drill Dia	Shank Dia	Flute Length	Overall length	45 HRc	55 HRc	65 HRc
1	1	12	34	1170	1910	2000
1.1	1.1	14	36	1170	1910	2000
1.2	1.2	16	38	1170	1910	2000
1.3	1.3	16	38	1170	1910	2000
1.4	1.4	18	40	1170	1910	2000
1.5	1.5	18	40	1170	1910	2000
1.6	1.6	20	43	1180	1930	2020
1.7	1.7	20	43	1180	1930	2020
1.8	1.8	22	46	1180	1930	2020
1.9	1.9	22	46	1180	1930	2020
2	2	24	49	1180	1930	2020
2.1	2.1	24	49	1360	2210	2310
2.2	2.2	27	53	1360	2210	2310
2.3	2.3	27	53	1360	2210	2310
2.4	2.4	30	57	1360	2210	2310
2.5	2.5	30	57	1350	2210	2310
2.6	2.6	30	57	1440	2350	2460
2.7	2.7	33	61	1440	2350	2460
2.8	2.8	33	61	1440	2350	2460
2.9	2.9	33	61	1440	2350	2460
3	3	33	61	1440	2350	2460
3.1	3.1	36	65	1500	2450	2560
3.2	3.2	36	65	1500	2450	2560
3.3	3.3	36	65	1500	2450	2560
3.4	3.4	39	70	1500	2450	2560
3.5	3.5	39	70	1500	2450	2560
3.6	3.6	39	70	1550	2530	2650
3.7	3.7	39	70	1620	2640	2760
3.8	3.8	43	75	1690	2750	2880
3.9	3.9	43	75	1760	2870	3000
4	4	43	75	1830	2980	3110
4.1	4.1	43	75	1860	3020	3160
4.2	4.2	43	75	1880	3060	3200
4.3	4.3	47	80	1900	3090	3230
4.4	4.4	47	80	1930	3140	3290
4.5	4.5	47	80	1950	3180	3330

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SOLID CARBIDE STUB DRILL (COATED)						
Drill Dia	Shank Dia	Flute Length	Overall Length	HRc45	HRc55	HRc65
1	1	6	26	1020	1660	1730
1.1	1.1	7	28	1020	1660	1730
1.2	1.2	8	30	1020	1660	1730
1.3	1.3	8	30	1020	1660	1730
1.4	1.4	9	32	1020	1660	1730
1.5	1.5	9	32	1020	1660	1730
1.6	1.6	10	34	1030	1670	1750
1.7	1.7	10	34	1030	1670	1750
1.8	1.8	11	36	1030	1670	1750
1.9	1.9	11	36	1030	1670	1750
2	2	12	38	1030	1670	1750
2.1	2.1	12	38	1180	1920	2000
2.2	2.2	13	40	1170	1920	2000
2.3	2.3	13	40	1180	1920	2000
2.4	2.4	14	43	1180	1920	2000
2.5	2.5	14	43	1180	1920	2000
2.6	2.6	14	43	1250	2040	2130
2.7	2.7	16	46	1250	2040	2130
2.8	2.8	16	46	1250	2040	2130
2.9	2.9	16	46	1250	2040	2130
3	3	16	46	1250	2040	2130
3.1	3.1	18	49	1300	2120	2220
3.2	3.2	18	49	1300	2120	2220
3.3	3.3	18	49	1300	2120	2220
3.4	3.4	20	52	1300	2120	2220
3.5	3.5	20	52	1300	2120	2220
3.6	3.6	20	52	1350	2200	2300
3.7	3.7	20	52	1410	2300	2400
3.8	3.8	22	55	1470	2390	2500
3.9	3.9	22	55	1530	2490	2600
4	4	22	55	1590	2590	2710
4.1	4.1	22	55	1610	2620	2740
4.2	4.2	22	55	1630	2660	2780
4.3	4.3	24	58	1640	2680	2800
4.4	4.4	24	58	1670	2730	2850
4.5	4.5	24	58	1700	2770	2890

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SOLID CARBIDE STUB DRILL (COATED)

Drill Dia	Shank Dia	Flute Length	Overall Length	HRc 45	HRc 55	HRc 65
4.6	4.6	24	58	1700	2770	2890
4.7	4.7	24	58	1700	2770	2890
4.8	4.8	26	62	1850	3020	3160
4.9	4.9	26	62	1850	3020	3160
5	5	26	62	1930	3150	3290
5.1	5.1	26	62	1950	3180	3320
5.2	5.2	26	62	2020	3290	3430
5.3	5.3	26	62	2081	3400	3550
5.4	5.4	28	66	2160	3520	3670
5.5	5.5	28	66	2100	3430	3580
5.6	5.6	28	66	2250	3670	3830
5.7	5.7	28	66	2280	3710	3880
5.8	5.8	28	66	2310	3760	3930
5.9	5.9	28	66	2330	3790	3960
6	6	28	66	2260	3680	3850
6.1	6.1	31	70	2610	4260	4450
6.2	6.2	31	70	2610	4260	4450
6.3	6.3	31	70	2610	4260	4450
6.4	6.4	31	70	2920	4770	4980
6.5	6.5	31	70	2780	4530	4740
6.6	6.6	31	70	3210	5230	5460
6.7	6.7	31	70	3360	5490	5730
6.8	6.8	34	74	3210	5230	5460
6.9	6.9	34	74	3210	5230	5460
7	7	34	74	3040	4960	5190
7.1	7.1	34	74	3500	5700	5960
7.2	7.2	34	74	3500	5700	5960
7.3	7.3	34	74	3500	5700	5960
7.4	7.4	34	74	3670	5990	6260
7.5	7.5	34	74	3320	5420	5670
7.6	7.6	37	79	3700	6040	6310
7.7	7.7	37	79	3700	6040	6310
7.8	7.8	37	79	3700	6040	6310
7.9	7.9	37	79	3700	6040	6310
8	8	37	79	3340	5450	5700
8.1	8.1	37	79	4100	6690	6990

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SOLID CARBIDE STUB DRILL (COATED)						
Drill Dia	Shank Dia	Flute Length	Overall Length	45 HRc	55 HRc	65 HRc
8.2	8.2	37	79	4100	6690	6990
8.3	8.3	37	79	4100	6690	6990
8.4	8.4	37	79	4530	7390	7730
8.5	8.5	37	79	4100	6690	6990
8.6	8.6	40	84	4900	7990	8350
8.7	8.7	40	84	4900	7990	8350
8.8	8.8	40	84	4900	7990	8350
8.9	8.9	40	84	4900	7990	8350
9	9	40	84	4710	7680	8020
9.1	9.1	40	84	5590	9120	9530
9.2	9.2	40	84	5590	9120	9530
9.3	9.3	40	84	5590	9120	9530
9.4	9.4	40	84	5870	9580	10010
9.5	9.5	40	84	4650	7580	7920
9.7	9.7	43	89	5920	9660	10100
9.8	9.8	43	89	5920	9660	10100
9.9	9.9	43	89	6420	10470	10940
10	10	43	89	5750	9390	9810
10.1	10.1	43	89	6090	9940	10390
10.2	10.2	43	89	6090	9940	10390
10.3	10.3	43	89	6090	9940	10390
10.4	10.4	43	89	6090	9940	10390
10.5	10.5	43	89	6540	10670	11150
10.6	10.6	43	89	6540	10670	11150
10.7	10.7	47	95	6540	10670	11150
10.8	10.8	47	95	6540	10670	11150
10.9	10.9	47	95	6540	10670	11150
11	11	47	95	6770	11040	11530
11.1	11.1	47	95	6770	11040	11530
11.2	11.2	47	95	6770	11040	11530
11.3	11.3	47	95	6770	11040	11530
11.4	11.4	47	95	6770	11040	11530
11.5	11.5	47	95	7330	11960	12500
11.6	11.6	47	95	8120	13240	13840
11.7	11.7	47	95	8120	13240	13840

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SOLID CARBIDE STUB DRILL (COATED)						
Drill Dia	Shank Dia	Flute Length	Overall Length	45 HRc	55 HRc	65 HRc
11.8	11.8	47	95	8120	13240	13840
11.9	11.9	51	102	8120	13240	13840
12	12	51	102	8120	13240	13840
12.1	12.1	51	102	8330	13590	14200
12.2	12.2	51	102	8330	13590	14200
12.3	12.3	51	102	8330	13590	14200
12.4	12.4	51	102	8330	13590	14200
12.5	12.5	51	102	8330	13590	14200
12.6	12.6	51	102	10790	17610	18400
12.7	12.7	51	102	10790	17610	18400
12.8	12.8	51	102	10790	17610	18400
12.9	12.9	51	102	10790	17610	18400
13	13	51	102	10790	17610	18400
13.1	13.1	51	102	14090	22990	24030
13.3	13.3	54	107	14090	22990	24030
13.4	13.4	54	107	14090	22990	24030
13.5	13.5	54	107	14090	22990	24030
13.6	13.6	54	107	14090	22990	24030
13.7	13.7	54	107	14090	22990	24030
13.8	13.8	54	107	14090	22990	24030
13.9	13.9	54	107	14090	22990	24030
14	14	54	107	14090	22990	24030
14.5	14.5	56	111	13860	22610	23630
15	15	56	111	13860	22610	23630
15.5	15.5	58	115	14720	24020	25100
16	16	58	115	13980	22800	23830
16.5	16.5	60	119	22310	36390	38040
17	17	60	119	24830	40520	42350
17.5	17.5	62	123	25670	41890	43780
18	18	62	123	26120	42610	44530
18.5	18.5	64	127	28470	46450	48550
19	19	64	127	29920	48820	51020
19.5	19.5	66	131	32750	53430	55850
20	20	66	131	33510	54670	57140

- THE ABOVE ITEMS WILL BE SUPPLIED IN TIALN COATED FORM
- RATES OF TIN COATING AND TIALN COATING ARE THE SAME
- WE ALSO MANUFACTURE SPECIAL PRODUCTS AS PER YOUR REQUIREMENTS & DRAWINGS

SOLID CARBIDE CENTRE DRILLS (COATED)						SOLID CARBIDE CENTRE DRILLS (COATED) (BS SERIES)						
Pilot Dia	Body Dia	OAL	List price			BS	Pilot Dia	Body Dia	OAL			
mm	mm	mm	45 HRc	55 HRc	65 HRc	NO	Inch	Inch	Inch	45 HRc	55 HRc	65 HRc
1	3.15	32	2780	4240	4740	2	1/16	3/16	1-3/4	2800	4270	6920
1.25	3.15	32	2780	4240	4740	3	3/32	1/4	2	3950	6030	9760
2	4.00	36	2810	4290	4790	4	1/8	5/16	2-1/4	4550	6950	11250
2.00	5.00	40	2830	4320	4830	5	3/16	7/16	2-1/2	8040	12270	19870
3	6.30	45	3940	6020	6730	6	1/4	5/8	3	11770	17960	29090
3.15	8.00	50	4550	6940	7760	7	5/16	3/4	3-1/2	18990	28980	46940
4	10.00	56	5800	8850	9890							
5.00	12.50	63	8840	13490	15070							
6	16.00	71	11760	17950	20060							
8.00	20.00	80	19350	19530	33000							

SOLID CARBIDE CHUCKING REAMER (COATED)							
Dia	Shank Dia	CEL	OAL	No. of Flutes	45 HRc	55 HRc	65 HRc
3.0	3.0	15	61	4	2230	3410	3810
4.0	4.0	19	75	4	2370	3610	4030
5.0	5.0	23	86	4	2630	4010	4470
5.5	5.6	26	93	4	2990	4570	5100
6.0	5.6	26	93	6	3180	4860	5430
6.5	6.3	28	101	6	3850	5870	6560
7.0	7.1	31	109	6	4810	7340	8200
7.5	7.1	31	109	6	5070	7740	8650
8.0	8.0	33	117	6	5540	8460	9450
8.5	8.0	33	117	6	5580	8520	9520
9.0	9.0	36	125	6	7090	10820	12090
9.5	9.0	36	125	6	7530	11500	12840
10.0	10.0	38	133	6	8600	13120	14660
10.5	10.0	38	133	6	8930	13620	15220
11.0	10.0	41	142	6	10110	15430	17240
11.5	10.0	41	142	6	10530	16070	17960
12.0	10.0	44	151	6	11700	17860	19950
12.5	10.0	44	151	6	12780	19500	21790
13.0	10.0	44	151	6	13240	20210	22580
13.5	12.5	47	160	6	14280	21800	24350
14.0	12.5	47	160	8	15200	23200	25920
14.5	12.5	50	162	8	17320	26430	29530
15.0	12.5	50	162	8	17690	27000	30170
15.5	12.5	52	170	8	19000	29000	32400
16.0	12.5	52	170	8	19060	29090	32500

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*“Products are made in the factory,
but brands are created in the mind”*

We at Zenstar ensure highest quality level and have our own in-house design facilities utilising the latest trends and developments.

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